

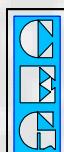
GOVERNMENT OF ORISSA WORKS DEPARTMENT

ORISSA STATE ROAD PROJECT FEASIBILITY STUDY AND DETAILED PROJECT PREPARATION FOR PHASE-I ROADS

FINAL DETAIL ENGINEERING REPORT
BHAWANIPATNA - KHARIAR
(2/00 to 70/00)

(MAY-2007)

MAIN REPORT



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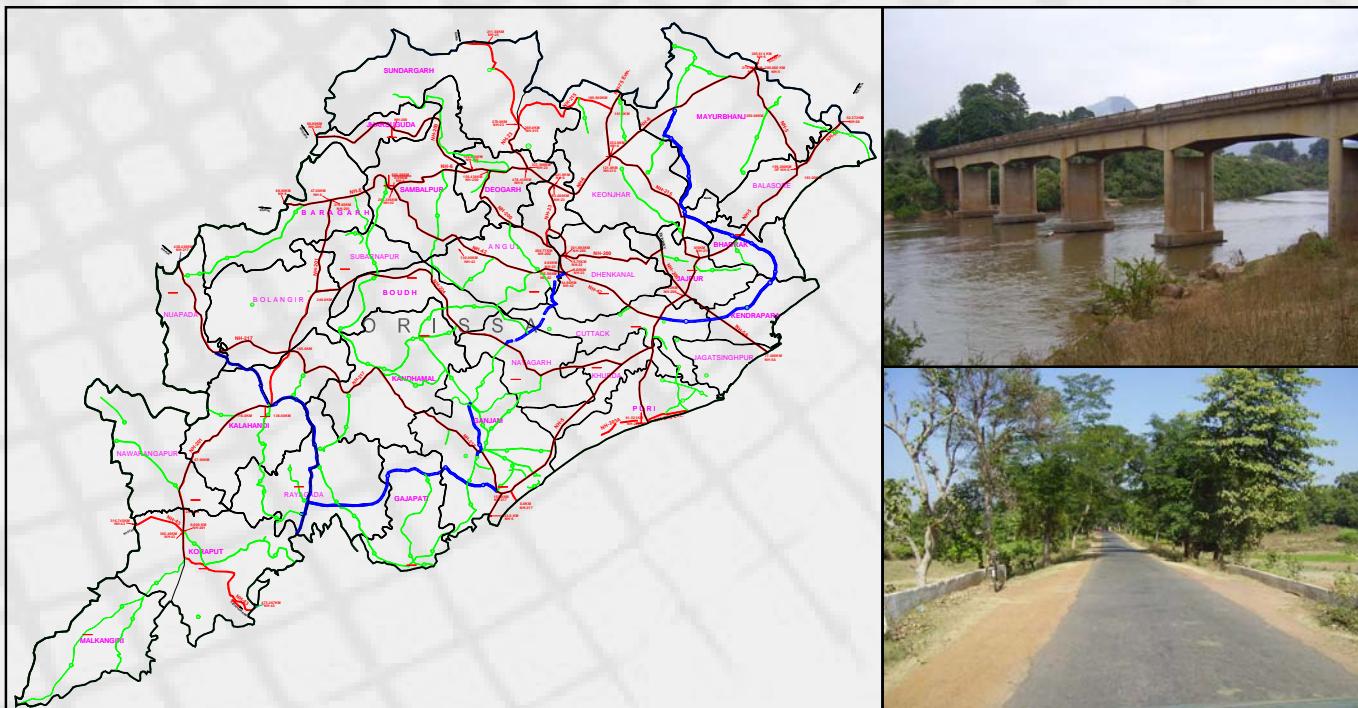


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ABBREVIATIONS

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AADT	Annual Average Daily Traffic
AASHTO	American Association of State Highway and Transportation Officials
ADT	Average Daily Traffic
BBD	Bankelman Beam Deflection
BC	Bituminous Concrete
BI	Bump Integrator-Roughness (mm/km)
BOQ	Bill of Quantities
CBR	California Bearing Ratio
CEG	Consulting Engineers Group Ltd.
CV	Commercial Vehicles
CVD	Commercial Vehicles per Day
DBM	Dense Bituminous Macadam
DFS	Differential Free Swell Index
DLC	Dry Lean Concrete
DTM	Digital Terrain Model
EA	Environment Assessment
EIA	Environment Impact Assessment
EMP	Environment Management Plan
EIRR	Economic Internal Rate of Return
ESMF	Environment and Social Management Framework
ESAL	Equivalent Standard Axle Load
GDP	Gross Domestic Product
GNP	Gross National Product
GOO	Government of Orissa
GOI	Government of India
GSB	Granular Sub Base
HDM-4	Highway Development and Management Model-4
HFL	High Flood Level
HS	Hard Shoulder
IRC	Indian Roads Congress
IRI	International Roughness Index
LSF	Load Safety Factor
MDR	Major District Road
MoSRT&H	Ministry of Shipping, Road Transportation and Highways
MOU	Memoranda Of Understanding
MSA	Million Standard Axles
MTPA	Million Tonnes Per Annum

NGO	Non-Government Organization
NDT	Non-Destructive Test
NH	National Highway
NHAI	National Highway Authority of India
NMT	Non-Motorized Traffic
NNP	Net National Product
NPV	Net Present value
NSDP	Net State Domestic Product
O-D	Origin and Destination
OSRP	Orissa State Roads Project
OWD	Orissa Works Department
PCC	Project Coordinating Consultants
PCNSDP	Per Capita Net State Domestic Product
PCU	Passenger Car Unit
PIA	Project Influence Area
PIU	Project Implementation Unit
PMC	Pre Mix Carpet
SA	Social Assessment
SDBC	Semi Dense Bituminous Concrete
SF	Seasonal Factor
SH	State Highway
SOS	Strategic Option Study
TOR	Terms of Reference
TRRL	Transport and Road Research Laboratory (UK)
VDF	Vehicle Damage Factor
VOC	Vehicle Operating Costs
WB	World Bank
WBM	Water Bound Macadam
WMM	Wet Mix Macadam

EXECUTIVE SUMMARY

EXECUTIVE SUMMARY

1. The Orissa Works Department (OWD) aims to upgrade and widen its vital arterial State roads to 2-lanes to accelerate the overall economic growth as the Orissa has untapped immense potential of development in mining, industry, tourism, ports sectors. The Orissa State has planned to arrange funds from World Bank for developing about 825 km of roads under Phase-I limiting to the amount of US \$250million spread over 5 years.
2. The OWD has engaged M/s CEG Limited for providing the consultancy services for preparation of the Feasibility and Detail Project Report for 825km of roads under Phase-I. This Project also includes network analysis of 3700 km State Highways to arrive at selection of 1600 km for feasibility studies for subsequent Phases. The Consultancy services were commenced from 6th December 2005.
3. The present submission is the “Detailed Engineering Report for Bhawanipatna to Khariar Road (km 2/0 to km 70/0)” under Phase-I. This is a part of Khariar - Bhawanipatna - Muniguda – Kerada Corridor. The continuous interaction and joint field inspections of the consultant and PIU during the course of field surveys/ investigations and subsequent verification of actual designs of highway alignments and bridges in the field, has enabled to produce a practical Detailed Engineering Report.
4. The earlier submissions of Inception Report, Economic Viability Report, Social Screening and Environmental Screening Reports and Feasibility Report have already been accepted. The structure of this report is in accordance with reporting requirements as per agreement.
5. Detailed Survey and Investigations were carried out for the following:
 - i. Topographical Survey
 - ii. Geotechnical and Material Investigations
 - iii. Hydraulic and Hydrological investigation
 - iv. Investigation for Bridges and Structures
 - v. Pavement Investigations
 - vi. Road Safety Review
 - vii. Surveying Utility Services
6. Topographic survey was conducted with the help of Total Station. Longitudinal section levels were taken at every 25 m interval along the centre line of the existing carriageway. Cross sections were taken at every 50 m interval covering full extent of survey corridor. Longitudinal and cross sections survey for major/minor streams was also carried out as per the requirements. Bench Mark Pillars were erected at an interval of 1 km along the route.
7. The sub-grade soil samples were collected from each km along the existing alignment. The detailed investigations for existing road include both field and laboratory testing. Test pits were excavated at the shoulder adjacent to pavement edge

at interval of 1km. Low to high expansive soils of CL-CI-CH group are found in various Sections of SH 16 i.e. Km 0/0, 8/0, 9/0, 10/0, 18/0, 21/0, 22/0, 24/0, 25/0, 26/0, 27/0, 29/0, 31/0, 32/0, 42/0, 54/0. In these stretches either replace the soil of high expansive properties by importing good soil from borrow area or treat the soil of low to medium expansive soils.

8. To identify potential sources of material for construction, the survey and investigation for different construction materials were carried out in respect of their likely sources and the availability and suitability of various materials. Relevant laboratory tests were conducted on representative samples as per requirement.

Table 1: Sources of Construction Material

S.No.	Material	No. of Sources Identified
1	Granular Sub base	6
2	Coarse Aggregate/ Stone	8
3	Sand / Fine Aggregate	2
4	Morrum	5
5	Cement	2
6	Water	2
7	Stone	-

9. Geotechnical investigation for bridges and other structures were carried out to determine the appropriate foundation type and its load carrying capacity.

Table 2: Recommendations from Subsoil Investigations

Location	Chainage	Type of foundation	Minimum Depth of Foundation
1	8/600	Open	1.5m from bed level
2	10/500	Open	1.5m from bed level
3	13/750	Open	3.5m from bed level
4	17/120	Open	1.5m from Ground level
5	21/000	Open	6.3m from bed level
6	27/600	Pile	10m from bed level
7	27/800	Pile	10m from Ground level
8	27/850	Pile	12m from Ground level
9	28/400	Pile	15m from Ground level
10	28/900	Pile	15m from Ground level
11	29/400	Pile	10m from Ground level
12	45/700	Open	1.5m from Ground level
13	54/600	Open	4.5m from Ground level
14	58/900	Open	4m from Ground level
15	59/400	Pile	12m from Ground level
16	63/650	Open	1.5m from Ground level
17	66/500	Open	1.5m from Ground level
18	69/300	Open	1.5m from Ground level

10. Hydrological investigations were carried out to determine hydraulic adequacy of the structures. All submersible bridges will be replaced with high-level bridges. Waterway and formation level for these bridges have been recommended on the basis of hydrological investigations.

11. A detailed inventory and condition survey was carried out for structures. There are total 21 bridges, 4 of them are major and remaining 17 are minor bridges. All bridges and culverts were inspected for their present condition and verified jointly with PIU Engineers. The NDT (Rebound hammer and Ultrasonic pulse velocity) tests were conducted for bridges at chainage 3/050,13/750,27/600,59/100, 59/400 and 69/300 to study the structural soundness of the structures. The recommendations are as follows.

Table 3:Inventory and Condition of Existing Bridges

Sl. No.	Location/ Chainage	Existing Span Arrangement	Type of Superstructure	Type of foundation	Overall condition/ Recommendation
1	3/050	3 x 8.8	Solid Slab	Open foundation	Good, Rehabilitation required
2	4/450	4 x 9.9	Solid Slab	Open foundation	Good, Rehabilitation required
3	8/600	1 x 7.3	Solid Slab	Open foundation	Submersible bridge, to be replaced
4	10/500	1 x 7.4	Solid Slab	Open foundation	Submersible bridge, to be replaced
5	13/750	2 x 7.2	Solid Slab	Open foundation	Reconstruction due to poor condition
6	17/120	1 x 7.55	Iron Joist with Solid Slab	Open foundation	Reconstruction due to poor condition
7	21/000	(3 x 0.6)+(7 x 1.2)	Pipe Causeway	-	Submersible bridge, to be replaced
8	27/600	7 x 9.2	Solid Slab	Open foundation	Submersible bridge, to be replaced
9	27/800	10 x 1.2	Pipe causeway	-	Submersible bridge, to be replaced
10	27/850	9 x 9.2	Solid Slab	Open foundation	Pipe causeway, replaced by bridge
11	28/400	(2x9.9)+(1x24.37)+(1x34.9)+(10x40.85)	RCC Box	Well foundation	Good, Nothing to do
12	28/900	4 x 9.2	Solid Slab	Open foundation	Submersible bridge, to be replaced
13	29/400	2 x 9.2	Solid Slab	Open foundation	Submersible bridge, to be replaced
14	45/700	1 x 6.2	Solid Slab	Open foundation	Reconstruction due to poor condition
15	54/600	3 x 8.5	Solid Slab	Open foundation	Reconstruction due to Realignment
16	58/900	3 x 6.8	Solid Slab	Open foundation	Reconstruction due to Realignment
17	59/100	(7 x 32.7)+(1 x 7.6)	PSC Girder	Well foundation	Minor Touchup repair
18	59/400	5 x 4.0	Box Cell	Raft foundation	Good, Rehabilitation required
19	63/650	1 x 6.6	Solid Slab	Open foundation	Reconstruction due to poor condition
20	66/500	1 x 6.4	Solid Slab	Open foundation	Reconstruction due to poor condition
21	69/300	1 x 7.2	Solid Slab	Open foundation	Reconstruction due to poor condition

The total number of culverts is 112 in a road length of 68.00 km i.e. from km 2/0 to 70/0. Details of the culverts are available in Chapter 2. Following table gives the findings of culverts.

Table 4: Summary of Existing Culverts

Type of Culvert	Nos.
Pipe	49
Slab	45
Stone Slab	3
Arch	1
Vented Causeway	14
Total	112

12. Investigations were carried out on existing pavement condition to determine the most technically sound and economically feasible pavements design. The investigations include:
 - i. Visual Inspection Survey
 - ii. Pavement Composition.
 - iii. Roughness Survey
 - iv. Benkelman Beam Deflection Survey
13. The existing Project Roads has sharp horizontal curves and insufficient vertical design standard, which do not provide adequate overtaking sight and stopping distance even for 35 kmph thereby making the accidents more frequent. Existing road junctions are not properly designed. These deficiencies have been properly attended in the design report.
14. The traffic surveys were conducted to determine classified traffic volumes in terms of Annual Average Daily Traffic (AADT), directional split, hourly variation, trip length pattern, travel pattern of goods and passenger traffic, commodity flow and axle loads. Traffic Volume Count Survey was conducted at two locations; one VC-17 at km 18/700 near Pastipada and other VC-18 at 68/000 near Kharier. Axle load survey was carried out near Kharier, designated as AL-08 and conducted using Portable Load Pads, developed in Indian Institute Technology, Kharagpur, having platform size 550mm X 700mm X 30mm (weight 30 kg) with digital load indicator. Following tables gives the summary of traffic surveys carried out.

Table 5: Summary of AADT and PCU

Count Stn.	Description	Total Motorised Vehicle	Total Comm. Vehicle	Total Non Motorised Vehicle	Total Vehicle
VC-17	AADT	1533	590	790	2323
	PCU	2482	1785	924	3406
VC-18	AADT	1432	397	1166	2598
	PCU	1987	1305	691	2678

Table 6: Design VDF

Station	Road Section	Recommended values of VDF for					
		LCV	2-Axle Truck		3-Axle Truck		
			2008-13	2013-28	2008-13	2013-28	
AL-08	Bhawanipatna - Khariar		0.15	4.57	3.5	4.39	3.5

Table 7: Design MSA

Location	Design Year	Design MSA
VC-17	2028	20.51
VC-18	2028	9.36

Table 8: Projected Traffic

Year	AADT		PCU	
	VC-17	VC-18	VC-17	VC-18
2008	2753	3021	4119	3222
2013	3759	3881	5982	4590
2018	5325	5184	8988	6739
2023	7676	7082	13659	9995
2028	10933	9637	20334	14538

15. The existing road is a single lane carriageway road with horizontal and vertical geometric average to poor. Geometric Design Standards as per IRC: 73-1980 “Geometric Design Standards for Rural (Non-urban) Highway” has been generally followed. MX Road, AutoCAD and Autodesk Land Development Desktop softwares have been used for the designing and drafting. The Project road has been designed as a two-lane carriageway with hard shoulders. The width of two lanes has been taken as 7.0m with 2.5m wide hard shoulders on either side. Total roadway width has been taken as 12.00 m. In built up areas, paved shoulder of 1.5m widths shall be provided making total roadway width of 10m. Beyond this, covered drains shall be provided which will be used as walkway.
16. Plan and profile drawings has been prepared separately at scale of 1:2000 horizontal and 1:200 vertical. It shows all existing plan features, toe line of highway embankment, proposed right of way limits, drainage structure locations, existing ground profile, proposed finished profile, intersection layouts, typical cross sections

of the main alignment, etc. Bus-bays and Truck Lay-bays have been provided at appropriate locations and specified in schedule of drawings.

17. Designs for new pavement and overlays are worked out in accordance with Indian Standards. The CBR is taken at an interval of 1 Km along the stretch. If the CBR is less than 4%, then new construction is adopted. If the CBR is more than 4% but the deflection value is too high, reconstruction is adopted otherwise overlay is adopted. Crust details for new construction and reconstruction has been given in Chapter 4.
18. Unlined open trapezoidal drains for the rural sections and RCC Box covered drains for the Built-up Sections have been used.
19. Out of the existing 21 bridges, the bridges at location 27/600, 27/850, 28/400 and 59/100 are major and remaining 17 are minor. Tel River is the widest on this stretch. During recent flood on 2nd July 2006, the five bridges at chainage 27/600, 27/800, 27/850, 2228/900 and 28/400, which are in the approach of Tel River, overtopped. These bridges have been recommended for reconstruction to provide new waterway and raised deck levels. Bridges at location 8/600, 10/500 and 21/000 are also submersible and have been proposed for reconstruction with increased waterway and raised deck levels as per hydraulic requirements. Bridges at location 13/750, 17/120, 45/700, 63/650, 66/500 and 69/300 are in poor condition and being replaced. The bridges at location 54/600 and 58/900 are under realignment and will be constructed at new locations.
20. To increase the traffic safety and to reduce traffic accidents, every component of the highways and its users have been given equal importance. Road geometric components have been designed to meet the State Highway standards as specified in the IRC: 73-1980. The traffic control devices, which are used to reduce accidents and improve flow conditions, road markings and road signs have been used as per IRC standards.
21. In general, the specifications laid down in “Specifications for Road and Bridge Works – Fourth Revision - by MoRST&H” shall be followed. The detailed specifications have been given in Bidding Document prepared separately for each civil construction package. Construction scheme and traffic management system during construction have been described in Chapter 8. All necessary safety measures shall be adopted for safety of moving traffic and working persons engaged in the construction zone.
22. Estimated total cost of this package is Rs 1131.53 millions which includes engineering cost as Rs 946.82 millions. Estimated cost for provisional items, social, environmental and utility shifting costs as Rs 18.94 millions. The total cost also includes engineering supervision, PIU project office.

CHAPTER - 1

INTRODUCTION

CHAPTER 1

INTRODUCTION

1.1 GENERAL

The fast growing Orissa State is one of the major State of India with population 36.87 million persons and ranks 11th with population share 3.58% - Census 2001 and having geographical area 0.155 million Sq km with 9th rank in India. The 480 km coastline with ports also makes Orissa a distinguished State. The Orissa is not only very rich in minerals deposits but also has surplus power and water. The country's over 90% Chromites and Nickel deposits are in Orissa beside over 50% Bauxite, 30% of Manganese, Iron ore and coal. The Orissa is a favored destination of investment. The road transport is a dominant mode for movement of goods and passengers and need based upgrading of existing road network has been envisioned by the state.

This chapter describes the background of the project, present project roads with contract packages and composition of the Detailed Engineering Report of the contract package Bhawanipatna – Khariar (SH-16) (km 2/00 to km 70/00) section which is a part of Khariar - Bhawanipatna - Muniguda – Kerada 224 km project corridor. The report presents detailed design of road and bridges with cost for upgrading existing road to two lane. Proposals and further details for improving the existing road to two lanes are detailed in the succeeding chapters

1.2 PROJECT BACKGROUND

The Orissa Works Department (OWD) had conducted a Strategic Option Study of State Roads, in (1995-1997) which identified 2347 km of State Roads out of 4600km of State Highways and Major District Roads for improvement based on traffic volume, carriageway width, and pavement condition.

The Government of Orissa contracted a Project Coordinating Consultant (PCC) for feasibility study of 2347km to identify 700km in two phases for techno-economic appraisal with detailed project preparation to meet World Bank norms. The PCC had completed detailed engineering design for widening and strengthening for a length of 198km which was declared National Highway (NH-224) and as a result of techno-economic studies in this project, 1200km were prioritized for a four year periodic maintenance programme and but the project was not implemented.

The OWD intends to upgrade and widen its vital arterial State roads to 2-lanes to accelerate the overall economic growth of the State having immense untapped potential in mining, industry, tourism, and ports. The Orissa State has planned to avail loan from World Bank for developing about 825 km of roads under Phase-I limiting to the loan amount of US \$250million spread over five years. This Project also includes network analysis of remaining 3700 km (3900 as per data collected) State Highways based techno-economic approach with an aim to arrive at selection of 1600 km of project routes for feasibility studies for subsequent Phases.

1.3 PRESENT ASSIGNMENT

The OWD has engaged M/s CEG Limited for providing the Consultancy Services for preparation of the Feasibility and Detail Project Report for 825 km of roads under Phase-I. The assignment also includes network analysis of 3700 km (3900 as per data collected) State Highways to arrive at selection of 1600 km for feasibility studies for subsequent Phases. The Consultancy services were commenced from 6th December 2005.

The Feasibility Study report for 825 km of roads has been completed and accepted by the OWD. The final Network Analysis report, Draft Detailed Engineering for year-1 roads and final Detailed Engineering Report for 0/00 (Behrampur) to 41/00 (Bangi Jn.), Bhadrak – Chandbali (0/00 to 45/00) and Bhadrak– Anandpur (0/00 to 50/00) has been submitted.

Present submission is Final Detailed Engineering Report of Bhawanipatna - Kariar (km 2/0 to km 70/0).

1.4 PROJECT ROADS UNDER PHASE-I

The Project, with total length 835 km, mostly existing State Highways, is comprising of five corridors which are passing through 14 districts (out of total 30 districts) having 51.7% area and 53.1% population of the State. These corridors provide vital connections with faster mobility within State and out side State for communication, mining, industry, tourism, ports etc. The list of the Project Road Corridors is given in Table 1.1 along with the road designation and total length in km. The Project Roads consist of existing State Highways and MDR. The Project Roads locations are shown in Map 1.1.

Table 1.1: List of the project Road

Sl. No.	Name of Road	SH/MDR	Length (km)	District Crossed
1	Jagatpur - Kendrapada - Chandbali Bhadrak			1.Bhadrak 2.Cuttack 3.Kendrapara
	a) Jagatpur - Kendrapada - Chandbali	SH-9A	99	
	b) Chandbali – Bhadrak	SH-9	53	
2	Bhadrak - Anandapur - Karanjia - Jashipur			1.Bhadrak 2.Keonjhar 3.Mayurbhanj
	a) Bhadrak – Anandapur	SH-53	57	
	b) Anandapur - Karanjia	SH-53	65	
3	c) Karanjia - Jashipur	SH-49	15	
	Berhampur - Raygada			1.Gajapati 2.Ganjam 3.Rayagada
	a) Berhampur - Bangi Jn.	SH-17	151	
4	b) Bangi Jn. - JK Pur	SH4	52	
	Khariar - Bhawanipatna - Muniguda - Kerada			1.Bolangir 2.Kalahandi 3.Nuapada 4.Rayagada
	a) Khariar – Bhawanipatna	SH-16	70	
	b) Bhawanipatna - Muniguda	SH-6	68	
	c) Muniguda - J.K.Pur	SH-5	50	
5	d) Raygada - Kerada	MDR-48B	24	
	Banarpal – Daspalla and Bhanjanagar - Aska			1.Anugul 2.Cuttack 3.Dhenkanal 4.Nyagarh 5.Ganjam
	a) Banarpal - Daspalla	MDR-18,19 SH-65	89	
	b) Bhanjanagar - Aska	SH-7	39	
		TOTAL	832	

1.4.1 CONTRACT PACKAGES FOR THE PROJECT ROADS

In consultation with the OWD, the project roads have been divided into 11 (eleven) contract packages for construction and supervision, as shown in Table 1.2. The packaging is based on design, construction and administrative jurisdictions to facilitate effective construction and supervision. The packages with least environmental and social issues have been proposed in 'construction year-1' and remaining road sections in construction year-2 contracts.

Table 1.2: List of Contract Packages for Construction of the Project Roads

Construction Year-1 Packages						
Package No.	Road Section	SH/MDR	From	To	Length (km)	Length of Package (km)
1	Chandbali – Bhadrak	SH-9	0	45	45	96
	Bhadrak – Anandpur	SH-53	0	51	51	
2	Berhampur- Taptapani	SH-17	0	41	41	41
3	Khariar- Bhawanipatna	SH-16	2	70	68	68
4	Taptapani-Raipanka	SH-17	41	109	68	68
5	Raipanka-Bangi Jn	SH-17	109	151	42	84
	Bangi Jn-JK Pur	SH-4	161	119	42	
Year-1 Total						357
Construction Year-2 Packages						
Package No.	Road Section	SH/MDR	From	To	Length (km)	Length of Package (km)
6	Jagatpur-Kendrapada-Chandbali	SH-9A	0	99	99	107
	Chandbali – Bhadrak	SH-9	45	53	8	
7	Bhadrak – Anandpur	SH-53	51	57	6	86
	Anandpur – Karanjia	SH-53	0	65	65	
	Karanjia – Jasipur	SH49	45	60	15	
8	J K Pur – Rayagada	SH-4	119	109	10	84
	Rayagada – Kereda	MDR-48B	0	24	24	
	J.K.Pur – Muniguda	SH-5	0	50	50	
9	Muniguda-Bhawanipatna	SH-6	0	68	68	70
	Bhawanipatna-Khariar	SH-16	0	2	2	
10	Aska - Bhanjnagar	SH-7	0	39	39	39
11	Banarpal - Dapalla	MDR-18&19 SH-65	0	89	89	89
Year-2 Total						475

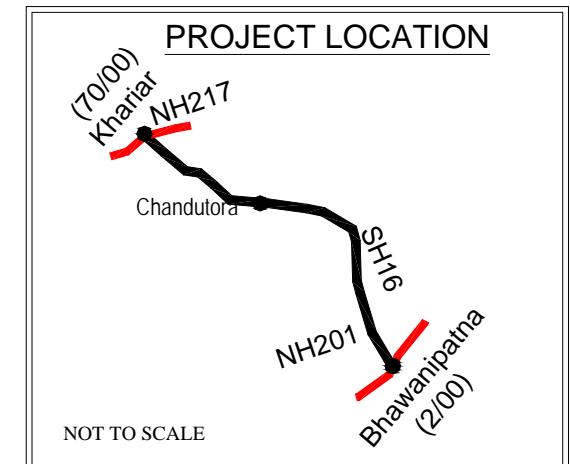
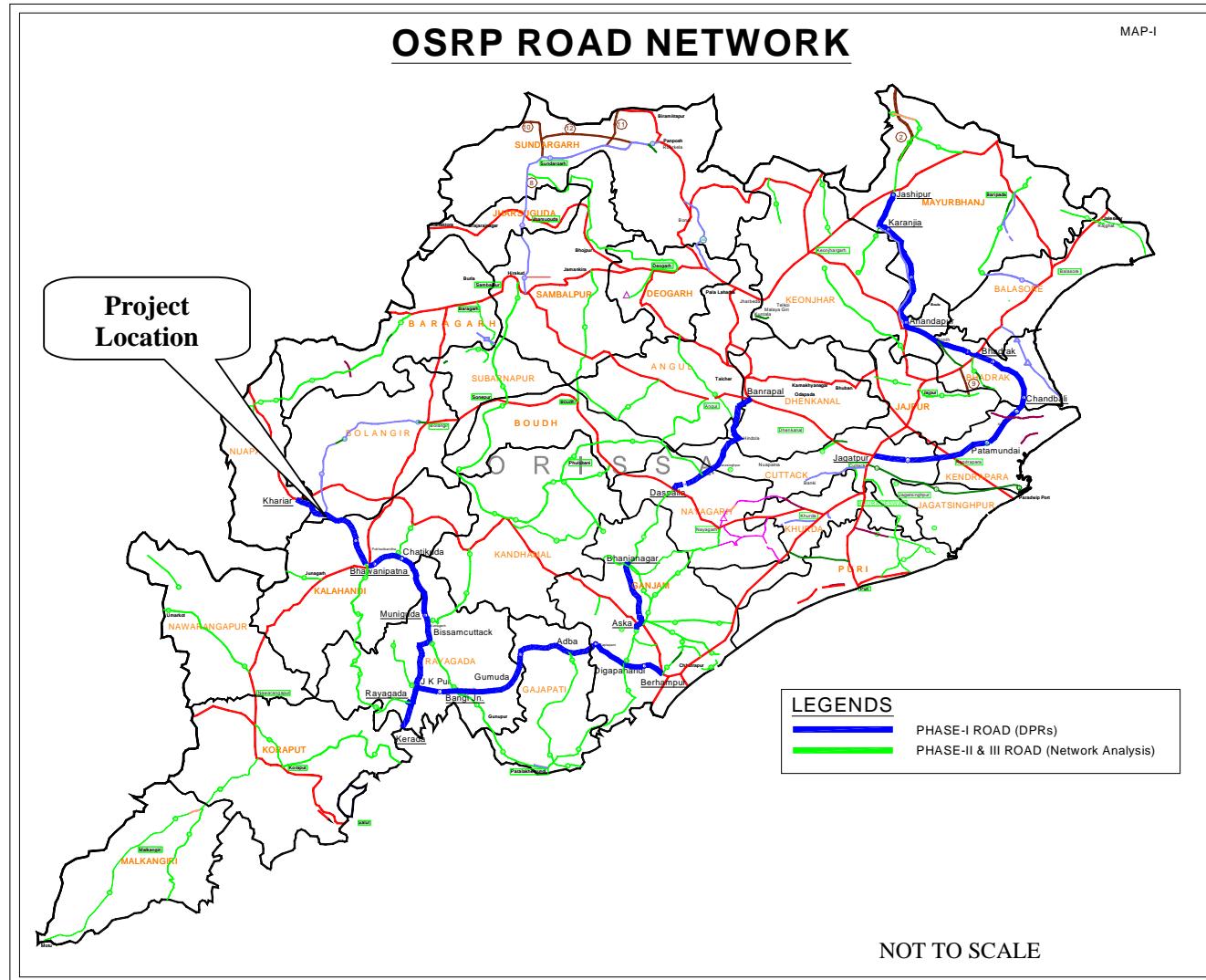
1.5 CONTRACT PACKAGE BHAWANIPATNA -KHARIAR (KM 2/0 TO KM 70/0)

The present submission is the Final Detail project Report for Bhawanipatna-Khairar Road (2/00 to 70/00 of SH-16) which is a part of Khariar - Bhawanipatna - Muniguda – Kerada 224 km project corridor. The road starts from at Chainage 140 km of NH-201 and ends at Chainage 148 km of NH-217. However a bypass is proposed for Bhawanipatna town, which meets the project Road between km 2/0 to km 3/0, therefore the start point of road is considered as km 2/0. Bhawanipatna is the headquarter of Kalahandi Disrtict. This road caters the needs of nearest towns, this is plays an important role for movement of goods and passengers as it connects National Highways on both ends.

The roads traverse mostly through plain and rolling terrain and have mostly flat gradient with good geometry. Geometric of the road are generally mild; nevertheless improvement of the congested reaches is required. Roadside drains are rare, where provided in such areas, are generally choked or is non-functional resulting in water logging. Existing carriageway width varies from 3.6 m to 7.0 m with 1.0 m to 1.5m Earthen Shoulders on both sides. Riding quality all along the road is from Fair to Very Poor. There are total 20 existing bridges, one of them is major and remaining 4 are minor bridges and total number of existing culverts are 112. About 30% of the road length passes through built-up area.

The improvement works involves development of existing road to two lanes with 20 year design period.

Map 1.1



1.6 COMPOSITION OF REPORT

The Detailing Engineering Report consists of total 7 volumes as follows:

- Main Report
- Highway Drawings: Plan, Profile and Schedules.
- Design Report of Bridge
- Design Report of Culverts
- Hydrology Report
- Drawings of Bridges and Culverts
- Detail Cost Estimates

The Draft Detailed Engineering Report for this project road has been submitted vide this office Letter No. CEG/OR/001/2006/302, dated 15th Decemeber 2006

The Geo-technical Investigation Report and Material Report for this project road have already been submitted vide this office letter no. CEG/OR/001/2006/243 dated 3rd Oct 2006 and CEG/OR/001/2006/207 dated 3rd Aug 2006 respectively.

The main report contains 9 Chapters as described below and is in accordance with the requirements of TOR for this project.

Reply to PIU comments are appended in Annexure – A.

Chapter 1: Introduces and provides the background to the OSRP. The study area is defined and the corridors selected for the Phase 1 are identified. The Brief description on chapterisation is also provided.

Chapter 2: Outlines the various field survey and investigation such as carried out their methodology adopted, findings etc. The various field survey includes, Topographical survey, Geotechnical and Material Investigations, Hydraulic and Hydrological investigation, Investigation for Bridges and Structures, Pavement Investigations, Surveying Utility Services, Road Safety Review, Traffic survey.

Chapter 3: Describes the detail design of road geometries, Standards adopted, Realignments, way side amenities etc

Chapter 4: Presents the various aspects of pavement design. The design methodology, calculation of MSA and CBR has been described. The detail designs of overlay and crust for new section has also been discussed in this chapter.

Chapter 5: Discuss the detail design of Drainage system and protection works, like longitudinal drains, Embankment Protection and River Training works.

Chapter 6: Presents the various aspects of Structures design. The design methodology, design standards adopted and details of structure design for the road.

Chapter 7: Outlines the Detail Design – Road Safety Measures, Traffic Control and Other Facilities, which includes, Road Intersections, Road Furniture, Pavement Marking, Road Lighting etc

Chapter 8: Describes the Specifications and Construction Plans specifications for all aspects of the works, based on current and acceptable international standards and work methods for projects of this type. Safety and traffic management plans as well as construction phasing / sequencing to be implemented during construction to ensure minimum hindrance / interruption to traffic flow and road safety.

Chapter 9: Social Assessment and Resettlement Action Plan (The report will be submitted in separately volume).

Chapter 10: Environmental Action and Environmental Management Plan. (The report will be submitted in separate volume).

Chapter 11: Discuss cost estimates for each of the items included in the scope of work. It covers cost of basic inputs - materials, equipment, labor, together with overheads, profit, etc. including rate analysis, quantities, and total estimated cost.

CHAPTER - 2

SURVEY AND INVESTIGATION

CHAPTER – 2

SURVEY AND INVESTIGATION

2.1 GENERAL

The primary objective of the survey and investigation is to collect the field data in the required format to use further for detail engineering designs. Following are the various components.

- i. Topographical Survey
- ii. Geotechnical and Material Investigations
- iii. Hydraulic and Hydrological investigation
- iv. Investigation for Bridges and Structures
- v. Pavement Investigations
- vi. Road Safety Review
- vii. Surveying Utility Services

2.2 TOPOGRAPHICAL SURVEY

2.2.1 Reconnaissance Survey

The reconnaissance survey was conducted to study various features of the road. An initial assessment of the different features like geometric deficiencies, deficient curves, stretches requiring corrections in alignment/realignment identifications of junctions/intersections needing improved design, etc. were made.

2.2.2 Horizontal and Vertical Control

Efforts were made to get the GTS benchmarks along the survey route. Client has requested to Survey of India, Bhubneshwar to provide GTS benchmarks, as this information can be provided to Government officials only. But the values could not be obtained. In the absence of GTS benchmarks, the horizontal control was fixed by Total Station. The azimuth was determined from magnetic bearings using small sensitive magnetic needles assembled with Total Station. For vertical control, reference was used from the Benchmark located in Behrampur town near km 0/000.

2.2.3 Establishing Temporary Benchmarks

In order to establish temporary benchmarks (TBM) along the proposed route, reference pillars were erected at an interval of 1 km along the route. Leveling was carried out to connect all the reference pillars along the route. These temporary benchmarks were used for further detail survey. The details of these TBMs from km 2/0 to 70/0 are given in Table 2.1

Table 2.1: List of TBM

BM Id	East	North	Elevation	BM Id	East	North	Elevation
BMP2	68000.192	2173328.375	273.659	BMP38	39936.805	2189173.057	245.612
BMP3	67086.739	2173728.712	267.472	BMP39	39015.694	2188816.222	239.792
BMP4	66329.832	2174354.337	264.705	BMP40	38161.013	2188280.038	245.122
BMP5	65501.457	2174915.043	264.614	BMP41	37153.434	2188093.435	242.052
BMP6	64876.637	2175668.645	258.264	BMP42	36156.439	2187976.783	241.686
BMP7	64017.572	2176236.631	253.061	BMP43	35159.297	2187863.532	232.132
BMP8	63225.809	2176821.467	253.548	BMP44	34161.926	2187806.667	232.398
BMP9	62452.146	2177463.229	250.091	BMP45	33150.452	2187899.187	232.369
BMP10	61667.591	2178075.705	243.568	BMP46	32153.782	2187880.272	229.027
BMP11	60896.186	2178703.487	242.404	BMP47	31166.381	2187698.376	229.562
BMP12	60126.468	2179333.067	254.439	BMP48	30173.067	2187531.935	235.917
BMP13	59290.248	2179915.689	243.764	BMP49	29390.058	2186963.537	242.747
BMP14	58510.265	2180521.832	234.248	BMP50	28715.542	2186227.736	251.502
BMP15	57744.760	2181109.616	234.421	BMP51	27898.712	2185645.194	248.095
BMP16	57006.597	2181783.747	236.822	BMP52	27056.951	2185069.214	249.052
BMP17	56628.977	2182717.044	226.168	BMP53	26064.623	2185011.797	251.727
BMP18	56079.313	2183494.515	228.752	BMP54	25079.893	2185254.736	242.772
BMP19	55427.051	2184254.003	223.999	BMP55	24116.136	2185389.479	241.412
BMP20	54657.570	2184873.101	219.368	BMP56	23204.692	2185746.142	247.197
BMP22	52967.973	2185931.877	221.534	BMP57	22505.425	2186357.276	250.652
BMP23	52062.785	2186363.501	223.619	BMP58	22247.688	2187312.363	250.667
BMP24	51427.788	2187108.299	228.281	BMP59	21477.227	2187637.348	245.112
BMP25	50892.187	2187950.688	229.135	BMP60	20647.840	2188064.096	242.837
BMP26	50355.106	2188793.672	222.902	BMP61	19653.755	2187938.676	250.697
BMP27	49813.243	2189637.887	217.326	BMP62	18720.412	2187608.906	247.447
BMP30	47314.867	2191187.806	220.007	BMP63	17815.044	2187190.931	253.627
BMP31	46342.602	2191233.344	222.457	BMP64	16949.540	2186698.796	250.762
BMP32	45346.036	2191127.961	221.942	BMP65	16061.606	2186194.003	257.602
BMP33	44355.793	2191031.284	222.522	BMP66	15120.976	2186071.526	257.294
BMP34	43366.626	2190921.867	225.797	BMP67	14164.201	2186198.732	261.012
BMP35	42363.932	2190803.182	233.282	BMP68	13177.848	2186234.247	266.792
BMP36	41485.934	2190389.185	242.507	BMP69	12229.755	2186499.452	258.512
BMP37	40622.380	2189824.584	244.987	BMP70	11310.136	2186889.239	266.331

2.2.4 Total Station Traverse

Leveling was carried out from the known Benchmarks to the reference pillars along the route. All the coordinates i.e. x, y and z were fixed at the temporary benchmarks by close traversing. Leveling adjustments were also been made for horizontal as well as vertical co-ordinates with normal process for error distribution. These coordinates were used for further detail survey.

2.2.5 L-Section and X-Section Survey

Longitudinal section levels were taken at every 25 m interval along the centre line of the existing carriageway. Cross sections were taken at every 50 m interval covering full extent of survey corridor with nos. of spot levels on the ground to give existing

ground levels for widening purpose. Longitudinal section for cross roads was taken for a length of 100 m with adjacent spot levels of the ground on both sides to design intersections. Longitudinal and cross sections survey for major/minor streams was also carried out as per the requirements.

2.2.6 Detail Survey

The detailed field Surveys within road corridor was carried out using high precision and sophisticated instruments like Total Stations and Auto level. The output data from the topographical survey are in (x, y, z) format for use in a sophisticated digital terrain model (DTM). Road corridor was taken as 15m on either side of existing center line i.e. total width of 30m. Additional survey was carried out at the location of realignments and streams. Various features were recorded in x, y, z co-ordinates, along the existing road and also on both sides of the existing road within road corridor. The features include ROW, existing carriageway, Km stones, buildings, structures, monuments, places of worship, railway lines, streams, rivers, canals, culverts, trees, plantations, utility services such as electric power lines, electric poles, telephone posts and telephone lines and cross roads etc. The recorded survey data were later downloaded to computer and converted to text files as well as AutoCAD drawings using appropriate software.

2.3 GEOTECHNICAL AND MATERIAL INVESTIGATIONS

2.3.1 General

This Chapter covers the details of test and investigations carried out for evaluating the characteristics of the sub-grade along the project corridor Bhawanipatna to Khariar on SH-16 (Km 2.0/00 to 70.0/00) to establish the basis for the design of various elements of the highway including pavement and sub-grade, embankment and structures.

In order to widening and strengthening of the roads and bridges, various kinds of materials shall be required. To identify potential sources of material for construction, the survey of following materials have been carried out in the months of Jan 06– Feb 06 in respect of their likely sources and the availability and suitability of various materials. This chapter includes detailed investigation of materials and their potential sources with the relevant laboratory tests conducted on representative samples as per IRC: SP -19.

The main tasks carried out for soil and material investigations as carried out includes:

- i. Investigation for road for sub-grade soil below existing pavement for strengthening, widening and reconstruction design.
- ii. Investigation for construction materials including identification and inspection of potential sources of construction material and extraction sites, testing and evaluating of construction materials for suitability for project road construction.
- iii. Geotechnical investigation for bridges and other structures.

2.3.2 Investigation for road

The detailed investigations include both field and laboratory testing. Test pits were excavated at the shoulder adjacent to pavement edge at interval of 1km. Fieldwork covered field density and in-situ moisture content test, sub-grade soil sampling, while laboratory tests included the determination of relevant engineering properties of the sub-grade soil.

The sub-grade soil samples were collected from each km along the existing alignment. For the roads along new alignments, the test pits for sub-grade soil have been excavated at every 1 km. The representative samples have been tested corresponding to each segment. The testing for sub-grade soil includes.

- i. Gradation (IS: 2720 (Part 5) – 2001)
- ii. Atterberg's Limits (IS: 2720, Part 5) - 2001
- iii. Modified Proctor Test (IS: 2720 (Part 8) – 2001)
- iv. California Bearing Ratio (CBR Soaked) (IS: 2720 (Part 16) – 2001)
- v. Field density and In-situ moisture content (IS:2720, Part XXIX & Part II)
- vi. Free Swell Index (IS: 2720, Part XXXX)

The results of the above field and laboratory investigations for various test pits are reported in Table 2.1 of Material Report – Part III, reproduced here also in Table 2.3.1.

Table 2.2: Soil Investigation Data of Existing Subgrade

Location (Km.)	Description of soil	Gradation: Percent by weight retained the Sieve (IS:2720-IV)				Clay and silt content %	Atterberg Limits [IS :2720-Pt-V]			Modified Proctor Test (IS:2720-VIII)		Field dry density at subgrade level gm/cc	In-situ Moisture content %	CBR Soaked %	DFS	Group of soil (IS:1498)
		4.75 mm	2.0 mm	425 micron	75 micron		Liquid Limit (LL) %	Plastic Limit (PL) %	Plasticity Index (PI)	Max. dry density gm/cc.	OMC %					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
0/0	Silty Clay with sand	3.52	3.04	14.29	25.37	53.78	30	18	12	1.91	13.52	1.76	8.2	5.2	37	CL
1/0	Silty sand with clay & gravel	7.58	15.76	36.97	9.57	30.12	29	24	5	-	-	1.775	10.0	-	21.87	SM-SC
2/0	Clayey sand with silt & gravel	3.35	15.83	32.77	14.77	33.28	28	20	8	2.04	9.5	1.829	8.0	8.0	8.3	SC
3/0	Silty sand with clay	8.88	16.85	35.82	14.05	24.4	27	22	5	-	-	1.772	9.0	-	20.83	SM-SC
4/0	Silty sand with clay	0.87	2.1	18.05	31.37	47.61	27	21	6	1.97	13.4	1.782	4.5	9.5	18.2	SM-SC
5/0	Silty sand with clay	2.32	4.23	26.41	29.82	37.22	25	20	5	-	-	1.775	6.0	-	-	SM-SC
6/0	Silty sand with clay	0.5	0.5	16.17	34.1	48.73	37	25	12	1.98	11.05	1.789	7.0	8	22.61	SC
7/0	Silty sand with gravel	14.84	3.94	27.21	25.98	28.03	27	NP	NIL	1.89	12.9	1.89	8.5	13.6	-	SM
8/0	Silty Clay with sand	1.87	5.16	15.7	20.76	56.51	27	20	7	1.86	13.05	1.766	11.0	6.2	22.27	ML-CL
9/0	Silty Clay with sand	0.42	1.89	11.94	17.47	68.28	36	21	15	1.78	14.9	1.76	12.5	4.5	56	CI
10/0	Silty clay	4.29	1.26	7.2	23.56	63.69	38	18	20	1.79	17.02	1.769	12.0	2.7	78	CI
11/0	Clayey sand with gravel	15.61	3.86	11.27	19.49	49.77	32	18	14	2.08	11.4	1.72	10.5	6.2	25	SC
12/0	Silty sand with gravel	16.07	10.53	7.6	31.62	34.18	22	NP	NIL	1.98	10.2	1.788	9.5	15.8	-	SM
13/0	Silty sand with clay & gravel	16.4	4.06	15.16	18.9	45.48	28	22	6	1.92	12.8	1.776	10.2	12.0	-	SM-SC

Table 2.3: Soil Investigation Data of Existing Subgrade (Contd ...)

Location (Km.)	Description of soil	Gradation: Percent by weight retained the Sieve (IS:2720-IV)				Clay and silt content %	Atterberg Limits [IS :2720-Pt-V]			Modified Proctor Test (IS:2720-VIII)		Field dry density at subgrade level gm/cc	In-situ Moisture content %	CBR Soaked %	DFS	Group of soil (IS:1498)
		4.75 mm	2.0 mm	425 micron	75 micron		Liquid Limit (LL) %	Plastic Limit (PL) %	Plasticity Index (PI)	Max. dry density gm/cc.	OMC %					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
14/0	Sandy gravel with silt & clay	39.04	8.8	15.2	13.1	23.86	27	20	7	-	-	1.79	9.0	-	-	SM-SC
15/0	Sandy gravel with silt & clay	31.14	8.92	15.77	12.45	31.72	46	35	11	-	-	1.81	9.5	-	-	SC
16/0	Sandy gravel with silt & clay	23.08	11.57	16.63	14.89	33.83	39	28	11	-	-	1.79	10.5	-	25	SC
17/0	Sandy gravel with silt & clay	25.73	9.78	18.17	15.08	31.24	42	31	11	1.85	14.5	1.81	12.0	8.6	24	SC
18/0	Silty clay	1.77	0.7	4.57	20.97	71.99	37	20	17	1.78	16.82	1.764	12.0	2.5	55	CI
19/0	Silty sand with clay	5.64	12.5	19.68	28.5	33.68	23	19	4	1.94	10.65	1.773	12.5	12.5	-	SM-SC
20/0	Clayey sand with silt	0.32	1.21	15.33	37.86	45.28	35	25	10	-	-	1.771	10.0	-	23.92	SC
21/0	Silty clay	0.65	0.63	5.66	22.58	70.48	42	22	20	1.91	12.85	1.771	12.0	3	58	CI
22/0	Silty clay	3.85	0.87	4.58	21.47	69.23	39	20	19	1.81	15.9	1.774	11.3	3.5	49	CI
23/0	Clayey sand	18.42	5.35	12.73	29.76	33.74	24	12	12	2.13	10.4	1.703	7.0	7.00	22	SC
24/0	Silty clay	1.98	1.21	4.2	14.56	78.05	50	23	27	1.81	12.9	1.738	18.5	2.9	62.7	CI-CH
25/0	Silty clay	0.89	0.61	0.43	13.32	84.75	47	24	23	1.77	17.05	1.75	16.5	2.2	50.8	CI
26/0	Silty clay (Inorganic/ fat clay)	3.0	0.98	3.35	13.34	79.33	53	26	27	1.77	16.65	1.758	17.0	2.4	67	CH
27/0	Silty clay	5.37	2.76	5.7	14.18	71.99	50	22	28	1.88	16	1.674	10.0	2.8	57	CI – CH

Table 2.3: Soil Investigation Data of Existing Subgrade (Contd ...)

Location (Km.)	Description of soil	Gradation: Percent by weight retained the Sieve (IS:2720-IV)				Clay and silt content %	Atterberg Limits [IS :2720-Pt-V]			Modified Proctor Test (IS:2720-VIII)		Field dry density at subgrade level gm/cc	In-situ Moisture content %	CBR Soaked %	DFS	Group of soil (IS:1498)
		4.75 mm	2.0 mm	425 micron	75 micron		Liquid Limit (LL) %	Plastic Limit (PL) %	Plasticity Index (PI)	Max. dry density gm/cc.	OMC %					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
28/0	Tel River															
29/0	Silty clay	6.96	3.34	9.69	29.94	50.07	30	20	10	1.79	15.05	1.736	10.5	5	38	CL
30/0	Silty sand with gravel	6.17	4.42	11.87	40.49	37.05	25	NP	NIL	-	-	1.731	12.0	-	-	SM
31/0	Silty clay with gravel	6.34	2.22	8.13	30.11	53.2	41	20	21	1.79	15.05	1.779	12.5	3.5	52	CI
32/0	Silty sand with clay & gravel	6.38	2.03	7.92	31.6	52.07	39	18	21	1.84	16.8	1.704	11.0	4.5	47.4	CI
33/0	Silty sand with clay & gravel	9.86	3.22	9.57	36.86	40.49	24	20	4	-	-	1.731	9.5	-	-	SM-SC
34/0	Silty sand with clay	5.57	2.41	9.53	36.13	46.36	26	21	5	1.94	11.87	1.697	11.0	14.1	15.0	SM-SC
35/0	Sandy gravel with silt	24.48	5.93	16.44	27.3	25.85	26	NP	NIL	-	-	1.738	12.5	-	-	SM
36/0	Sandy gravel with silt	25.3	7.24	15.3	23.61	28.55	27	NP	NIL	-	-	1.725	10.0	-	21.59	SM
37/0	Silty sand with clay & gravel	7.88	3.94	20.13	39.46	28.59	25	21	4	-	-	1.747	10.5	-	-	SM-SC
38/0	Silty Sand	8.91	5.84	19.79	34.09	31.37	28	NP	NIL	2.06	13.9	1.774	11.0	15.5	6.06	SM
39/0	Silty sand with gravel	11.47	5.95	22.26	36.57	23.75	25	20	5	1.92	11.5	1.75	12.0	9.8	-	SM-SC
40/0	Silty gravel with sand	42.03	7.55	10.52	15.49	24.41	25	21	4	-	-	1.782	10.8	-	-	SM-SC
41/0	Silty sand	1.2	1.25	14.51	47.18	35.86	19	NP	NIL	1.97	11.35	1.949	10.0	12.8	-	SM

Table 2.3: Soil Investigation Data of Existing Subgrade (Contd ...)

Location (Km.)	Description of soil	Gradation: Percent by weight retained the Sieve (IS:2720-IV)				Clay and silt content %	Atterberg Limits [IS :2720-Pt-V]			Modified Proctor Test (IS:2720-VIII)		Field dry density at subgrade level gm/cc	In-situ Moisture content %	CBR Soaked %	DFS	Group of soil (IS:1498)
		4.75 mm	2.0 mm	425 micron	75 micron		Liquid Limit (LL) %	Plastic Limit (PL) %	Plasticity Index (PI)	Max. dry density gm/cc.	OMC %					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
42/0	Silty clay with sand	3.64	3.01	11.55	24.97	56.83	27	14	13	2.01	10.2	1.659	12.0	5.5	31.76	CL
43/0	Clayey sand with gravel	8.55	5.08	15.43	27.02	43.92	28	22	6	-	-	1.647	10.0	-	-	SM-SC
44/0	Clayey sand with gravel	13.73	7.89	15.43	25.96	36.99	31	24	7	1.90	12.0	1.648	11.5	11.5	-	SM-SC
45/0	Silty clay with gravel	11.98	9.34	18.24	29.63	30.81	30	20	10	2.06	11.3	1.631	13.0	-	17.65	SC
46/0	Clayey sand	4.02	5.3	15.5	28.5	46.68	28	20	8	1.98	12.05	1.635	15.00	10.6	22.0	SC
47/0	Silty sand	0.7	2.15	15.41	38.72	43.02	22	NP	NIL	-	-	1.747	6.8	-	-	SM
48/0	Silty sand	3.85	2.05	15.63	38.2	40.27	22	NP	NIL	-	-	1.768	6.00	-	-	SM
49/0	Silty sand	22.71	7.25	27.54	22.35	20.15	25	NP	NIL	2.09	8.85	1.708	7.0	15.8	6.67	SM
50/0	Clayey sand with gravel	7.77	4.52	19.95	38.12	29.64	30	25	5	-	-	1.719	9.0	-	-	SM-SC
51/0	Silty sand	8.92	4.81	21.93	39.43	24.91	22	NP	NIL	1.98	12.05	1.839	6.00	13.0	-	SM
52/0	Silty sand	15.35	3.87	14.98	41.57	24.23	21	NP	NIL	-	-	1.76	10.50	12.20	-	SM
53/0	Silty sand	9.07	2.32	14.42	46.31	27.88	22	NP	NIL	-	-	1.789	9.00	-	-	SM
54/0	Silty Clay	1.82	1.11	10.37	29.3	57.4	26	18	8	2.04	10.05	1.771	13.00	6.5	36.25	CL
55/0	Silty sand	1.06	1	9.22	55.83	32.89	21	NP	NIL	-	-	1.746	9.00	-	-	SM
56/0	Silty sand	0	0.2	4.58	62.62	32.6	22	NP	NIL	1.96	12.8	1.748	11.00	12.5	-	SM

Table 2.3: Soil Investigation Data of Existing Subgrade (Contd ...)

Location (Km.)	Description of soil	Gradation: Percent by weight retained the Sieve (IS:2720-IV)				Clay and silt content %	Atterberg Limits [IS :2720-Pt-V]			Modified Proctor Test (IS:2720-VIII)		Field dry density at subgrade level gm/cc	In-situ Moisture content %	CBR Soaked %	DFS	Group of soil (IS:1498)
		4.75 mm	2.0 mm	425 micron	75 micron		Liquid Limit (LL) %	Plastic Limit (PL) %	Plasticity Index (PI)	Max. dry density gm/cc.	OMC %					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
57/0	Silty sand	0	0.4	4.6	63.65	31.35	23	NP	NIL	-	-	1.751	10.50	-	-	SM
58/0	Silty sand with gravel	10.2	6.82	30.6	26.28	26.1	20	NP	NIL	2.18	7.13	1.773	12.00	20.5	-	SM
59/0	Silty sand with gravel	7.33	5.17	22.78	36.5	28.22	21	NP	NIL	-	-	1.782	10.00	-	-	SM
60/0	Silty sand with gravel	7.77	5.92	26.9	30.01	29.4	22	NP	NIL	2.02	8.50	1.633	16.00	18.5	-	SM
61/0	Silty sand with gravel	6.54	9.7	22.53	31.55	29.68	22	NP	NIL	2.12	11.5	1.781	10.00	-	7.8	SM
62/0	Silty sand with gravel	9.05	6.33	22.67	37.21	24.74	22	NP	NIL	-	-	1.732	9.00	-	-	SM
63/0	Silty sand	2.3	6.12	24.42	41.75	25.41	21	NP	NIL	-	-	1.718	10.00	-	-	SM
64/0	Silty sand	3.2	1.87	12.22	32.95	49.76	32	20	12	1.98	12.05	1.721	9.00	8.5		SC
65/0	Clayey Sand with gravel	13.94	2.43	12.57	26.18	44.88	29	14	15	2.03	11.25	1.702	12.00	6.2	26.47	SC
66/0	Silty sand	5.96	2.9	13.64	31.84	45.66	27	20	7	1.87	13.9	1.76	9.50	10.7		SM-SC
67/0	Silty sand	6.34	3.75	25.53	36.17	28.21	22	NP	NIL	2.16	8.0	1.741	8.00	28.2	13.3	SM
68/0	Silty sand	0	0.26	12.35	54.35	33.04	18	NP	NIL	-	-	1.742	9.00	-	-	SM
69/0	Silty sand	1.9	3.05	21.35	37.05	36.65	26	NP	NIL	1.94	12.85	1.738	8.00	14.5	-	SM
70/0	Silty sand	2.07	2.9	22.38	36.47	36.18	27	NP	NIL	-	-	1.736	9.50	-	-	SM

Discussion of Results

The soils in this stretch mainly classify in the group of SM-SC / SC / SM /CL / CI /CH and it is described as Silty Sand with Clay /Silty Sand / Silty clay with Sand/ Silty Clay. CL/CI/CH soil is low to high plastic and cohesive having CBR values (Soaked) ranging from 2.2% to 6.5 %. The maximum dry density at O.M.C. of the existing subgrade soil of CL/CI/CH group varies between 1.77 gm/cm³ to 2.01 gm/cm³. In these sections PI value ranges from 5.0 to 28.0. The P.I. value is Nil in the case of Silty Sand soil of SM group. While the Clayey Sand with Silt (SC) soil is little plastic. In maximum kilometers (from 0.0/0.0 to 33/0.0), there are Expansive soils found with low to high degree of expansion. The treatments for such soils are discussed in the following Paragraph.

Expansive Soils and their Treatment

Low to high expansive soils of CL-CI-CH group are found in various Sections of SH 16 i.e. Km 0/0, 6/0, 8/0, 9/0, 10/0, 18/0, 21/0, 22/0, 23/0, 24/0, 25/0, 26/0, 27/0, 29/0, 31/0, 32/0, 42/0, 54/0. In such a long stretch of road section, it is always preferable either to replace the soil of high expansive properties by importing good soil from borrow area or to treat the soil of low to medium expansive soils.

To reduce the expansive properties of soil, first the expansive soil should be compacted slightly 1-2 % wet of the O.M.C and provide a buffer layer of non-expansive cohesive soil cushion of 0.6 – 1.0m thickness. It prevents the ingress of water in the underlying expansive soil layer, counteracts swelling. Even if the underlying expansive soil heaves, the movement will be more uniform and consequently more tolerable. However where provision of non-expansive buffer layer is not economically feasible, a blanket course of suitable material and thickness as discussed below must be provided.

A blanket course of at least 225 mm thickness composed of coarse/ medium sand or non-plastic moorum having PI less than 5 should be provided on expansive soil subgrade as a sub-base to serve as an effective intrusion barrier. The blanket course should extend over the entire formation width together with measures for efficient drainage of the pavement section. Improvement of drainage can significantly reduce the magnitude of seasonal heaves.

2.3.3 Investigation for Construction Material

Samples of borrow area soils, sand, gravel and crushed rocks for use in embankment, pavement structure and concrete mix were obtained from the existing and proposed borrow sources / quarries within reasonably short haulage distances of the project road. Test pits were also excavated wherever necessary to obtain samples for testing.

Appropriate laboratory tests were carried out on the representative samples of soil and materials obtained during field investigations to determine relevant engineering properties. Following table gives the details of different material sources identified.

Table 2.4: Sources of Construction Material

S.No.	Material	No. of Sources Identified
1	Granular Sub base	6
2	Coarse Aggregate/ Stone	8
3	Sand / Fine Aggregate	2
4	Moorum	5
5	Cement	2
6	Water	2
7	Stone	-

2.3.3.1 Sub-grade

In this stretch, there was no soil available in borrow areas. The materials which can be used in sub-grade from borrow areas are sand and Moorum only. The representative samples were collected from each of the quarries and the laboratory tests were conducted to determine the suitability for construction.

Identified Location of Sand Quarries:

- i. Tel River @ km 28
- ii. Sunder River @ km 59

Identified Location of Moorum Quarries:

- i. Karlasoda @ Km 4/0
- ii. Karlaguda @ Km 13/0
- iii. Adhamunda @ Km 18/500
- iv. Donguriguda @ Km 23/0
- v. Debujhar @ Km 53/0

The Tests results are tabulated in Table. 2.2 and 6.1 of Material Report Part-III and their suitability for subgrade was found out on the basis of these results.

Discussion of Test results

Sand in this stretch mainly found in Kms 28/0(Tel River) , and 59/0(Sunder River) which classified in the group of SM described as Silty Sand. The Silty Sand (SM) soil is non plastic and cohesion less .The maximum dry density at O.M.C. of the existing subgrade soil of SM group varies between 1.84 gm/cm³ to 2.07 gm/cm³. The sand from river borrow area is available in much quantity, also another alternative is either to use Moorum mixed with sand, as subgrade material, which is abundantly available in this stretch. The various test results of samples collected from the Borrow areas are given in Table 2.2 & 6.1 (Refer Material Report – Part III).

2.3.3.2 Granular Sub-base

Along the Project corridor, six quarries were identified. The representative samples were collected from each of the quarries and the laboratory tests were conducted to determine the suitability for construction.

Identified Location of Quarries:

- i. Karlasoda @ Km 4/0
- ii. Karlaguda @ Km 13/0
- iii. Pastipada @ Km 15/0
- iv. Adhamunda @ Km 18/500
- v. Donguriguda @ Km 23/0
- vi. Debjhar @ Km 53/0

Laboratory Tests Conducted:

- i. Gradation (MORT&H)
- ii. Atterberg's Limits (IS: 2720, Pt V)
- iii. Modified Proctor Test (IS: 2720, Pt VIII)
- iv. California Bearing Ratio (CBR, Soaked) (IS : 2720, Pt XVI)

The Tests results are tabulated in Table. 4.1 and 4.2 of Material Report Part-III and their suitability for different type of works was found out on the basis of these results.

Discussion of Test results

The sub base material should have minimum CBR of 30 percent for traffic exceeding 2 msa and 20 percent for traffic up to 2 msa. From the tests results it is clearly evident that in Bhawani Patna - Kheriar section, only two GSB quarry's @ chainages KM18/5 & 23 are suitable which are having liquid limit and P.I. value within the prescribe limit as per MORT&H specifications. For rest of quarries in which liquid limit and Plasticity Index is more than 25 and 6.0 respectively, blending of coarse grained sandy soil is suggested to lower down their Liquid limit & P.I. within the prescribed limit. Quarries having CBR values less than 30% also need blending and for rest of quarries blending of sand in required proportion is to be done and their revised tests results have been tabulated in Table 4.2 (Refer Material Report Part-III)

Therefore it shall be ensured prior to actual execution that the material to be used in the sub-base satisfies the requirements of CBR and other physical requirements.

2.3.3.3 Coarse Aggregate:

Along the road section of SH-16, Bhawanipatna to Kheriar, eight quarries were found. The representative samples were collected from each of the quarries and the laboratory tests were conducted to determine the suitability for construction.

Identified Location of Quarries:

- i. Adhamunda @ Km 0/0
- ii. Kamathana Crusher @ Km 6/0
- iii. @ Km 31/0
- iv. Sindhigela @ Km 47/0
- v. Dabujhar @ Km 53/0
- vi. Risipeti @ Km 61/0
- vii. Risigaon Quarry @ Km 64/0
- viii. Singh Bhadi @ Km 70/0

Laboratory Tests Conducted:

- i. Gradation (IS: 2386, Pt I& MoRST&H)
- ii. Aggregate Impact Value (IS: 2386, Pt IV)
- iii. Specific Gravity& Water Absorption (IS: 2386, Pt III)
- iv. Combined Flakiness & Elongation Index (IS: 2386, Pt I)
- v. Stripping Value (IS : 6241)

The Tests results are tabulated in Table 5.1 of Material Report Part-III and their suitability for different type of works is found out on the basis of these results.

Discussion of Test Results

The samples collected from various queries were tested in the laboratory. All the samples comply with the physical requirement of MORT&H specifications.

Their water absorption value ranges from 0.30% to 0.77% and the combined flakiness and elongation indices also comply with the physical requirements as per MORT&H specifications. The Impact values are in the range from 15% to 25% which is also well within the prescribed limits as per MoRST&H. The aggregates from quarries do not conform exactly to the grading specified in the specification of MoRST&H.

Therefore, the blending as per the requirement should be done prior to mixing at plant. The stripping value of most of aggregate do not fulfill the requirements except some of the quarries like Kamathana (6/0), Adhamunda (18/0), For the aggregates whose stripping value do not fulfill the requirement then anti stripping agent should be used during execution as per the requirement, the MoRSTH (Appendix 1000-1). The test results are given in Table 3.1 (Refer Material Report – Part III).

In most of the quarries the aggregate is available in large quantities except in some of quarries named Singh Badi (70/0), Risipeti (Km 61/0), (KM 31/0), Kamathana (6.0) where material is available in small quantities.

Materials from quarries / crusher (aggregate) given in test results Table 5.1 (Refer Material Report – Part III) are suitable for WMM, Bituminous work and other construction works in accordance to MORT&H specifications.

2.3.3.4 Sand / Fine Aggregate

Sand/ Fine Aggregate will be required for concrete work. Along the road section of SH-16, Bhawanipatna to Kheriar, two quarries were found. The representative samples were collected from each of the quarries and the laboratory tests were conducted to determine the suitability for construction.

Identified Location of Quarries:

- i. Tel River @ km 28
- ii. Sundar River @ km 59

Laboratory Tests Conducted:

- i. Gradation (IS: 383)
- ii. Silt content and Fineness Modulus (IS: 383)
- iii. Specific Gravity (IS: 2720, Pt III)
- iv. Deleterious content (IS: 2386, Pt-I & IS: 383)

The Tests results are tabulated in Table 6.2 (Refer Material Report Part-III) and their suitability for different type of works is found out on the basis of these results.

Discussion of Test results

Sand sources are generally suitable for fine aggregate materials in Bituminous works and Concrete works but would require the removal of deleterious materials and Clay / Silt contents. From the test results it is evident that the Sand of Tel River and Sunder rivers are lying in zone III (at selected beds) it may vary at different bed levels. Test results shows that sand samples from both sources are also suitable for subgrade material as well as RCC / Masonry work.

2.3.3.5 Moorum

Identified Borrow areas for Moorum

- i. Karlasoda @ Km 4/0
- ii. Karlaguda @ Km 13/0
- iii. Adhamunda @ Km 18/5
- iv. Donguriguda @ Km 23/0
- v. Dabujhar @ Km 53 / 0

Identified Borrow areas for Sand

- i. Tel River @ KM28
- ii. Sunder River @ KM59

The soil samples were collected from borrow areas, which are located at some leads by the project corridor (SH-16). The borrow area locations with sufficient quantity of material is given in the borrow area lead chart in Fig 1.2(Refer Material Report – Part III) To assess their suitability as subgrade materials the following laboratory tests were conducted on the representative samples. The test results of borrow area soil and Moorum samples are tabulated in Table 2.2 & 6.1 respectively (Refer Material Report – Part III).

Discussion of Results

The soil in this stretch mainly found in Kms 28/0(Tel River), and 59/0(Sunder River), which classified in the group of SM described as Silty Sand. The Silty Sand (SM) soil is non-plastic and cohesion less .The maximum dry density at O.M.C. of the existing subgrade soil of SM group varies between 1.84 gm/cm³ to 2.07 gm/cm³. The various test results of soil samples collected from the road (Borrow area) are given in Table 2.2 & 6.1. (Refer Material Report – Part III). The sand from river borrow area is available in much quantity; also another alternative is either to use moorum as subgrade material, which is abundantly available in this stretch. The test results of Moorum available in different borrow areas are tabulated in Table 2.3 (Refer Material Report – Part III)

2.3.3.6 *Cement / Concrete*

Cement

Cement is made by branded manufacturers in the regions. In this region, Konark Slag Cement and Lafarge Cement are mainly in use for construction purpose. As cement is manufactured by branded companies and its testing is done on lot to lot basis regularly. Therefore, samples of these two types of cement were tested for the physical properties. The test results are tabulated in Table 7.1 and 7.2 (Refer Material Report-Part III).

Concrete

The concrete work shall consist of furnishing and placing structural concrete and incidental construction with these specifications and in conformity with the lines, grades and dimensions, as shown on the drawings or as directed by the Engineer. It is recommended that as the gradation and other physical properties of materials used in mix design vary site to site. Therefore fresh mix designs of the required grade should always be conducted before the construction starts and it should be checked at regular intervals during the phase of construction itself.

2.3.3.7 *Water*

Water used for mixing and curing shall be clean and free from injurious amounts of oils, acids, alkalis, organic materials or other substances that may be deleterious to concrete or steel. Potable water is generally considered satisfactory for mixing concrete. Mixing and curing with seawater shall not permit.

The samples were collected from Tel River and Sunder River and the laboratory tests were conducted to determine the suitability for use in construction as per IS: 456. For test results refer Material Report-Part III in Table 8.1 & 8.2.

From the given test results it is evident that these water samples are suitable for the construction purpose.

2.3.4 **Investigation for Structures**

The main function of a foundation is to distribute or transmit all the loads coming over it to the soil or ground upon which it rests. The knowledge of the characteristics of underlying soil is therefore very essential for safe & economical design of foundations. The performance of supporting stratum depends upon the physical properties of soil, type & shape of footing & structure, water table depth etc.

It is therefore necessary to have sufficient information about the arrangement & behavior of the underlying materials and their physical properties, for adopting and designing the structural foundation. Soil exploration through field investigation and relevant laboratory testing of the samples are essential to arrive at required parameter for designing of foundations.

2.3.4.1 *Sub soil exploration Test Locations*

The Sub Soil explorations were carried out at locations as indicated in following table.

Table: 2.5: Sub Soil exploration Test Locations

Location	Chainage	Nallah
1	8/600	Sankharimal
2	10/500	Badakhermai
3	13/750	Badapolia
4	17/120	Manigah
5	21/000	Karla Pada
6	27/600	Sana Dubura Nallah Minor Bridge No-1
7	27/800	Turkula Nallah
8	27/850	Minor Bridge No-2 (Tel Approach)
9	28/400	Tel Setu
10	28/900	Minor Bridge No-3 (Branch Of Udanti)
11	29/400	Minor Bridge No-4 (Branch Of Udanti)
12	45/700	Chand Tara
13	54/600	Kunda Nallah
14	58/900	Chandel
15	59/400	Tukula
16	63/650	Rasigaon Nallah
17	66/500	Lachhipur Nallah
18	69/300	Bichhi Nallah

Detailed information about the sub soil exploration investigations, characteristics of site, field investigation, laboratory tests, analysis, test results, bore hole details and conclusions refer Geo-Technical report of Bhawanipatna to Khariar (SH-16).

2.3.4.2 *Recommendations from Investigations:*

Table 2.6: Recommendations from Subsoil Investigations

Location	Chainage	Type of foundation	Minimum Depth of Foundation
1	8/600	Open	1.5m from bed level
2	10/500	Open	1.5m from bed level
3	13/750	Open	3.5m from bed level
4	17/120	Open	1.5m from Ground level
5	21/000	Open	6.3m from bed level
6	27/600	Pile	10m from bed level
7	27/800	Pile	10m from Ground level
8	27/850	Pile	12m from Ground level
9	28/400	Pile	15m from Ground level
10	28/900	Pile	15m from Ground level
11	29/400	Pile	10m from Ground level
12	45/700	Open	1.5m from Ground level
13	54/600	Open	4.5m from Ground level
14	58/900	Open	4m from Ground level
15	59/400	Pile	12m from Ground level
16	63/650	Open	1.5m from Ground level
17	66/500	Open	1.5m from Ground level
18	69/300	Open	1.5m from Ground level

2.4 HYDRAULIC AND HYDROLOGICAL INVESTIGATIONS

The Highway network in a project area crosses a number of rivers/ tributaries / streams / nallahs with small, medium or large catchment and therefore for design of bridges and other structures, hydrological parameters of these structures are essentially required. The design discharge has been calculated for a maximum 50-year return period as per IRC 5-1985, clause 103.

2.4.1 Design Discharge

For the calculation of discharge, following different methods have been used.

2.4.1.1 *Dicken's Formula*

This is an empirical formula and is used for small catchments upto 25 to 30 sqkm.

$$Q = C * (M)^{3/4}$$

Where, Q = Peak runoff in cumecs

M = Catchment area in Sq.km.

C= Dicken's constant

= 11-14 where the annual rainfall is 600 mm to 1200 mm

= 14- 19 where the annual rainfall is more than 1200 mm

=22 in Western Ghats

2.4.1.2 *Rational Formula*

The rational formula for assessment of peak discharge from project catchment takes into account rainfall, runoff under various circumstances, time of concentration and critical intensity of rainfall. The formulas used are as under.

One hour rainfall (I_o), $I_o = (F/T)*(T+1)/(1+1)$

Time of concentration (SP-13, page 12), $t_c = (0.87 * L^3 / H)^{0.385}$

Critical rainfall intensity $I_c = I_o * (2 / (1 + t_c))$

Discharge $Q = 0.028 * P * f * A * I_c$

Where,

t_c = Time of concentration i.e. time taken by runoff from farthest point on the periphery of catchment (hrs)

I_o = One hour rainfall in cm.

I_c = Critical intensity of rainfall in cm per hour

P = Coefficient of runoff for the catchment characteristics (Ref.Table-4.1, P-13, I.R.C. SP: 13-2004)

A = Catchment area in hectare

Q = Maximum discharge in cumecs

L = Distance from the critical point to the structure (Length of path) in Km

H = The difference in level from the critical point to the structure in metre

F = Maximum rain fall in mm

T = Duration of storm in hours

f = A fraction of maximum point intensity at the centre of the storm and related with the catchment area (Determined from Fig.4.2, Page-14, I.R.C.: SP: 13-2004.)

In the present study, storm rainfall and storm duration data of 50 –Year return period have been utilized from design flood hydrograph of near by project sites, developed on the basis of Hydro-meteorological studies as per Flood estimation reports of Mahanadi & Upper eastern coast sub-zones.

2.4.1.3 *Manning's Formula*

In this method cross sectional area and longitudinal slope of the stream is used to determine the velocity of flow and design discharge. Discharge has been calculated at three location i.e. one near the proposed bridge site, one at u/s and one at d/s of the proposed bridge site.

$$V = (1/n) R^{2/3} S^{1/2}$$

$$Q = AV$$

Where

V = Velocity of flow

n = Manning's constant

R = A/P = Hydraulic mean radius

A = Cross sectional area of flow

P = Wetted perimeter

S = Longitudinal slope of stream

Q = Discharge

2.4.1.4 *Unit Hydrograph Method*

This method is used for estimating design flood peak and design flood hydrograph of desired frequency, knowing the physical/ physiographic characteristics of the catchment and reasonable design storm rainfall.

The regional flood estimation reports under long-term plan of 26 Sub-Zones in India are available. These reports have been formulated as a joint venture by the Ministry of Water resources through Central Water Commission, Research, and Designs & Standards Organization (RDSO) of Ministry of Railways, Ministry of Shipping & Transport (MOST) and India Meteorological Department (IMD) of Government of India. The reports pertaining to Orrisa State are Sub-zone-III-d-Mahanadi basin and Sub-zone- IV-a- Upper Eastern coast.

In the absence of site-specific discharge data, which is generally the situation in case of small and medium catchments, the approach open is to evolve a regional frequency storm rainfall-loss-synthetic unit hydrograph model for a hydro-meteorological homogeneous region. The approach consists of working out regional Synthetic Unit hydrograph (SUG) parameters with pertinent physiographic characteristics from the recommended formulae in the particular Sub Zone flood estimation report, drawing and adjusting SUG, computation of design storm duration and point rainfall & areal rainfall, distribution of areal rainfall during design storm duration to obtain rainfall increments for unit duration intervals, assessment of effective rainfall units after subtraction of prescribed loss rate from rainfall increments, estimation of hourly rainfall excess, estimation of base flow and computation of 50-year peak flood and 50-year design flood hydrograph.

The step-by-step method has been described separately in Hydrology Report.

2.4.1.5 Fixing Design Discharge

Design discharge has been decided after comparing the discharge calculated from different methods as discussed above. Highest of these values has been adopted as design discharge, provided it does not exceed the next highest discharge by more than 50%. If it exceeds, design discharge has been restricted to that limit.

2.4.2 Linear Waterway

Linear Waterway for a bridge structure is fixed from hydraulic and economic considerations with particular reference to:

- i. Design flood
- ii. Topography of the site
- iii. Existing and proposed section
- iv. Scour depth
- v. Permissible afflux, and
- vi. Construction and maintenance aspects

The linear water way/regime width (W) of a bridge across a purely alluvial stream in regime state as per IRC-SP-13,

$$W = 4.8 Q^{1/2}$$

Where,

W = Linear waterway in metres

Q = Design flood discharge in cumecs.

2.4.3 Scour Depth

For the purpose of design of foundations, the design discharge as calculated above has been further increased as recommended in IRC:78-2000.

As per I.R.C.:78-2000, Clause: 703.1.1, normal scour depth is given by

$$d_{sf} = 1.34 * [(D_b)^2] / (K_{sf})^{1/3}$$

D_b = Design discharge in cumecs/ metre

$K_{sf} = 1.76 (d_m)^{1/2}$ = silt factor

d_m = Weighted mean diameter of the particles in mm

Maximum scour depth for individual foundations without any floor protection works is given as

For pier = $2 * d_{sf}$

For abutments = $1.27 * d_{sf}$

2.4.4 Vertical clearance

As per IRC-SP:13, following vertical clearances have been kept.

Table 2.7: Vertical Clearance

Discharge in cumecs	Vertical clearance in m
Below 0.30	0.15
0.30 - 3.00	0.30
3.00 - 30.0	0.60
30.0 - 300.0	0.90
300.0 - 3,000.0	1.20
Above 3,000.0	1.50

2.4.5 Summary of Hydraulic Parameters

Detailed hydrology has been carried out at each of the bridge locations and presented in separate report. The abstract of hydraulic parameters are as under.

Table 2.8 : Hydraulic Parameters

S. N.	Location/Chainage	Existing Span Arrangement (no.x span)	Design Discharge (Cumec)	Existing Waterway (m)	Proposed Waterway (m)	Remarks
1	3/050	3 x 8.8	339.0	24.0	-	Good, Rehabilitation required
2	4/450	4 x 9.9	346.49	36.0	-	Good, Rehabilitation required
3	8/600	1 x 7.3	60.65	6.1	8.0	Submersible bridge, to be replaced
4	10/500	1 x 7.4	62.57	6.25	8.0	Submersible bridge, to be replaced
5	13/750	2 x 7.2	88.25	12.8	14.0	Reconstruction due to poor condition
6	17/120	1 x 7.55	48.62	6.75	8.0	Reconstruction due to poor condition
7	21/000	(3 x 0.6)+(7 x 1.2)	48.62	-	12.0	Submersible bridge, to be replaced
8	27/600	7 x 9.2	2578.76	58.4	-	Submersible bridge, to be raised
9	27/800	10 x 1.2		12.0	257.6	Submersible bridge, to be replaced
10	27/850	9 x 9.2		75.2		Pipe Causeway, to be replaced by H.L. bridge
11	28/400	(2 x 9.9) + (1 x 24.37) + (1 x 34.9) + (10 x 40.85)	15436.97	480.5	-	Good, Nothing to do
12	28/900	4 x 9.2	516.72	32.2	-	Submersible bridge, to be raised
13	29/400	2 x 9.2		16.4	55.2	Submersible bridge, to be raised and additional vent way required
14	45/700	1 x 6.2	26.34	4.5	8.0	Reconstruction due to poor condition
15	54/600	3 x 8.5	340.35	22.2	28.8	Reconstruction due to Realignment
16	58/900	3 x 6.8	98.06	18.0	19.88	Reconstruction due to Realignment
17	59/100	(7 x 32.7) + (1 x 7.6)	5133.0	226.9	-	Minor Touchup repair
18	59/400	5 x 4.0	77.17	15.0	-	Good, Rehabilitation required
19	63/650	1 x 6.6	124.63	6.1	8.0	Reconstruction due to poor condition
20	66/500	1 x 7.2	66.18	6.1	8.0	Reconstruction due to poor condition
21	69/300	1 x 7.2	80.50	6.1	-	Rehabilitation required

2.5 INVESTIGATION FOR BRIDGES AND STRUCTURES

2.5.1 General

The total stretch of Bhawanipata to khariar is 68 Km on SH-16. The detailed study has been undertaken for the culverts & bridges. The details study consist of :

- i. Inventory of culverts & bridges.
- ii. Condition assessment of existing culverts & bridges.
- iii. Additional cross drainage structures as per detailed site investigation.
- iv. Construction of new bridge on same alignment because,
 - a. Existing bridge is narrow and dilapidated.
 - b. Hydrological study and local data indicates bridge getting overtapped frequently.
- v. Possibility of widening the bridges to the required width if structural, hydrological considerations would so permit.
- vi. Retaining the existing bridges with
 - a. Touchup repairs if the prevailing structural and hydrological considerations are adequate.
 - b. Touchup repair and scour protection measures, structural conditions are all right but hydraulic conditions are not met.

2.5.2 Inventory of Bridges and Culverts

The culvert and bridge inventory was undertaken by actual study, site visit, measurements and visual inspections. It was supplemented by survey and detailed investigations by the experienced team. After preparing draft inventory and condition survey report, joint verification was carried along with PIU Engineers. Necessary corrections as observed during site visit were incorporated. The final report after incorporating decisions taken during joint site visit was submitted to PIU. The detailed inventory and condition survey report along with recommendations has also been submitted in Feasibility Report.

Bridge Inventory broadly covers the following features.

- i. Location of bridge
- ii. Name of bridge or nallah
- iii. Span arrangement
- iv. Width of carriageway
- v. Type of bridge
- vi. Type of foundation
- vii. Skew angle
- viii. Type of superstructure & substructure
- ix. Condition of superstructure & substructure

- x. Condition of bearings, expansion joint, approach slab, drainage spout etc.

The format prescribed in SP-19 has been enhanced to accommodate additional features such as wearing coat, expansion joint & railing condition, floor protection and approach slab.

There are total 21 bridges, 4 of them are major and remaining 17 are minor bridges. The abstract of bridge inventory is presented in Table 2.9.

Culvert Inventory covers the following features.

- i. Location of culvert
- ii. Span arrangement
- iii. Type of structure
- iv. Width of carriageway
- v. Material of abutment & headwall
- vi. Condition of slab & pipe
- vii. Condition of abutment & headwall
- viii. Protection of bed
- ix. Presence of scour
- x. Hydrological adequacy

There are total 112 culverts, 49 of them are pipe culverts, 45 are RCC slab culverts, 3 are stone slab culverts, 1 is arch culvert and 14 are vented causeway. The abstract of culvert inventory is presented in Table 2.9

2.5.3 Condition surveys for bridges and culverts

2.5.3.1 *Bridges*

Detailed visual inspections were carried out in addition to Non Destructive Tests (NDT). Special attention was paid to the Condition Survey of various features of bridges and hydraulic adequacy. The NDT (Rebound hammer and Ultrasonic pulse velocity) tests were conducted for bridges at chainage 3/050, 13/750, 27/600, 59/100, 59/400 and 69/300 to study the structural soundness of the structures. Some of photographs showing NDT tests are presented in Plate 1.

There are total 21 bridges. Analytical study of the Condition Survey data has been carried out and following important conclusions are arrived:

- i. Approach slab has not been provided in 12 no. of the bridges.
- ii. Bed protection of 2 bridges at Ch 3/050 and 59/400 is in damaged condition and proposed to be redone.
- iii. Splayed wing wall has been proposed on all four side for 2 bridges mentioned above.
- iv. Mastic asphalt in case of bituminous concrete wearing coat has not been provided in any bridge.
- v. The condition of the expansion joints in some of the bridges is poor.

- vi. 6 numbers of bridges are in poor condition and have been proposed for reconstruction.
- vii. Bridge at Ch 17/120 is narrow having 3.1m carriageway width, not in good condition, has been recommended for reconstruction.
- viii. 8 numbers of submersible bridges have been replaced with high level bridge to have all weather road.
- ix. Submersible bridge at Ch 4/450, which never overtopped has been retained.
- x. 2 bridges at Ch 54/600 and 58/900 are realigned due to poor geometrics and have been recommended to be reconstructed along new alignment.

The abstract of inventory and condition of the existing bridge studies along with the recommendations is presented in Table 2.9.

The photographs showing NDT tests are shown in Plate 1. The Photographs of some of bridges to be dismantled is presented in Plate 2 and for rehabilitation in Plate 3.

Table 2.9: Inventory and Condition of Existing Bridges

Sl. No.	Location/ Chainage	Existing Span Arrangement	Type of Superstructure	Type of foundation	Overall condition/ Recommendation
1	3/050	3 x 8.8	Solid Slab	Open foundation	Good, Rehabilitation required
2	4/450	4 x 9.9	Solid Slab	Open foundation	Good, Rehabilitation required
3	8/600	1 x 7.3	Solid Slab	Open foundation	Submersible bridge, to be replaced
4	10/500	1 x 7.4	Solid Slab	Open foundation	Submersible bridge, to be replaced
5	13/750	2 x 7.2	Solid Slab	Open foundation	Reconstruction due to poor condition
6	17/120	1 x 7.55	Iron Joist with Solid Slab	Open foundation	Reconstruction due to poor condition
7	21/000	(3 x 0.6) + (7 x 1.2)	Pipe Causeway	-	Pipe Causeway, to be replaced by H.L. bridge
8	27/600	7 x 9.2	Solid Slab	Open foundation	Submersible bridge, to be raised
9	27/800	10 x 1.2	Pipe causeway	-	Submersible bridge, to be raised
10	27/850	9 x 9.2	Solid Slab	Open foundation	Pipe Causeway, to be replaced by H.L. bridge
11	28/400	(2 x 9.9) + (1 x 24.37) + (1 x 34.9) + (10 x 40.85)	RCC Box Girder	Well foundation	Good, Nothing to do
12	28/900	4 x 9.2	Solid Slab	Open foundation	Submersible bridge, to be raised
13	29/400	2 x 9.2	Solid Slab	Open foundation	Submersible bridge, to be raised
14	45/700	1 x 6.2	Solid Slab	Open foundation	Reconstruction due to poor condition
15	54/600	3 x 8.5	Solid Slab	Open foundation	Good, Rehabilitation required
16	58/900	3 x 6.8	Solid Slab	Open foundation	Good, Rehabilitation required
17	59/100	(7 x 32.7)+(1 x 7.6)	PSC Girder	Well foundation	Minor Touchup repair
18	59/400	5 x 4.0	Box Cell	Raft foundation	Good, Rehabilitation required
19	63/650	1 x 6.6	Solid Slab	Open foundation	Reconstruction due to poor condition
20	66/500	1 x 6.4	Solid Slab	Open foundation	Reconstruction due to poor condition
21	69/300	1 x 7.2	Solid Slab	Open foundation	Rehabilitation required

Table 2.10: Summary of Existing Bridges

Type of Action Required	No.
Nothing to do cases	1
Rehabilitation cases	11
Replaced due to Poor condition	5
Replaced due to Submersible condition	4

Plate 1**Photographs of some of bridges showing NDT****Rebound Hammer testing in Pier cap for bridge at Ch. 27/850****Pulse velocity Test in Pier cap for bridge at CH. 27/850****Rebound Hammer testing in Deck slab for bridge at Ch. 59/100**

Plate 2

Photographs of some of bridges to be dismantled



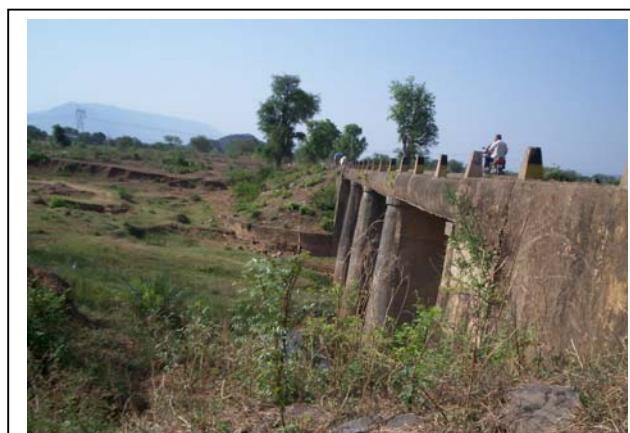
Bridge at Ch:13/750



Bridge at Ch:17/120



Bridge at Ch:45/700

Plate 3**Photographs of some of bridges to be rehabilitated****Bridge at Ch:3/050****Bridge at Ch:4/450****Bridge at Ch:59/400**

2.5.3.2 *Culverts*

Detailed visual inspection was made for each Culvert and their condition was assessed. The inventory and condition survey of the culverts along the project road were conducted.

Analytical study of the Condition Survey data has been carried out and following important conclusions are arrived:

- i. The total number of culvert is 112 in a road length of from km 2/0 to 70/0 i.e. in a stretch of 68.00 km.
- ii. Most of the culverts do not meet the considerations of maintenance of culverts (minimum vent size) as specified in IRC: SP-13: 2004, para 13.3.2.
- iii. Most of the CD culverts are having overall width less than 12 m. These culverts have been widened if horizontal and vertical profile permit.
- iv. Return walls, Head walls or parapet wall of most of the culverts are damaged and proposed to be reconstructed in case the culvert condition is good and alignment permits.
- v. 40% of the culverts are RR stone masonry with RCC deck slab in poor condition and most of them have been proposed to be reconstructed.
- vi. Most of the culverts have been provided without any protection works.
- vii. 4 culverts with stone slab deck have been recommended for reconstruction.
- viii. At certain locations ground levels and road levels are almost at same level due to which area becomes submerged. Additional culverts are provided at these locations after raising the road.

The following table presents abstract of inventory and condition of existing culverts along with the recommendation.

Table 2.11: Inventory and Condition of Existing Culverts

Sl. No.	Location/Chainage	Existing Span Arrangement	Type of Culvert	Recommendation
1	3/450	1 x 1.0	Slab	Reconstruction due to poor condition
2	4/100	1 x 0.6	Pipe	Nothing to do
3	5/450	1 x 0.6	Pipe	Nothing to do
4	5/650	1 x 1.2	Stone Slab	Stone slab culvert, to be replaced
5	6/550	2 x 1.0	Pipe	Nothing to do
6	6/900	1 x 2.4	Slab	To be widened
7	7/015	1 x 0.6	Pipe	Nothing to do
8	7/800	1 x 0.3	Stone Slab	Stone slab culvert, to be replaced
9	9/450	1 x 0.9	Slab	To be widened
10	10/100	1 x 0.6	Pipe	Nothing to do
11	10/150	2 x 1.0	Pipe	Replaced due to poor condition
12	10/700	1 x 0.6	Pipe	To be widened
13	10/750	1 x 1.9	Slab	Reconstruction due to poor condition
14	12/600	1 x 0.6	Pipe	Nothing to do
15	12/700	1 x 1.8	Slab	To be widened
16	12/750	1 x 0.6	Pipe	Nothing to do
17	12/800	1 x 0.6	Pipe	Nothing to do
18	13/300	1 x 1.0	Pipe	Nothing to do
19	14/050	1 x 0.9	Slab	To be widened
20	14/400	2 x 0.9	Vented Cause Way	Vented causeway, to be replaced
21	14/800	3 x 1.0	Pipe	Reconstruction due to poor condition
22	15/005	1 x 0.6	Pipe	Nothing to do
23	15/250	1 x 0.9	Vented Cause Way	Vented causeway, to be replaced
24	15/600	1 x 0.6	Pipe	To be widened
25	15/850	2 x 0.9	Vented Cause Way	Vented causeway, to be replaced
26	16/050	1 x 0.6	Pipe	To be widened
27	17/500	3 x 0.9	Vented Cause Way	Vented causeway, to be replaced
28	18/100	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
29	18/850	1 x 3.0	Arch	Arch culvert to be replaced
30	19/700	1 x 0.75	Pipe	Nothing to do
31	20/150	5 x 1.0	Pipe	To be widened
32	20/400	5 x 1.0	Pipe	To be widened
33	21/650	2 x 0.9	Vented Cause Way	Vented causeway, to be replaced
34	22/150	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
35	22/350	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
36	23/100	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
37	23/250	1 x 1.0	Pipe	Nothing to do
38	23/350	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
39	23/650	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
40	24/100	1 x 0.6	Pipe	Dismantled due to insufficient vent
41	24/450	3 x 1.2	Pipe	Nothing to do
42	24/550	3 x 0.9	Vented Cause Way	Vented causeway to be replaced
43	25/750	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
44	26/750	2 x 0.9	Vented Cause Way	Vented causeway to be replaced
45	27/100	1 x 0.6	Pipe	Reconstruction due to poor condition
46	27/250	1 x 0.6	Pipe	Nothing to do
47	30/850	1 x 1.5	Slab	Reconstruction due to poor condition
48	31/250	1 x 1.5	Slab	Reconstruction due to poor condition
49	32/050	1 x 1.5	Slab	To be widened
50	33/200	1 x 3.0	Slab	To be widened
51	34/700	1 x 1.5	Slab	Dismantled due to Submergence

52	36/900	1 x 1.5	Slab	Dismantled due to Submergence
53	37/100	1 x 1.5	Slab	Dismantled due to Submergence
54	37/400	1 x 1.5	Slab	Dismantled due to Submergence
55	38/400	1 x 1.5	Slab	Dismantled due to Submergence
56	40/100	1 x 1.5	Slab	Dismantled due to Submergence
57	40/950	1 x 1.5	Slab	To be widened
58	41/300	1 x 1.5	Slab	Reconstruction due to poor condition
59	41/700	1 x 1.5	Slab	To be widened
60	42/200	1 x 1.5	Slab	To be widened
61	42/550	1 x 0.45	Pipe	Reconstruction due to poor condition
62	43/100	1 x 3.0	Slab	Reconstruction due to poor condition
63	44/150	1 x 1.5	Slab	To be widened
64	44/850	1 x 3.0	Slab	Reconstruction due to poor condition
65	45/150	1 x 0.6	Pipe	To be widened
66	45/600	1 x 0.6	Pipe	Reconstruction due to poor condition
67	45/850	1 x 4.5	Slab	To be widened
68	46/350	1 x 1.5	Slab	To be widened
69	47/050	1 x 1.5	Slab	To be widened
70	47/200	1 x 1.5	Slab	Reconstruction due to poor condition
71	49/600	1 x 1.5	Slab	To be widened
72	50/150	1 x 1.5	Slab	To be widened
73	50/300	1 x 1.5	Slab	Reconstruction due to poor condition
74	51/025	1 x 0.6	Pipe	To be widened
75	51/250	1 x 0.9	Pipe	To be widened
76	51/400	1 x 0.9	Pipe	To be widened
77	51/600	2 x 0.9	Pipe	To be widened
78	51/900	1 x 0.6	Pipe	Reconstruction due to poor condition
79	52/100	1 x 0.6	Pipe	Reconstruction due to poor condition
80	52/250	1 x 0.9	Pipe	Reconstruction due to poor condition
81	52/700	4 x 0.9	Pipe	To be widened
82	53/500	1 x 0.9	Pipe	To be widened
83	53/950	1 x 1.4	Slab	To be widened
84	54/350	1 x 1.3	Slab	To be widened
85	55/250	1 x 1.5	Slab	Dismantled due to Submergence
86	56/100	1 x 5.0	Slab	Reconstruction due to poor condition
87	56/400	1 x 0.9	Pipe	To be widened
88	57/150	1 x 0.9	Pipe	Reconstruction due to poor condition
89	57/500	1 x 0.6	Pipe	To be widened
90	57/900	1 x 0.45	Skew Pipe	Reconstruction due to poor condition
91	57/990	1 x 0.3	Stone Slab	To be abandoned
92	59/850	1 x 0.45	Pipe	Reconstruction due to poor condition
93	60/100	1 x 3.0	Slab	To be widened
94	60/750	1 x 1.5	Slab	To be widened
95	61/550	1 x 1.5	Slab	Reconstruction due to poor condition
96	62/250	1 x 3.0	Slab	Reconstruction due to poor condition
97	62/900	1 x 0.6	Pipe	Nothing to do
98	63/200	1 x 1.5	Slab	To be widened
99	63/550	1 x 6.2	Slab	Reconstruction due to poor condition
100	63/900	1 x 1.5	Slab	To be widened
101	64/600	1 x 0.6	Pipe	Nothing to do
102	64/825	1 x 0.6	Pipe	Dismantled due to insufficient vent
103	65/100	1 x 0.6	Pipe	To be widened
104	65/350	1 x 1.5	Slab	To be widened
105	65/675	1 x 1.5	Slab	Reconstruction due to poor condition
106	65/900	1 x 1.5	Slab	Reconstruction due to poor condition

107	66/200	1 x 0.9	Pipe	To be widened
108	67/300	1 x 0.6	Pipe	To be widened
109	67/550	1 x 0.9	Pipe	Nothing to do
110	67/850	1 x 0.9	Pipe	Nothing to do
111	68/200	1 x 0.6	Pipe	Nothing to do
112	68/700	1 x 1.5	Slab	To be widened

Table 2.12: Summary of Existing Culverts

Type of Culvert	Nos.
Arch	49
Pipe	45
Slab	3
Stone Slab	1
Vented Causeway	14
Total	112

2.6 PAVEMENT INVESTIGATIONS

This section describes the studies and investigations carried out on existing pavement condition to determine the most technically sound and economically feasible pavements design. The investigations include:

- i. Visual Inspection Survey
- ii. Pavement Composition.
- iii. Roughness Survey
- iv. Benkelman Beam Deflection Survey

2.6.1 Visual Inspection Survey

The Visual Inspection Survey was carried out for the entire stretch under consideration. The parameters observed in this Survey were:

- i. Type of surface
- ii. Types of cracks (alligator/block/transverse/longitudinal) and its area.
- iii. Pot holes, raveling and patching areas
- iv. Shoulder condition
- v. Rutting (measured with a 3 meter long straight edge).

The detailed field studies were carried out in respect of pavement condition. The data collected through pavement investigations are presented in Table 2.6.1, graphical representation of the same is presented in Figures 2.6.1 to 2.6.5 shall be sufficient to meet the input requirements of HDM- IV.

Table 2.13: Pavement condition

Chainage		Riding Quality		Pavement Condition											Remarks
From (KM)	To (KM)	Speed (km/hr)	Quality G/F/P/ VP	Cracking (%)	Raveling (%)	Potholing (Nos.)	Potholing (%)	Rut**** (None /Moderate/ Severe)	Patching (Nos.)**	Patching (%)	Pavement Edge Drop (mm)	Embank-ment Condition (G/ F/P)	Embank-ment Height	Road side Drain (NE/ PF/ F)***	
0/0	1/0	30	F	-		-	-	None	8	1	25	F/P	0.4	F	City Hilly
1/0	2/0	30	G/F	-		-	-	None	12	1	20	F/P	1.6	F	
2/0	3/0	30	VP	-	40.0	33	4.0	None	36	4	10	F/P	1.5	F	
3/0	4/0	30	VP	10	40.0	42	5.0	Moderate	41	4	5	F/P	1.5	PF	Edge Damage
4/0	5/0	30	VP	5	40.0	31	4.0	Moderate	38	4	15	F/P	1.4	PF	
5/0	6/0	30	VP	2	40.0	54	6.0	Moderate	36	4	15	F/P	1.5	PF	
6/0	7/0	30	VP	2	35.0	31	3.0	None	22	2	15	F/P	1.9	PF	
7/0	8/0	30	VP	5	35.0	38	5.0	None	29	2	5	F/P	0.6	PF	
8/0	9/0	30	VP	5	44.0	35	5.0	None	41	4	5	F/P	1.6	PF	Edge Damage
9/0	10/0	30	VP	5	44.0	41	6.0	Moderate	43	4	10	F/P	1.5	PF	
10/0	11/0	30	P/F	5	20.0	-	-	None	41	4	5	F/P	1.5	PF	
11/0	12/0	30	F	-	-	-	-	None	45	5	10	F	1.5	PF	
12/0	13/0	30	F	2	-	-	-	None	42	4	15	F/P	0.8	PF	
13/0	14/0	30	F	-	-	-	-	None	36	3	5	F/P	0.8	PF	
14/0	15/0	30	G/F	-	-	-	-	None	27	3	5	F/P	0.8	PF	
15/0	16/0	30	VP	10	40.0	49	8.0	None	49	5	5		1.1	PF	
16/0	17/0	30	P	2	35.0	36	5.0	None	45	4	20	F	0.8	F	
17/0	18/0	30	VP	4	35.0	42	5.0	None	64	6	15	F/P	0.9	PF	
18/0	19/0	30	VP	4	35.0	51	6.0	None	46	5	10	F/P	1.3	PF	
19/0	20/0	30	F/P	-	-	7	1.0	Moderate	26	3	10	F/P	1.3	PF	
20/0	21/0	30	P	-	7.0	20	2.0	None	13	1	10	F/P	1.5	PF	
21/0	22/0	30	V/P	5	20.0	34	4.0	Moderate	17	1	10	F/P	1.1	PF	
22/0	23/0	30	P/F	-	7.0	14	1.0	None	16	1	15	F/P	1.6	PF	
23/0	24/0	30	F/P	-	-	18	2.0	None	13	1	5	F/P	1.5	PF	

Table 2.13 Pavement condition (Contd ...)

Chainage		Riding Quality		Pavement Condition											Remarks
From (KM)	To (KM)	Speed (km/hr)	Quality G/F/P/ VP	Cracking (%)	Raveling (%)	Potholing (Nos.)	Potholing (%)	Rut**** (None /Moderate/ Severe)	Patching (Nos.)**	Patching (%)	Pavement Edge Drop (mm)	Embank-ment Condition (G/ F/P)	Embank-ment Height	Road side Drain (NE/ PF/ F)***	
24/0	25/0	30	VP	5	35.0	68	15.0	None	57	5	20	F	2.1	PF	Black Cotton Soil
25/0	26/0	30	VP	5	20.0	127	15.0	None	52	5	10	F	1.5	PF	
26/0	27/0	30	VP	-	28.0	74	10.0	None	43	4	10	F	1.5	PF	
27/0	28/0	30	F/P	5	7.0	60	5.0	None	25	3	5	F	8	F	
28/0	29/0	30	P	7	20.0	161	12.0	None	45	6	5	F	7.0	PF	
29/0	30/0	30	P/F	2	7.0	72	8.0	None	30	5	5	F	1.5	PF	
30/0	31/0	30	V/P	7	35.0	102	15.0	None	37	5	10	F/P	1.5	PF	
31/0	32/0	30	V/P	4	35.0	137	25.0	None	59	6	20	F/P	1.5	PF	
32/0	33/0	30	VP	10	35.0	104	15.0	None	61	6	10	F/P	1.1	PF	
33/0	34/0	30	VP	10	25.0	69	10.0	None	53	5	15	F/P	0.9	PF	
34/0	35/0	30	VP	15	7.0	113	20.0	None	72	8	10	F/P	0.9	PF	
35/0	36/0	30	P/F	7	7.0	63	10.0	None	68	8	20	F/P	1.5	NE	
36/0	37/0	30	P	2	15.0	41	3.0	None	79	10	10	F/P	1.1	NE	
37/0	38/0	30	F	-	-	-	-	None	32	3	5	F/P	0.5	NE	
38/0	39/0	30	F	-	-	-	-	None	53	5	-	F/P	0.4	NE	
39/0	40/0	30	F	-	-	-	-	None	27	3	10	F/P	0.4	NE	
40/0	41/0	30	G/F	2	-	-	-	None	15	1	15	F	0.5	NE	
41/0	42/0	30	F	5	-	-	-	None	18	1	10	F	0.4	NE	Edge Damage
42/0	43/0	30	F	2	-	-	-	None	16	1	15	F	0.6	NE	Edge Damage
43/0	44/0	30	F	-	-	-	-	None	38	4	25	F	0.4	PF	
44/0	45/0	30	F/G	5	-	-	-	None	19	2	15	F	1.4	PF	
45/0	46/0	30	F/P	5	25.0	-	-	None	23	2	20	F/P	1.4	PF	
46/0	47/0	30	P/G	2	12.0	12	1.0	None	18	2	10	F/P	0.6	PF	
47/0	48/0	30	F	-	-	-	-	None	10	1	12	F/P	0.7	PF	

Table 2.13 Pavement condition (Contd ...)

Chainage		Riding Quality		Pavement Condition											Remarks
From (KM)	To (KM)	Speed (km/hr)	Quality G/F/P/ VP	Cracking (%)	Raveling (%)	Potholing (Nos.)	Potholing (%)	Rut**** (None /Moderate/ Severe)	Patching (Nos.)**	Patching (%)	Pavement Edge Drop (mm)	Embank-ment Condition (G/ F/P)	Embank-ment Height	Road side Drain (NE/ PF/ F)***	
48/0	49/0	30	VP	-	40.0	116	15.0	None	39	3	15	F/P	0.7	PF	Edge Damage
49/0	50/0	30	F/P	5	35.0	12	1.0	None	30	3	15	F/P	1.2	PF	
50/0	51/0	30	F	-	-	-	-	None	18	1	10	F/P	1.5	PF	
51/0	52/0	30	F	-	-	-	-	Moderate	22	2	10	F/P	1.1	PF	
52/0	53/0	30	P	10	18.0	4	0.5	None	36	3	7	F/P	1.3	PF	
53/0	54/0	30	F	-	-	-	-	None	12	1	5	F/P	0.9	PF	
54/0	55/0	30	FV/G	-	-	-	-	None	15	1	5	F/P	0.9	PF	
55/0	56/0	30	F/G	-	-	-	-	None	8	1	5	F/P	0.8	PF	
56/0	57/0	30	VP	-	30.0	197	20.0	None	38	4	30	F/P	1.1	NE	
57/0	58/0	30	F	-	-	-	-	None	14	1	5	F/P	1.1	NE	
58/0	59/0	30	F/P	7	12.0	1	-	None	18	1	5	F/P	1.6	PF	
59/0	60/0	30	P	10	20.0	16	1.0	None	22	2	5	F/P	3.4	PF	
60/0	61/0	30	P	10	30.0	23	2.0	None	29	2	15	F/P	1.8	PF	Edge Damage
61/0	62/0	30	F	-	-	4	1.0	None	17	1	10	F/P	1.4	PF	
62/0	63/0	30	F	5	-	4	0.1	None	13	1	10	F/P	0.9	PF	
63/0	64/0	30	F	7	-	-	-	None	16	1	5	F/P	1.2	PF	
64/0	65/0	30	F	6	-	-	-	None	31	3	5	F/P	1.6	PF	
65/0	66/0	30	F	6	5.0	-	-	None	28	2	7	F/P	1.5	PF	
66/0	67/0	30	F/P	20	5.0	-	-	None	30	2	10	F	1.5	PF	
67/0	68/0	30	F/P	20	5.0	-	-	None	24	2	5	F	1.5	PF	
68/0	69/0	30	F/P	15	5.0	-	-	None	12	1	5	F	1.2	PF	
69/0	70/0	30	F/P	15	-	-	-	None	14	1	5	F	1.2	PF	

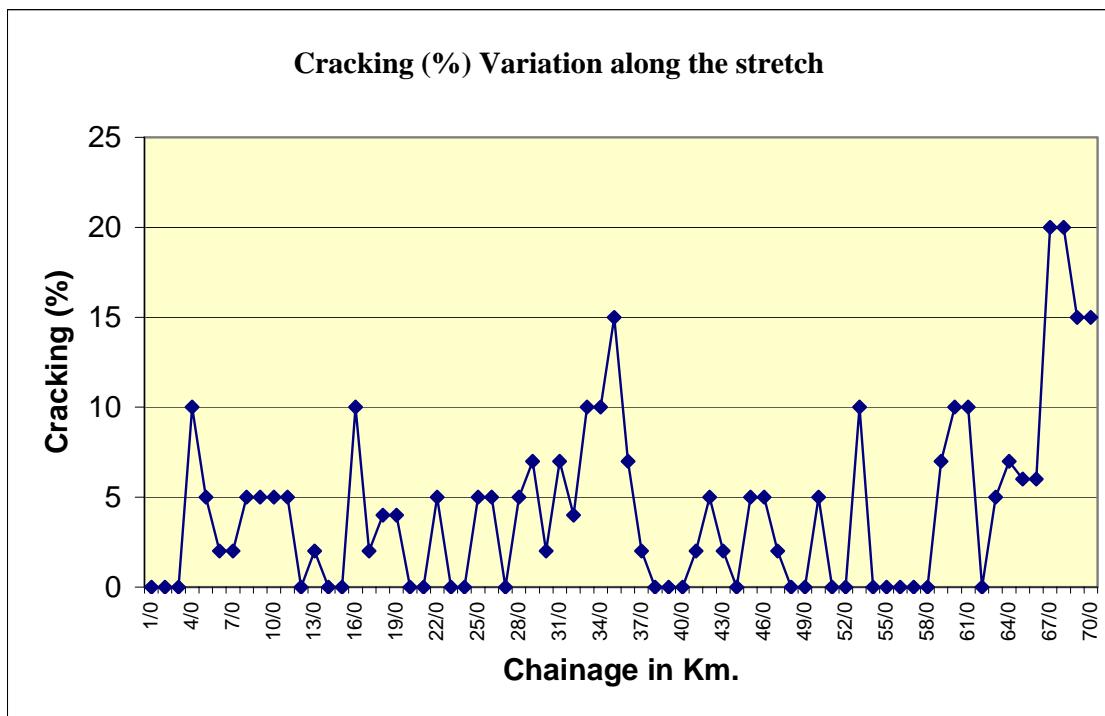


Figure 2.6.1: Cracking (%) Variation along the stretch

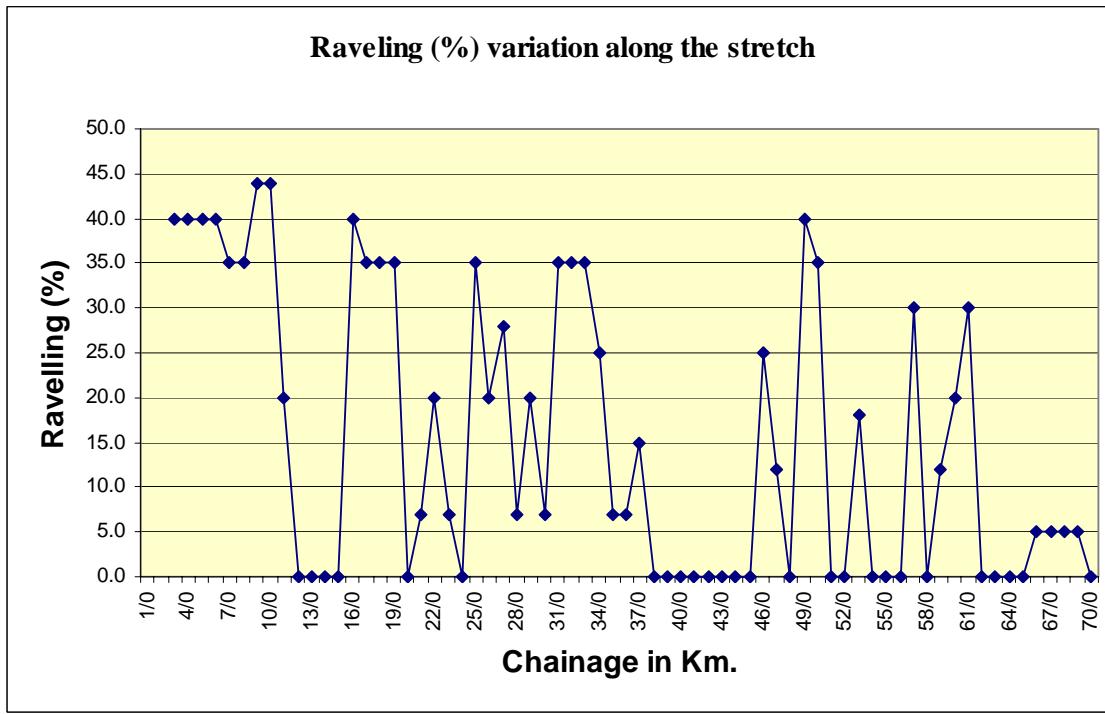


Figure 2.6.2: Raveling (%) Variation along the stretch

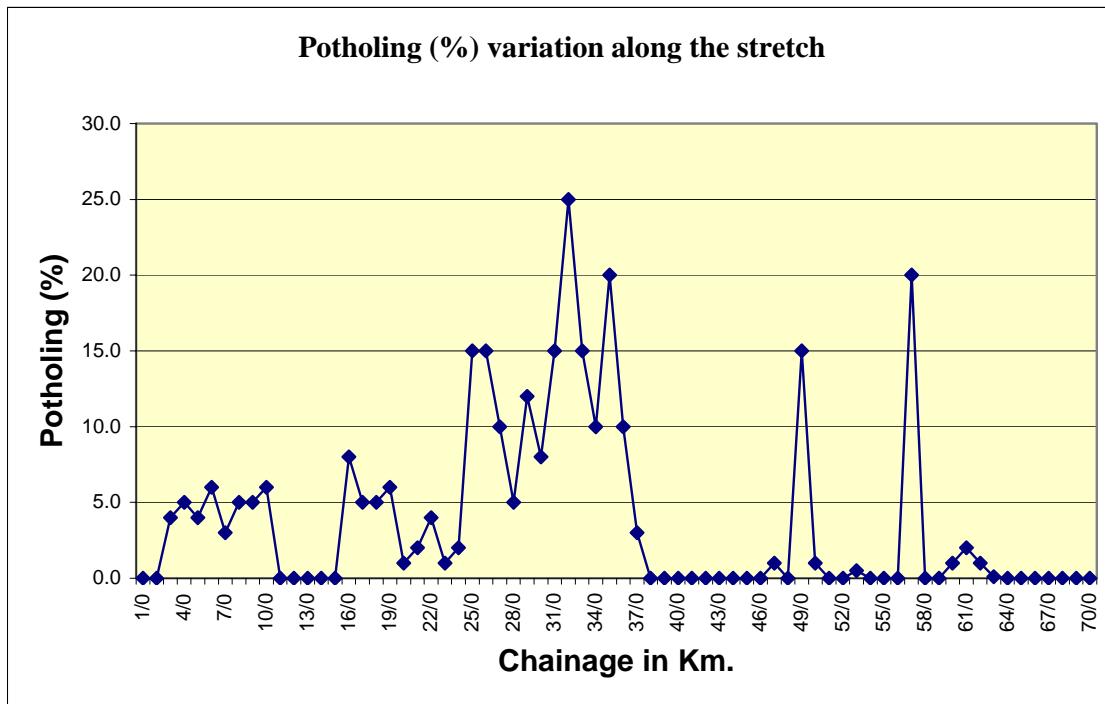


Figure 2.6.3: Potholing (%) Variation along the stretch

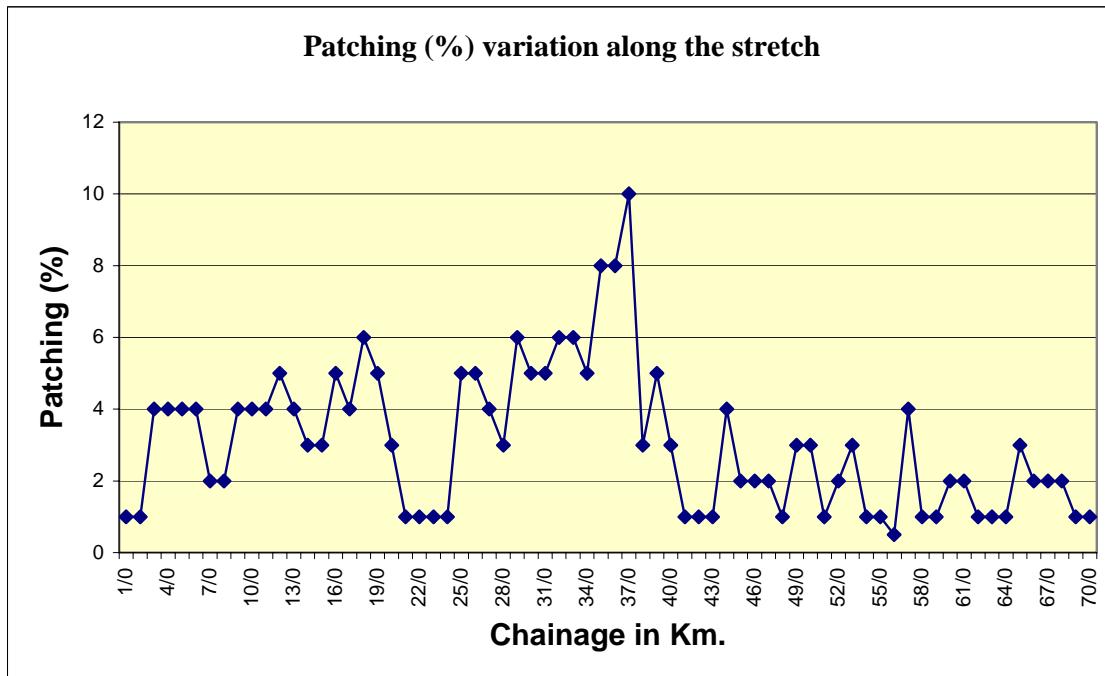


Figure 2.6.4: Patching (%) Variation along the stretch

2.6.2 Pavement Composition

The test pits were made to ascertain the pavement composition. The Test Pits measuring 1mx1m in plan were made at every 1 km interval (Staggered left/ Right) or at each major change in the pavement condition, whichever is less. The specification for making good the excavated pavement would be, by sand filling up to top level of sub grade followed by PCC in M-15 grade equal to road crust thickness.

For each test pit, the following information has been recorded:

- i. Test pit reference (Identification number, location);
- ii. Pavement composition (material type and thickness);
- iii. Sub-grade type (textural classification) and condition (dry, wet)

The pavement composition has been shown in Table 2.14. Pavement sub-grade characteristics have already been discussed in section 2.3.2

Table 2.14: Pavement composition

Chainage		Wearing Course (mm)	Base course (mm)	Sub-base course (mm)	Total thickness (mm)	Chainage		Wearing Course (mm)	Base course (mm)	Sub-base course (mm)	Total thickness (mm)
From	To					From	To				
0	1	50	220	110	380	35	36	55	200	120	375
1	2	30	170	150	350	36	37	55	210	135	400
2	3	25	170	150	345	37	38	60	220	150	430
3	4	30	180	150	360	38	39	50	220	170	440
4	5	40	220	100	360	39	40	45	250	100	395
5	6	50	200	100	350	40	41	45	220	150	415
6	7	50	190	120	360	41	42	20	240	270	530
7	8	40	200	150	390	42	43	30	250	170	450
8	9	40	200	150	390	43	44	30	200	110	340
9	10	40	175	130	345	44	45	30	220	110	360
10	11	45	175	115	335	45	46	30	250	110	390
11	12	40	200	150	390	46	47	30	240	100	370
12	13	50	200	160	410	47	48	30	190	130	350
13	14	40	200	100	340	48	49	30	155	130	315
14	15	40	200	100	340	49	50	30	175	135	340
15	16	50	150	130	330	50	51	30	150	150	330
16	17	50	165	135	350	51	52	25	150	150	325
17	18	45	150	160	355	52	53	30	175	150	355
18	19	38	180	150	368	53	54	30	150	120	300
19	20	30	190	140	360	54	55	30	160	155	345
20	21	30	200	150	380	55	56	30	160	150	340
21	22	30	220	100	350	56	57	25	150	125	300
22	23	35	200	100	335	57	58	25	150	135	310
23	24	45	230	150	425	58	59	25	160	160	345
24	25	40	195	140	375	59	60	20	150	145	315
25	26	40	200	100	340	60	61	30	200	100	330
26	27	40	200	150	390	61	62	25	175	150	350
27	28	40	170	120	330	62	63	30	150	150	330
28	29	-	-	-	-	63	64	30	170	115	315
29	30	37	200	150	387	64	65	30	180	150	360
30	31	35	150	150	335	65	66	30	200	120	350
31	32	35	200	180	415	66	67	35	210	100	345
32	33	40	170	155	365	67	68	30	220	100	350
33	34	40	205	115	360	68	69	30	200	110	340
34	35	35	170	120	325	69	70	40	195	100	335

2.6.3 Roughness Survey

For assessment of roughness, reported in terms of unevenness index (UI), the locations identified on the carriageway were left and right wheel paths. Average of the values along left and right wheel paths were taken as the measure of unevenness index for the carriageway. Based on the IRC recommendations of roughness, the riding quality of the pavement has been determined in terms of Pavement Serviceability Rating (PSR) also.

The roughness surveys have been carried out using Bump Integrator. The calibration of the instrument has been done as per the procedure given in the World Bank's Technical Publications and duly got authenticated by CRRI. The surveys have been carried out along the left and right wheel paths. The surveys have covered a minimum of two runs along the wheel paths for each direction.

The results of the survey have been expressed in terms of UI and IRI and presented in Table 2.15. The processed data has analyzed using the cumulative difference approach to identify road segments homogenous with respect to surface roughness.

Table 2.15: Roughness Value in IRI

Chainage		Av. UI mm/Km	IRI m/Km	Chainage		Av. UI mm/Km	IRI m/Km
From	To			From	To		
0	1	4250	3.84	35	36	8430	7.28
1	2	5460	4.83	36	37	7730	6.70
2	3	10240	8.76	37	38	7510	6.52
3	4	9390	8.06	38	39	7240	6.30
4	5	9730	8.34	39	40	6540	5.72
5	6	9830	8.43	40	41	6040	5.31
6	7	10330	8.84	41	42	6820	5.95
7	8	8020	6.94	42	43	6690	5.85
8	9	10800	9.22	43	44	7320	6.36
9	10	9010	7.75	44	45	6880	6.00
10	11	7720	6.69	45	46	7860	6.81
11	12	9070	7.80	46	47	7850	6.80
12	13	8010	6.93	47	48	6660	5.82
13	14	7020	6.12	48	49	10420	8.91
14	15	6980	6.08	49	50	6760	5.90
15	16	9780	8.38	50	51	5630	4.97
16	17	9370	8.05	51	52	5990	5.27
17	18	10030	8.59	52	53	6340	5.56
18	19	9860	8.45	53	54	6060	5.33
19	20	6350	5.57	54	55	6150	5.40
20	21	10100	8.65	55	56	15130	12.78
21	22	9950	8.52	56	57	7240	6.30
22	23	7960	6.89	57	58	6750	5.89
23	24	8200	7.09	58	59	7300	6.35
24	25	10950	9.35	59	60	7040	6.13
25	26	12020	10.23	60	61	6500	5.69
26	27	12070	10.27	61	62	6020	5.29
27	28	7880	6.82	62	63	5720	5.05
28	29	6710	5.86	63	64	5410	4.79
29	30	9200	7.91	64	65	5840	5.15
30	31	11740	9.99	65	66	6090	5.35
31	32	12680	10.77	66	67	6030	5.30
32	33	12130	10.32	67	68	5450	4.83
33	34	10970	9.36	68	69	6150	5.40
34	35	11010	9.40	69	70	-	-

2.6.4 Benkelman Beam Deflection Survey

The structural strength survey was carried out for existing pavements using Benkelman Beam Deflection technique in accordance with the CGRA procedure given in IRC: 81-1997 (“Guidelines for Strengthening of Flexible Road Pavements Using Benkelman Beam Deflection Technique”). During the course of the testing, checks of axle load and tyre pressure were made at frequent intervals. Deflection measurements were performed at 100 m interval for the total stretch covered under the study.

Details of BBD survey were presented in volume IV, Annexure to chapter 6 (6.5) of Appendices to Feasibility Report. The summary of BBD survey is presented in Table 2.16.

Table 2.16: Characteristic Deflections

S. No.	Chainage		Characteristic Deflection	S. No	Chainage		Characteristic Deflection
	From	To			From	To	
1	0	1	5.47	36	35	36	1.41
2	1	2	1.63	37	36	37	2.77
3	2	3	3.08	38	37	38	4.04
4	3	4	3.04	39	38	39	1.7
5	4	5	2.1	40	39	40	1.44
6	5	6	1.72	41	40	41	1.34
7	6	7	2.46	42	41	42	1.55
8	7	8	0.68	43	42	43	1.01
9	8	9	1.81	44	43	44	5
10	9	10	1.45	45	44	45	0.9
11	10	11	1.13	46	45	46	1.8
12	11	12	1.56	47	46	47	2.55
13	12	13	2.43	48	47	48	1.19
14	13	14	1.11	49	48	49	1.26
15	14	15	1.16	50	49	50	2.3
16	15	16	2.45	51	50	51	2.03
17	16	17	2.2	52	51	52	1.54
18	17	18	1.0	53	52	53	1.3
19	18	19	0.96	54	53	54	2.12
20	19	20	0.83	55	54	55	2.99
21	20	21	2.96	56	55	56	2.45
22	21	22	3.01	57	56	57	0.83
23	22	23	1.83	58	57	58	2.89
24	23	24	3.32	59	58	59	1.25
25	24	25	2.52	60	59	60	1.75
26	25	26	2.77	61	60	61	1.37
27	26	27	2.8	62	61	62	1.39
28	27	28	4.78	63	62	63	1.92
29	28	29	NA	64	63	64	1.19
30	29	30	2.55	65	64	65	1.19
31	30	31	1.58	66	65	66	1.83
32	31	32	4.55	67	66	67	1.23
33	32	33	1.62	68	67	68	1.6
34	33	34	2.08	69	68	69	2.19
35	34	35	1.24	70	69	70	2.4

2.7 ROAD SAFETY REVIEW

2.7.1 General

Traffic Safety is an important aspect of a road project. It is a matter of deep concern that in India, deaths in road accidents every year are more than all other types of accidental deaths taken together like drowning, industrial accidents, poisoning, fire, railway accidents and even natural calamities etc. India is a developing country and safety of roads is still in a premature stage. Not much importance is given to road safety in most of our roads.

The existing single lane to intermediate lanes has been proposed to be widened to two lanes to decongest and to provide a high-speed corridor for the movement of passenger and goods traffic. Considerations have been given to a safe design of the road components to reduce accident involving both human and vehicles. Some of the important design considerations are listed below,

- i. Higher operating speed of the vehicles
- ii. Road geometric components
- iii. Partial access control
- iv. High standards of traffic safety
- v. Efficient and effective road signage schemes
- vi. Appropriate road safety structures

Improved roads minimize the occurrence of accidents and reduce the accident cost. Thereby making the proposed facility more safe and user friendly to traffic.

Traffic on the Project Roads is mixed traffic comprising fast moving cars/ buses/ coaches to slow moving agricultural tractors, 3-wheelers and bi-cycles plus pedestrians and farm animals all moving along. The Project Roads have not pedestrian lane or cycle tracks to accommodate this traffic in the built up-sections.

The road geometric has been designed to provide and maintain harmony between the local community and better, faster and safer high speed State Highway.

The poor geometry of the road affects the risk and severity of the accidents. Hence appropriate design has been adopted so as to minimize the presence of sudden elements of surprise and to increase effective decision making of the road user traffic. This has been achieved by providing and improving the road safety features, road signage, partial access control, crash barriers etc.

The main causes observed for traffic accidents on the Project Road are:

- i. Traffic on the road is far in excess of the capacity of a single lane road, and hence there is frustration among motor vehicle drivers about the low speeds achievable and the lack of overtaking opportunities;
- ii. Presence of slower vehicles incites overtaking by the faster moving vehicles and causes accidents;
- iii. Undisciplined driving by the drivers in general, and the bus/coach, truck drivers in particular;

- iv. Inadequate sight/stopping distances which results in accident during overtaking;
- v. Present of large diameter trees next to the paved carriageway (within 1000-1500 mm) causes vehicles to hit the trees either to avoid an overtaking incoming vehicle or skidding while overtaking on curves or slippery carriageway / wet unpaved shoulder;
- vi. The geometry of the existing road which has very poor sight distance;
- vii. Frequent parking of breakdown vehicles within the carriageway thereby requiring overtaking and consequently accidents;
- viii. Combination of horizontal and vertical curves for the two-way traffic carriageway;
- ix. Lack of access control in the built up sections, resulting in traffic from connecting minor roads entering the main carriageway;
- x. Non-availability of acceleration and deceleration lanes at junctions;
- xi. Absence of guard beams at bridge approaches results in vehicles colliding with railings, and in some cases falling off bridges;
- xii. Absence of guard beams at high embankments and sharper horizontal curves; and
- xiii. Absence of proper road markings, and warning, cautionary and hazard signs.

The accident statistics of the state of Orissa, compiled by the consultant was presented in the Feasibility Report. The statistics and the results presented a gloomy picture in general and horrendous at several black spots identified by the Consultant along the project road.

2.7.2 Geometric Deficiencies

The overall geometry of the project road was found to be very poor. The existing Project Roads has sharp horizontal curves and insufficient vertical design standard, which do not provide adequate overtaking sight and stopping distance even for 35 kmph. Inadequate sight distance reduces the driver's perception to prepare himself for necessary maneuvers. It is therefore; very plausible that increase sight distance would reduce accidents, unless it results in increase speed. At some of the section it has an average speed of just over 20 kmph.

The existing geometric design did not have sufficient transition curves thereby making the accidents more frequent on the Project Road. The horizontal design speed did not match with vertical design speed that surprised the drivers and affected the decision making while choosing the right speed.

At Chainages 3/030, 3/700, 11/785, 14/500, 20/750, 20/900, 37/700, 54/630 and 58/275 the geometries of the alignment are poor. All the existing bridges and culverts have insufficient carriageway width.

2.7.3 Road Intersections

During the road safety review, the existing poor condition of junctions was considered as one of the major contributing factor to the large prevailing numbers of accidents. Accordingly pilot surveys were conducted to assess the condition of the existing junctions.

As intersection areas normally carry heavier traffic than other highway sections as traffic approaches from both crossing roads, they become the potential black spot if not designed effectively. The conflict points at cross-junctions and T-junctions are shown in Fig 2.7.1 and Fig 2.7.2.

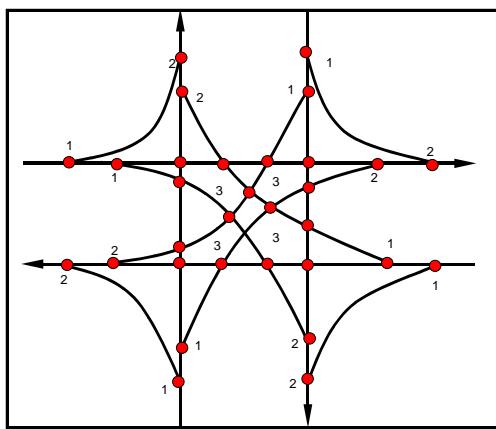


Figure 2.7.1: Cross Junction

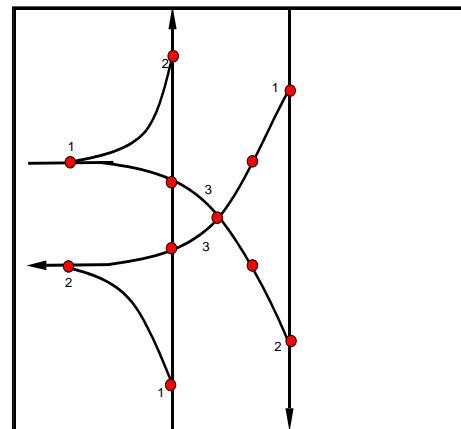


Figure 2.7.2: T-Junction

Though the present project road does not have any Major junctions, many minor junctions are present. The following points were observed with respect to the junctions,

- i. None of the junctions along the project road had been designed as per the standards,
- ii. Most of the junctions had no appropriate road markings to guide the merging as well as the main road traffic,
- iii. Most of the intersections had no pedestrian crossing facility,
- iv. The junction signage were absent,
- v. Most of the junctions had insufficient sight distance, turning radius etc.,
- vi. All the junctions are at grade junction,

The list of the minor junctions are presented below with the types of the junction,

Table 2.17: List of Junctions

S. No.	Chainage	SIDE	Junction Type	Cross Road Type
1	6/119	RHS	T- Junction	BT Road
2	7/428	RHS	T- Junction	BT Road
3	7/574	LHS	T- Junction	BT Road
4	8/837	LHS	Y- Junction	BT Road
5	12/958	B/S	Y- Junction	BT Road
6	18/353	B/S	Y- Junction	BT Road
7	18/523	BS	Cross-Junction	BT Road
8	21/194	RHS	T- Junction	BT Road
9	24/785	RHS	Y- Junction	BT Road
10	25/835	B/S	Cross- Junction	BT Road
11	26/274	LHS	T- Junction	BT Road
12	27/139	RHS	T- Junction	BT Road
13	30/600	RHS	T- Junction	BT Road
14	31/049	LHS	T- Junction	BT Road
15	36/200	LHS	T- Junction	BT Road
16	39/976	LHS	Y- Junction	BT Road
17	43/539	LHS	T- Junction	BT Road
18	46/854	RHS	T- Junction	BT Road
19	47/251	RHS	T- Junction	BT Road
20	50/109	LHS	Y- Junction	BT Road
21	53/142	RHS	T- Junction	BT Road
22	56/216	LHS	T- Junction	BT Road
23	57/068	LHS	Y- Junction	BT Road
24	57/160	RHS	T- Junction	BT Road
25	61/050	RHS	T- Junction	BT Road
26	61/240	RHS	T- Junction	BT Road
27	63/050	RHS	Y- Junction	BT Road
28	69/718	LHS	T- Junction	BT Road

2.7.4 Safety of Pedestrian

Due to the scattered / irregular settlements all along the proposed project road, due considerations have been given to safety of the local traffic and pedestrians in particular. The pedestrian movement in the built-up/settlements along the project road poses a major reason for the occurrence of the accidents. Access control is totally absent in the present project corridor. Some of the observations of the consultant are given below,

- i. No Provision of footpath at the built up section on both sides of the Road.
- ii. No road markings for the pedestrian crossing at congested intersections and market places.
- iii. No signboard for speed reduction at built up sections.
- iv. No access control facility.

2.7.5 Road Signs and Furniture

The road signs and furniture along the present project road is very poor not meeting the standards as outlined in the IRC guidelines. The Road Signs and Furniture are an important part to control and guide the flow of traffic on a road. These also reduce the occurrence of accidents as it increases the traffic safety by helping the drivers with more information for decision making.

Road Markings

The road markings are almost absent along the present section of the Project Road. This results in ineffective guiding of the traffic flow, hence tending to increase the road accidents. The junctions do not have any pavement markings and no traffic islands, which makes the junction a potential black spot along the corridor.

Road Signs

The road signs along the project road are grossly insufficient either to provide the drivers with information or to guide the drivers of the road features while driving. The drivers are often taken by surprise with sharp curves, congested built up, sudden change of speed, road humps, intersections etc.

Road Delineators

The presence of the road delineators is nil.

Bus-Bays and Shelters

The bus lay-bys along the existing project road are of very low standards. There are no proper and safe bus shelter structures provided for the passengers waiting for the bus. The bus shelter structure is not aesthetically pleasing and functional so as to protect the waiting passengers from sun, rain and wind. The current bus bays do not have any extra widening or extra lane dedicated for the buses. Thus the buses stop to drop and pick passengers on the main carriageway causing traffic disruptions and road mishaps.

Truck Lay-Bys

The project road does not have any truck lay byes at present. As a result the truck use the shoulder as well as the main carriageway to park their vehicles for refreshments or for washing the vehicle. In any case the carriageway capacity is reduced and affects the movement of the traffic on the road.

Crash Barriers

Crash barriers/high embankment protective works are almost absent along the whole of the project road. Thus making the accidents more severe and increasing the loss of life and property.

Guard Post

Guard Post or protective works of similar nature are mostly not provided to the bridge approaches. In such cases the accidents at such locations can be of serious nature.

2.7.6 Design Approach to Improve Traffic Safety Measures

The design approach followed as per the Indian Standards and with agreement with the OPWD for the two lane Project State Highways will eliminate the physical deficiencies stated here above and will significantly improve the safety of the users,

vehicles and pedestrians/ farm animals. Traffic safety measures have also been taken up extensively to improved safe passage of traffic and reduce the accident rates.

The salient features of the design approach to safety measures shall include:

- i. Provision of two lane carriageway to increase the capacity of the road so as to allow more freedom to the drivers;
- ii. Improvement of major and minor junction with the provision of extra lanes.
- iii. Facilities to assure safe circulation of slow moving vehicles, pedestrians and farm animals;
- iv. Provision of appropriate guard rails/crash barriers for high embankment;
- v. To provide marker post and other safety signage at Bridge approaches;
- vi. Proper road markings and traffic signage to warn the drivers as per the IRC norms;
- vii. Adequate road side protective works like retaining walls, berms etc
- viii. Delineators: will be provided at all bridges, high embankments, metal guard beams/ crash barriers on curves intersections and traffic islands as warranted.
- ix. Bus and truck laybys are provided along the Project Road sections;

The road safety measure has been fully inculcated in the detailed design and the various safety measures are discussed in detail in Chapter-7 “Detailed Design-Road Safety Measures, Traffic Control and Other Facilities”.

2.8 SURVEYING UTILITY SERVICES

Except for the vicinity of buildups and roadside establishments, the project road alignment runs through open country with predominantly agricultural land use. Hence, the project road is relatively free from the problems associated with utilities and services.

All the utility services such as electric power lines, electric poles, telephone posts and telephone lines etc. were recorded during survey.

Strip plan indicating the scheme for carriageway widening, location of all existing utility services (both over and underground) and the scheme for their relocation has been prepared separately.

2.9 TRAFFIC SURVEY

The traffic surveys were conducted to determine classified traffic volumes in terms of Annual Average Daily Traffic (AADT), directional split, hourly variation, trip length pattern, travel pattern of goods and passenger traffic, commodity flow and axle loads. The details of these have already been presented in Feasibility Report Chapter -7. Abstract of findings have been presented in following paragraphs.

2.9.1 Volume Count

Traffic Volume Count Survey was conducted at two locations; one VC-17 at km 18/700 (near Pastipada) and other VC-18 at 68/000 (near Kharier). Results are shown in Table 2.18 and Table 2.19. The table shows that Annual Average Daily Traffic (AADT) are 2323 and 2598, whereas the PCU are 3406 and 2678 respectively.

Table 2.18: AADT and PCU

Count Stn.	Description	FAST MOVING VEHICLES										SLOW MOVING VEHICLES				
		2 W	3 W	Car/ Jeep/ Taxi	Bus		LCV	TRUCK			Agri. Tractor		Cycle	Rick- shaw	Animal DRAWN	
					Mini	Full		2-Axle	Multi- Axle	Articu- lated	With Trailer	No Trailer			Bullock Cart	Horse Drawn
VC-17	AADT	536	3	361	2	22	124	233	73	28	108	43	715	5	70	0
	PCU	268	3	361	4	65	187	699	218	127	485	65	357	9	558	0
	%	35.0%	0.2%	23.5%	0.1%	1.4%	8.1%	15.2%	4.8%	1.8%	7.0%	2.8%	90.5%	0.6%	8.9%	0.0%
VC-18	AADT	734	5	270	15	24	72	104	19	18	145	26	1129	29	8	0
	PCU	367	5	270	23	71	108	311	57	81	654	40	565	58	68	0
	%	51.3%	0.3%	18.9%	1.0%	1.7%	5.0%	7.3%	1.3%	1.3%	10.1%	1.8%	96.8%	2.5%	0.7%	0.0%

Table 2.19: Summary of AADT and PCU

Count Stn.	Description	Total Motorised Vehicle	Total Comm. Vehicle	Total Non Motorised Vehicle	Total Vehicle
VC-17	AADT	1533	590	790	2323
	PCU	2482	1785	924	3406
VC-18	AADT	1432	397	1166	2598
	PCU	1987	1305	691	2678

2.9.2 Axle Load Survey

Axle load survey was carried out near Kharier, designated as AL-08. The axle load surveys were conducted using Portable Load Pads, developed in Indian Institute Technology, Kharagpur, having platform size 550mm X 700mm X 30mm (weight 30 kg) with digital load indicator.

The Vehicle Damage Factor (VDF) has been calculated direction wise and a higher value has been adopted for design. In light of the order passed by the Hon'ble Supreme Court of India on dated 9th November 2005 in Writ Petition (Civil) No. 136 of 2003 (Paramjit Bhasin and Others v/s Union of India), the over loading of the trucks beyond legal axle loads will be ceased in coming years. Therefore, the observed calculated values have been adopted for first five years only i.e. from 2008 to 2013. Beyond this period, the VDF values higher than 3.5 have been moderated to 3.5. Abstract of VDF is as presented in Table 2.21 and design year MSA in Table 2.22.

Table 2.20: Design VDF

Station	Road Section	Recommended values of VDF for					
		LCV	2-Axle Truck		3-Axle Truck		
			2008-13	2013-28	2008-13	2013-28	
AL-08	Bhawanipatna - Khariar		0.15	4.57	3.5	4.39	3.5

Table 2.21: Design MSA

Location	Design Year	Design MSA
VC-17	2028	20.51
VC-18	2028	9.36

2.9.3 Projected Traffic

The traffic forecast has been made on the basis of elasticity of transport demand keeping in view present growth in registration of vehicles, economic indicators like Net State Domestic Product, Per Capita Income, Net National Domestic Product and growth in population. The projected traffic in different years is shown in Table 2.22.

Table 2.22: Projected Traffic

Year	AADT		PCU	
	VC-17	VC-18	VC-17	VC-18
2006	2323	2598	3406	2678
2007	2426	2687	3592	2817
2008	2753	3021	4119	3222
2009	2920	3166	4424	3448
2010	3103	3324	4759	3696
2011	3303	3494	5128	3967
2012	3521	3680	5535	4264
2013	3759	3881	5982	4590
2014	4019	4101	6473	4945
2015	4303	4339	7014	5334
2016	4614	4597	7609	5760
2017	4953	4879	8265	6227
2018	5325	5184	8988	6739
2019	5717	5505	9755	7280
2020	6144	5852	10598	7871
2021	6611	6229	11524	8517
2022	7120	6638	12541	9223
2023	7676	7082	13659	9995
2024	8227	7519	14774	10761
2025	8824	7991	15989	11593
2026	9471	8499	17314	12495
2027	10173	9047	18759	13475
2028	10933	9637	20334	14538

CHAPTER - 3

DETAIL DESIGN – ROAD ALIGNMENT

CHAPTER – 3

DETAIL DESIGN – ROAD ALIGNMENT

3.1 GENERAL

The existing road is a single lane carriageway road with horizontal and vertical geometric average to poor. As detailed out in Final Feasibility, the road shall be upgraded to two lane carriageway facilities with hard shoulders on either side of the carriageway. The design philosophy that will be followed embodies the following.

- i. Facility should be of State Highway standards.
- ii. Facility must meet the needs for development activities in the region.
- iii. Travel should be safe, with in-built engineering features.
- iv. Facility should be aesthetically pleasing and should not be visually intrusive.
- v. Facility should meet the environmental conditions.

While designing, improvement shall be done for widening to two lanes, horizontal and vertical geometry, road intersections, road signs, road markings, drainage system, bus bays and other road features as per requirements. Computer software have been used for plan and profile design.

3.2 DESIGN STANDARDS

Design Standards for the State Highway requirements have been framed for following items for providing the desirable level of service, safety and comfort to the vehicle using the facility. Design Standards given in IRC Codes, Guidelines and Special Publications besides MoSRT&H circulars and specifications as applicable to State Highways have been followed and also taking into consideration the inputs given by the OWD Officials on the local conditions. List of IRC publications referred for design is given in following Table.

Table 3.1: List of IRC Publications

Ref. No.	Title of Standards
IRC:8-1980	Type Designs for Highway Kilometre Stones (Second Revision)
IRC:25-1967	Type Design for Boundary Stones
IRC:31-1969	Route Marker Signs for State Routes
IRC:35-1997	Code Of Practice for Road Markings (First Revision)
IRC:38-1988	Guidelines for Design of Horizontal Curves for Highways and Design Tables (First Revision)
IRC:52-2001	Recommendations About the Alignment Survey and Geometric Design of Hill Roads (First Revision)
IRC:54-1974	Lateral and Vertical Clearance at Underpasses for Vehicular Traffic
IRC:64-1990	Guidelines for Capacity of Roads in Rural Areas
IRC:66-1976	Recommended Practice for Sight Distance on Rural Highways
IRC:67-1977	Code Of Practice for Road Signs
IRC:73-1980	Geometric Design Standard for Rural (Non-Urban) Highways
IRC:79-1981	Recommended Practice for Road Delineators
IRC:80-1981	Type Designs for Pick-Up Bus Stops on Rural (I.E., Non-Urban) Highways
IRC:99-1988	Tentative Guidelines on the Provision of Speed Breakers for Control of Vehicles Speeds on Minor Roads
IRC SP:23-1983	Vertical Curves for Highways
IRC SP:41-1994	Guidelines on Design of At-Ggrade Intersections in Rural and Urban Areas
	Most Specifications for Roads & Bridge Works (2001) (Fourth Revision)
	Most Typical Designs for Intersections on National Highways
	Manual for Safety in Road Design

3.3 GEOMETRIC DESIGN STANDARDS

For this Project Road, Geometric Design Standards as per IRC: 73-1980 “Geometric Design Standards for Rural (Non-urban) Highway” and IRC: SP-48 -1998 has been generally followed. Based on these documents, the requirements of Geometric Design Standards are given below.

The main design components are:

- i. Geometric design: Alignment and Profile
- ii. Cross-sectional elements
- iii. Intersections
- iv. Wayside amenities
- v. Service Roads

To enable the design of above components, design standards adopted are given in the following paragraphs.

3.3.1 Terrain Classification

The classes of various terrains as IRC: 73-1980 is given below in Table 3.2. The Project Road has sections varying from Plain to rolling.

Table 3.2: Terrain Classifications as per IRC

Sl no.	Terrain Classification	% Cross Slope of the Country
1	Plain	0 to 10
2	Rolling	10 to 25
3	Mountainous	25 to 60
4	Steep	60 and above

3.3.2 Design Speed

The Design Speed selected is the governing factor for all the geometric and road components. Based on, Table no 2 of IRC: 73-1980, Design Speed, Different sections of the Project Road have been designed with different design speed corresponding to the terrain classification.

The design speed as per Table 2 of IRC: 73-1980 for different terrain classes is given below in Table 3.3.

Table 3.3: Design Speed for different Terrain Classes

Road Classification	Design Speed in kmph							
	Plain Terrain		Rolling Terrain		Mountainous Terrain		Steep Terrain	
	Ruling Design Speed	Minimum Design Speed	Ruling Design Speed	Minimum Design Speed	Ruling Design Speed	Minimum Design Speed	Ruling Design Speed	Minimum Design Speed
State/ National Highways	100	80	80	65	50	40	40	30

The design speed of the project road has been adopted as per the design speeds given in Table 3.3 and the terrain classification of the project road section. But at certain sections, lower design speeds have been adopted as per record on instructions by the PIU officers. These changes have been agreed to and adopted to minimize the corridor impact of the proposed project on the social life and also to minimize the land acquisition. Attempts have been made to restrict the road design within the existing ROW in heavy built up sections.

3.3.3 Cross-Section Elements

The different components of cross-section adopted are as follows

Right of Way (ROW)

The recommended Road Land width (Right of Way) for different terrain classifications and for land use is given in Table 3.4 as per guidelines.

Table 3.4: Recommended Road Land Width

Road Classification	Plain and Rolling Terrain				Mountainous and steep terrain	
	Open areas		Built-up areas		Open areas	Built-up areas
	Normal	Range	Normal	Range	Normal	Normal
National & State Highways	45	30-60	30	30-60	24	20

The existing ROW along the project road is not uniform and lesser than the IRC Recommendations. However, for improvement of junctions, relocation, realignment etc, design has been as per functional requirement. Additional land acquisition has been kept to the minimum for these areas.

Due to lesser/ limited existing ROW at certain sections and to minimize the Corridor of Impact (COI) and the land acquisition, the Consultant, World Bank Mission and the OWD together agreed upon to vary the limits set out in the IRC guidelines. Accordingly different ROW limits were adopted. With reference to the ‘Preparation Mission Aide Memoire (July 4-13, 2006), Technical Aspects Para 23 – Design and Engineering Issues, for Bhawanipatna-Kharia road the ROW (absolute minimum corridor of impact, COI), in built-up areas has COI of 15m. If land needed to be acquired then such acquisition will be done up to 16m. In non built-up sections the minimum COI (Assuming an embankment height of 2m) has been taken about 22m.

Cross-Slope

For the project road each carriageway has a cross slope of 2.50 per cent. The paved/hard shoulder and earthen shoulder has a slope of 2.5 per cent and 3.5 per cent respectively.

Roadway Details

i. Carriageway

The Project road has been designed as a two-lane carriageway with hard shoulders. The width of two lanes has been taken as 7.0m.

ii. Shoulder

Hard Shoulders are provided as proposed in Final Feasibility Report and have a width of 2.5m on either side of carriageway.

iii. Total Roadway Width

Total roadway width has been taken as 12.00 m.

3.3.4 Sight Distance

Sufficient stopping distance is made available for drivers to stop their vehicles when faced with an unexpected obstruction in the carriageway. During the design of the project road, Intermediate Sight Distance that is twice the Stopping Sight Distance is taken into consideration to help the vehicles for taking over with reasonable caution. But Stopping Sight Distance has also been used at sections where the provision of the Intermediate Sight Distance does not fit in. At no section, standards lower than the safe minimum stopping sight distance has been adopted, which is given as per IRC:73-1980 as follows.

$$\text{Safe stopping minimum sight distance} = 0.278 V \cdot t + \frac{V^2}{254 f}$$

Where,

V = Design speed in km/hr

t = Perception & break reaction time (taken as 2.5 sec.)

f = Co-efficient of longitudinal friction varying from 0.40 at 20 km/h

0.35 At 100 km/h

The safe stopping sight distance, overtaking sight distance as recommended in the IRC: 73-1980 is shown in Table 3.5

Table 3.5: Minimum recommended Sight Distances

Speed (km/h)	Safe Stopping Sight Distance (m)	Overtaking Sight Distance (m)	Intermediate Sight Distance (m)
100	180	640	360
80	120	370	240
65	90	340	180
60	80	300	160
50	60	235	120
40	45	165	90
30	30	-	60
20	20	-	40

3.3.5 Horizontal Alignment

Different parameters for horizontal alignment are as follows.

Radius

The radius of the project road section has been adopted as per the radius specified in IRC: 73-1980 Clause 9.4, for the design speed selected.

$$R = \frac{V^2}{127(e+f)}$$

Where,

V= vehicle speed in km/hr

e= super elevation (maximum 0.07) ratio in meter per meter.

f = co-efficient of side friction (taken as 0.15)

R= Radius in meters

Radius for some selected design speeds are given in Table 3.6.

Table 3.6: Absolute Minimum Radius

Road Classification	Plain		Rolling Terrain		Mountainous and steep Terrain	
			Areas not affected by snow	Snow bound areas	Open areas	Built-up areas
	Ruling minimum	Absolute minimum	Ruling minimum	Absolute minimum	Ruling minimum	Absolute minimum
National & State Highways	45	30-60	30	30-60	24	20

Super Elevation

As per Clause 9.3 of IRC: 7.3-1980, super elevation is given as follows.

$$e = \frac{V^2}{225 R}$$

Where,

e = Super elevation in meter per meter

V = speed in km/h

R = radius in meters

The maximum super elevation has been kept as 7 % at plain to rolling and 10% for the mountainous sections. No super elevation has been proposed when its value obtained is less than the road camber. Radii beyond which super elevation is not proposed are given in Table 3.7, as per IRC: 73-1980.

Table 3.7: Radius Beyond Which Super Elevation not Required

Design speed (km/h)	Radius (m)
100	1800
80	1100
65	750
50	450
40	280
35	220
30	160
25	110
20	70

Transition Curve

Longer of the two values of minimum length of the transition curve derived from the following equations has been adopted. (Clause 9.5 of IRC: 73-1980).

$$i) L_s = \frac{0.0215 V^3}{CR} \quad \text{and} \quad ii) L_s = \frac{2.7 V^2}{R}$$

Where,

L_s = Length of transition in meters

V = speed in km/hr

R = Radius of Circular Curve in meter

$C = 80 / (75+V)$, Subject to a maximum of 0.8 and minimum of 0.5

Minimum transition length for some radii is given in Table 17 of IRC: 73-1980.

Extra Widening on Curves

Extra widening on curves as per provision of IRC: 73 – 1980 section 9.8 are given in following table.

Table 3.8: Extra Widening at Curve

Carriageway	Radius of Curve (m)				
	Up to 20	21 to 40	41 to 60	61 to 100	101 to 300
Two Lane	1.5	1.5	1.2	0.9	0.6
Single Lane	0.9	0.6	0.6	-	-

Wherever the radius is less than that specified for minimum design speed, the transition curve, super elevation and pavement widening has been introduced. This will minimize the intrusion of vehicles on to adjacent lanes, tend to encourage uniformity of speed and increase vehicle speed at the curves.

3.3.6 Vertical Alignment

Different parameters for vertical alignment are as follows.

Gradients

Ruling gradient has been used as a matter of course in design. Limiting gradient has been used where the topography compels or where gentle grade would add enormously to the cost. Minimum gradient for drainage at embankment near level grades are not objectionable when the pavement has sufficient camber to drain the storm water laterally. However, in cut sections minimum gradient for drainage considerations is 0.5% if the side drains are lined and 1.0% if these are unlined.

The gradients to be maintained in the design are as per IRC: 73-1980, given in following table.

Table 3.9: Gradients for Different Terrain

S.No	Terrain	Ruling gradient	Limited gradient	Exceptional gradient
1	Plain or rolling	3.3 % (1 in 30)	5 % (1 in 02)	6.7 % (1 in 14.3)
2	Mountainous terrain, and steep terrain having elevation more than 3,000 m above the mean sea level	5 % (1 in 20)	6 % (1 in 16.7)	7 % (1 in 14.3)
3	Steep terrain up to 3,000 m height above mean sea level	6 % (1 in 16.7)	7 % (1 in 14.3)	8 % (1 in 12.5)

Vertical Curves

Minimum length of vertical curves adopted in design are as given in following table. The actual length for the vertical curve shall however be provided as per IRC: 73-1980.

Table 3.10: Minimum length of Vertical Curve

Design speed km/h	Maximum grade change not requiring a vertical curve (%)	Minimum Length of vertical curve (m)
35	1.5	15
40	1.2	20
50	1.0	30
65	0.8	40
80	0.6	50
100	0.5	60

Vertical Clearance

IRC: 54 – 1978: Chapter 8: Vertical clearance at underpasses shall be at least 5 meters. However, in urban areas, this should be increased to 5.50 meters. so that double decker buses could be accommodated.

IRC: 73– 1980: 12.2.1 Vertical clearance at underpasses should be minimum 5 meters after making due allowance for any future raising/ strengthening of the underpass roadway.

3.3.7 Side Slopes

The side slopes of highway embankments shall be as flat as possible so that drivers accidentally leaving the roadway have better chances of survival. This has been also recommended in IRC-36, which provides a side slope of 1:4 for low embankment upto 1.5m high.

For side slope of embankment, IRC: 36-1970 recommends the following slopes purely from the safety considerations.

Table 3.11: Side Slope in Embankment

Embankment height	Side Slope
Up to 1.5 m	1V : 4H
1.5 m to 3.0 m	1V : 3H
3.0 m to 4.5 m	1V: 2.5 H
4.5 m to 6.0 m	1V : 2 H

The consultant feels that this will be very expensive and hence recommend providing a side slope of 1:2 with provisions for barriers in high embankments. The side slopes of cuttings depend on the soil type

3.4 DESIGN SOFTWARES

Following software have been used for the designing and drafting of road features, alignment, vertical profile etc.

- MX Road
- AutoCAD
- Autodesk Land Development Desktop

3.5 UTILITY SERVICES

Different types of existing utility services components e.g. Optical Fiber Cables (OFC), Electric poles, Telephone poles are to be shifted out of the proposed road way. For widening the Project Road to two-lane carriageway, all the utility service components coming in the way of the widening will require to be shifted/ relocated. Separate drawings have been prepared for utility shifting plans.

3.6 WAY SIDE AMENITIES

3.6.1 Bus-bays and Shelters

The lay out for bus bays and shelters will be in accordance with IRC: 80-1981. The bus shelter structure shall be structurally safe, aesthetically pleasing and functional so as to protect the waiting passengers from sun, rain and wind. These have been located suitably either start or end of small habitations and at both ends of large habitations. The location of bus-bays is given in drawings.

3.6.2 Truck Lay-bys

The provision of truck lay-bys shall be governed by site requirements and parking demand and as per the guidelines of MoSRT&H Technical Circular No. RW/34032/5/88-DO-II dated 22.8.88. Parking shall be designed in the form of a rectangular or trapezoidal area parallel and separated from the carriageway by a physical barrier. The parking lots shall have necessary facilities like repairing, eating and resting and shall be suitably landscaped. The location of truck lay-bys has been given in drawings.

3.7 DETAIL DRAWINGS

Plan and profile drawings has been prepared separately at scale of 1:2000 horizontal and 1:200 vertical. It shows all existing plan features, toe line of highway embankment, proposed right of way limits, drainage structure locations, existing ground profile, proposed finished profile, intersection layouts, typical cross sections of the main alignment, etc. Information has also been provided in the form of schedules for signposts, footpath barricade, signals, bus bays, truck lay bys, rumble strip location, road humps, etc. Typical layouts have been prepared for different type of road intersections.

3.8 CENTRE LINE MARKING

Proposed centre line has been marked on the ground at 200 m interval in straight portion and at 25m interval in curved portion. Where, proposed centre is shifting from existing centre line, the arrow showing the direction of shift and offset distance has been marked on existing centre line.

CHAPTER 4

PAVEMENT DESIGN

CHAPTER 4

PAVEMENT DESIGN

4.1 GENERAL

Designs for new pavement and overlays are worked out in accordance with Indian and International Practices. The design of new Flexible Pavement is carried out as per IRC: 37-2001, AASHTO Design Guide (1993), TRL Road Note-31 and Flexible overlays as per IRC: 81-1997. Generally the shoulder is structurally designed to carry 10 to 20% of the traffic load, the design lane is expected to carry. However the structural drainage system of the paved shoulder is required to be integrated with that of the carriageway pavement. The latter condition thus requires the thickness of pavement structure to be the same as that for the traffic lanes since the lower layer of the sub-base for the carriageway is extended to the full width of formation for the lateral drainage of any water percolating into the pavement. Therefore the drainage requirements demand that each carriageway pavement layer be extended to shoulder as this ensures constructional ease, quality and speed. Pavement design has been done by using all the three methods during Feasibility stage and compared all the three methods and concluded that IRC method of design is the best method of design and economical design for Indian conditions. In fact all the three methods cannot be compared as they are developed for different climatic conditions. So, it is recommended to use IRC method for Indian conditions.

4.2 IRC METHOD

The Flexible Pavement has been modeled as a three-layer structure. Pavement design has been based on CBR values of sub-grade soil, vehicle damage factor consequent to number of commercial vehicles on the road corridor and considering life of the project as 20 years.

4.3 DESIGN METHODOLOGY

For the new lane and widening, the sub grade strength has been considered for the design. Wherever the CBR was found below 4%, the CBR was considered low and the sub grade material is to be obtained from borrow areas identified. For pavement reconstruction, the reconstructed pavements were considered to be placed on existing sub grade fill. The top 250 mm of the existing sub grade is loosened and compacted and new layers are placed on the compacted sub grade. For pavement strengthening by overlay both the forecast traffic volume, the existing crusts details, surface condition of the road and rebound deflection will influence the thickness of the pavement design.

If the Differential free Swell Index (DFS) of the sub grade material is more than 50%, then sub grade and the top 500 mm of the embankment material is to be obtained from borrow areas identified (Clause 305.2.1.2 of MoRST&H). Such type of soils whose DFS is more than 50% were found in few kilometers i.e. in Km 9/0, 19/0, 37/0, 38/0, 39/0. So, it is recommended to replace the existing swelling fill material with borrow material from proposed chainage km 14/850 – 20/000 and 36/150 – 40/180.

The BBD test results are based on the elastic deflection of the pavement under the wheel loads. It again depends upon sub grade soil type, its moisture content and compaction, thickness of different pavement layers and pavement temperature. Existing pavement crust consists of thin BT surface (mostly distressed) and WBM over boulder soling.

By using simple input parameters of given sub-grade strength (CBR) and design traffic in terms of MSA, the appropriate designs could be chosen.

For the design of pavements to carry traffic in the range of 1 to 10 MSA and for traffic in the range of 10 to 150 MSA for the CBR values of sub grade ranging from 2% to 10%, the thickness design charts are given in IRC: 37-2001. The thickness deduced from the chart for the design CBR value and design traffic is the total pavement thickness to be provided and consists of granular sub base, granular base and bituminous surfacing.

4.3.1 Design Traffic

The intensity of repeated axle loading on a pavement over a given period of time is denoted by the cumulative number of million standard axles (MSA) during this period. As per IRC-37: 2001, the number of million standard axles for the design year is computed by the following equation.

$$N_s = \frac{365[(1+r)^n - 1]}{r} ADF$$

Where;

N_s = Cumulative number of standard axles to be catered for in the design in terms of MSA.

A = Initial traffic for the design lane in terms of specified type of commercial vehicles per day;

D = Lane Distribution Factor

r = Annual growth rate of the specified types of commercial vehicles;

n = Design life in number of years;

F = Vehicle Damage Factor of the type of Commercial vehicle.

The traffic in the year of completion is estimated using the following formula.

$$A = P (1+r)^x$$

Where

P = Number of commercial vehicles as per last count.

x = Number of years between the last count and the year of completion of construction.

4.3.2 Design CBR

The CBR is taken at an interval of 1 Km along the stretch and the lower 10 percentile CBR is taken as Design CBR for the identified section. If the CBR is less than 4%, then new construction is adopted. If the CBR is more than 4% and if the deflection value is too high, reconstruction is adopted otherwise overlay is adopted.

From the field data analysis of the data collected through various surveys and investigations, the Consultant has designed the Bhawanipatna – Khariar (2/000 Km-70/000 Km) flexible pavement for new construction and Reconstruction by using IRC: 37-2001 and Overlay by using IRC: 81-1997. The designed overlay sections are converted into reconstruction and new construction due to submergence, undulations in the profile and realignment. The Flexible pavement thickness of the different sections for new construction is presented in Table 4.1; pavement thickness of the different sections for reconstruction is presented in Table 4.2.

Table 4.1: Crust details for New Construction with borrow material for the Bhawanipatna – Khariar as per IRC method

KM		Characteristic Deflection	Design Deflection	Existing Subgrade CBR	Design CBR	Design CBR adopted	Type of Construction	Remarks
From	To							
2	3	3.08	3.06	8.00	8.00	6.00	Overlay	Overlay
3	4	3.04		-				
4	5	2.10		9.50				
5	6	1.72		-				
6	7	2.46		8.00				
7	8	0.68		13.60				
8	9	1.81		6.2				
9	10	1.45	-	4.50	3.50	6.00	New Construction	New construction is done due to DFS problem and poor CBR problem
10	11	1.13		2.70				
11	12	1.56	2.65	6.20	7.00	6.00	Overlay	Overlay
12	13	2.43		15.80				
13	14	1.11		12.00				
14	15	1.16		-				
15	16	2.45		-				
16	17	2.20		-				
17	18	1.00		8.60				
18	19	0.96	-	2.50	2.50	6.00	New Construction	New construction is done due to DFS problem and poor CBR problem
19	20	0.83	2.65	12.50	7.00	6.00	Overlay	Overlay
20	21	2.96		-				

KM		Characteristic Deflection	Design Deflection	Existing Subgrade CBR	Design CBR	Design CBR adopted	Type of Construction	Remarks
From	To							
21	22	3.01	-	3.00	3.00	6.00	New Construction	New construction is done due to DFS problem and poor CBR problem
22	23	1.83		3.50				
23	24	3.32		7.00				
24	25	2.52		2.90				
25	26	2.77		2.20				
26	27	2.80		2.40				
27	28	4.78		2.80				
28	29	NA	2.45	-	5.00	6.00	Overlay	Overlay
29	30	2.55		5.00				
30	31	1.58		-				
31	32	4.55	-	3.50	3.50	6.00	New Construction	New construction is done due to DFS problem and poor CBR problem
32	33	1.62		4.50				
33	34	2.08	2.49	-	10.00	6.00	Overlay	Overlay
34	35	1.24		14.10				
35	36	1.41		-				
36	37	2.77		-				
37	38	4.04	2.87	15.50	7.00	6.00	Overlay	Overlay
38	39	1.70		9.80				
39	40	1.44		-				
40	41	1.34		12.80				
41	42	1.55		5.50				
42	43	1.01		-				
43	44	5.00	-	11.50	10.00	6.00	Reconstruction	
44	45	0.90	2.52	-	8.00	6.00	Overlay	Overlay
45	46	1.80		10.60				
46	47	2.55		-				
47	48	1.19		-				
48	49	1.26		15.80				
49	50	2.30		-				
50	51	2.03		13.00				
51	52	1.54		12.2				
52	53	1.30		-				
53	54	2.12		6.5				
54	55	2.99		-				
55	56	2.45		12.5				
56	57	0.83		-				
57	58	2.89		20.5				
58	59	1.25		-				
59	60	1.75		18.5				
60	61	1.37		-				
61	62	1.39		-				
62	63	1.92		-				
63	64	1.19		8.5				
64	65	1.19		6.2				
65	66	1.83		10.7				
66	67	1.23		28.2				
67	68	1.60		-				
68	69	2.19		14.5				
69	70	2.40		-				

Table 4.2: Crust details for New Construction with borrow material for the Bhawanipatna – Khariar as per IRC method

S.No	Chainage		Length in Km	Thickness Design (IRC-37)									Remarks		
				Crust Details for new Construction											
	Surface Course			Base			Sub Base		Sub grade	Embank- ment	Total Thickness				
	BC	DBM		WMM1	WMM2	GSB1	GSB2								
1	9.000	11.050	2.050	40	75	100	150	110	150	500	500	1625	DFS>50%		
2	18.000	19.000	1.000	40	75	100	150	110	150	500	500	1625	DFS>50%		
3	21.000	28.150	7.150	40	75	100	150	110	150	500	500	1625	DFS>50%		
4	31.000	33.000	2.000	40	75	100	150	110	150	500	500	1625	DFS>50%		

Table 4.3: Crust details for New Construction with borrow CBR for the Bhawanipatna – Khariar as per IRC method

S.No	Chainage		Length in Km	Thickness Design (IRC-37)									Total Thickness		
				Crust Details for new Construction											
	Surface Course			Base			Sub Base		Sub grade						
	BC	DBM		WMM1	WMM2	GSB1	GSB2								
1	2.000	2.800	0.800	40	75	100	150	110	150	500	500	1125			
2	3.500	4.200	0.700	40	75	100	150	110	150	500	500	1125			
3	5.000	9.000	4.000	40	75	100	150	110	150	500	500	1125			
4	11.600	13.900	2.300	40	75	100	150	110	150	500	500	1125			
5	14.900	15.250	0.350	40	75	100	150	110	150	500	500	1125			
6	15.650	16.100	0.450	40	75	100	150	110	150	500	500	1125			
7	16.500	16.900	0.400	40	75	100	150	110	150	500	500	1125			
8	17.350	18.000	0.650	40	75	100	150	110	150	500	500	1125			
	19.000	21.000	2.000	40	75	100	150	110	150	500	500	1125			
9	28.700	31.000	2.300	40	75	100	150	110	150	500	500	1125			
	33.000	35.600	2.600	40	75	100	150	110	150	500	500	1125			
10	36.200	36.400	0.200	40	75	100	150	110	150	500	500	1125			

S.No	Chainage		Length in Km	Thickness Design (IRC-37)							
				Crust Details for new Construction							
	Surface Course			Base		Sub Base		Sub grade	Total Thickness		
From	To	BC	DBM	WMM1	WMM2	GSB1	GSB2				
11	36.750	37.000	0.250	40	75	100	150	110	150	500	1125
12	37.450	39.600	2.150	40	50	100	150	110	150	500	1100
13	40.000	40.450	0.450	40	50	100	150	110	150	500	1100
14	40.750	41.000	0.250	40	50	100	150	110	150	500	1100
15	41.300	41.500	0.200	40	50	100	150	110	150	500	1100
16	41.700	43.500	1.800	40	50	100	150	110	150	500	1100
17	44.000	44.200	0.200	40	50	100	150	110	150	500	1100
18	44.700	46.500	1.800	40	50	100	150	110	150	500	1100
19	47.000	48.600	1.600	40	50	100	150	110	150	500	1100
20	49.200	49.900	0.700	40	50	100	150	110	150	500	1100
21	50.200	50.550	0.350	40	50	100	150	110	150	500	1100
22	50.950	51.950	1.000	40	50	100	150	110	150	500	1100
23	53.000	55.850	2.850	40	50	100	150	110	150	500	1100
24	56.100	57.550	1.450	40	50	100	150	110	150	500	1100
25	58.500	58.950	0.450	40	50	100	150	110	150	500	1100
26	59.600	60.700	1.100	40	50	100	150	110	150	500	1100
27	61.100	62.000	0.900	40	50	100	150	110	150	500	1100
29	62.250	64.950	2.700	40	50	100	150	110	150	500	1100
30	65.450	67.250	1.800	40	50	100	150	110	150	500	1100
31	67.450	70.000	2.550	40	50	100	150	110	150	500	1100

Table 4.4: Crust details for Reconstruction / Widening for the Bhawanipatna – Khariar as per IRC method

S.No	Chainage	Length in Km	Thickness Design (IRC-37)												Total Thickness		
			Crust Details for Reconstruction						Crust Details for Widening								
			Surface Course		Base		Sub Base	Total Thickness	Surface Course		Base		Sub Base				
	From	To	BC	DBM	WMM1	WMM2	GSB		BC	DBM	WMM1	WMM2	GSB1	GSB2			
1	2.800	3.500	0.700	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
2	4.200	5.000	0.800	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
3	11.050	11.600	0.550	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
4	13.900	14.900	1.000	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
5	15.250	15.650	0.400	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
6	16.100	16.500	0.400	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
7	16.900	17.350	0.450	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
8	28.150	28.700	0.550	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
9	35.600	36.200	0.600	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
10	36.400	36.750	0.350	40	75	100	150	260	625	40	75	100	150	110	150	500	1125
11	37.000	37.450	0.450	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
12	39.600	40.000	0.400	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
13	40.450	40.750	0.300	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
14	41.000	41.300	0.300	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
15	41.500	41.700	0.200	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
16	43.500	44.000	0.500	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
17	44.200	44.700	0.500	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
18	46.500	47.000	0.500	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
19	48.600	49.200	0.600	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
20	49.900	50.200	0.300	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
21	50.550	50.950	0.400	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
22	51.950	53.000	1.050	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
23	55.850	56.100	0.250	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
24	57.550	58.500	0.950	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
25	58.950	59.600	0.650	40	50	100	150	260	600	40	50	100	150	110	150	500	1100

S.No	Chainage	Length in Km	Thickness Design (IRC-37)												Total Thickness		
			Crust Details for Reconstruction						Crust Details for Widening								
			Surface Course		Base		Sub Base	Total Thickness	Surface Course		Base		Sub Base				
From	To	BC	DBM	WMM1	WMM2	GSB	BC	DBM	WMM1	WMM2	GSB1	GSB2	Sub grade				
26	60.700	61.100	0.400	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
27	62.000	62.250	0.250	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
28	64.950	65.450	0.500	40	50	100	150	260	600	40	50	100	150	110	150	500	1100
29	67.250	67.450	0.200	40	50	100	150	260	600	40	50	100	150	110	150	500	1100

CHAPTER – 5

DRAINAGE SYSTEM AND PROTECTION

WORKS

CHAPTER – 5

DRAINAGE SYSTEM AND PROTECTION WORKS

5.1 GENERAL

The road drainage is an important aspect for the durability and integrity of the structural strength of the pavement. An effective and an efficient drainage system is a primary requirement for a Road Project. A poor drainage system reduces the life and serviceability of the road. This aspect of road can be referred as the most neglected in the detailed design either due to the lack of engineering experience or due to lack of funds. The roadside drain can be divided in to types,

5.1.1 Surface Drainage

Surface water drain off is to remove the water from carriageway, shoulders or footpath by providing sufficient cross slope. The cross slope is fixed in order to achieve a balance between effective runoff without compromising the comfort and safety of the road users.

5.1.2 Sub-Surface Drainage

The sub-soil drainage represents the drainage of the water trapped in the subgrade, which may be due to percolation or infiltration of water from the pavement, shoulder, verges and also from the adjoining standing water through capillary action. It is important to drain off such water as it damages the road crust causing failure of the pavement by various reasons such as striping of bitumen, subgrade weakening etc.

The proper planning and provision of roadside drains and its effect on the overall cost of the project is minimal considering the overall benefits and pavement durability. Thus the roadside drainage schemes needs to be studied and provided as improve and capitalize the benefits of the Project under consideration.

5.2 EXISTING SCENARIO

The present project road section of SH-16 from Bhawanipatna (km 2.00) to Khariar (km 70.00) has no proper defined longitudinal drain. As Orissa receives an annual average rainfall of 1400-1500 mm, the drainage plan needs proper planning and maintenance. The built up sections (urban settlement section) is affected the most due to the water draining into the households. There is no functional roadside drain at any section of the Project Road. At present the surface water is being drained out directly to the adjoining land.

5.3 DETAILED DESIGN

During the detailed investigation and design of the road components, the Consultant assessed the requirement of the roadside drains. The design of the roadside longitudinal drains was done on the basis of the guidelines outlined in IRC SP: 42-1994 and IRC SP: 50-1999. The cross sectional requirements of the drains with respect to hydraulic sufficiency, bed slope, drain types and construction techniques.

The roadside drain shall be provided as per the following,

- i. An effective drainage system for drainage of road shall be designed as per stipulations of IRC SP: 42-1994 and IRC SP: 50-1999.
- ii. The road side channel will be trapezoidal/ rectangular of adequate capacity to carry 100% surface runoff of drainage area of highway ROW and will be drained to the nearest available natural water course.
- iii. We propose to adopt trapezoidal section as it is more efficient and economical. This will be kuchha to drain out in the open field or to the defined outfall points. Lined rectangular drain will be adopted in urban areas.
- iv. The superstructure shall be drained with suitable drainage spouts and by means of a combination of drainage spouts and longitudinal drain supported from the superstructure and discharging through vertical drainpipes at pier locations.
- v. Suitable profiles of channels and pipe runs shall be provided at crossing with service needs and utilities to ensure that conflicts do not occur.

Accordingly to the requirements varying from location to location, two types of drains has been proposed for the present Project road. The two types of the drains are given below,

- i. RCC Box covered drains for the Built-up Sections
- ii. Unlined open trapezoidal drains for the rural sections.

5.3.1 RCC Box Covered Drains for Built-up Sections

The RCC box covered drains of 1.5 m width and 1.05 m depth shall be provided on both side of the road in the built up sections identified and presented in Table 5.1. The covered drains are to be used as footpath for the pedestrian movement.

Table 5.1: List of Built-up Sections

Sl.No	Name of the Village	From	To	Length (m)	LHS/RHS
1	PASTIPADA	14900	15200	300.00	BOTH
2	KARLAPADA	20350	21010	660.00	BOTH
3	TURKEL	27050	27200	150.00	BOTH
4	KURUSUD	43150	44000	850.00	BOTH
5	KURUSUD	44600	44900	300.00	BOTH
6	GANDHARLA	50000	50300	300.00	BOTH
7	DOHELPADA	56900	57300	400.00	BOTH
8	TUKULA	60700	61800	1100.00	BOTH
9	LACHHIPUR	65650	66000	350.00	BOTH
Total Length = 4410 x 2 = 8820 m					

The typical cross section is presented below in Fig. 5.1 and Fig. 5.2. The details of the cross-section have been presented in Standard Drawings volume.

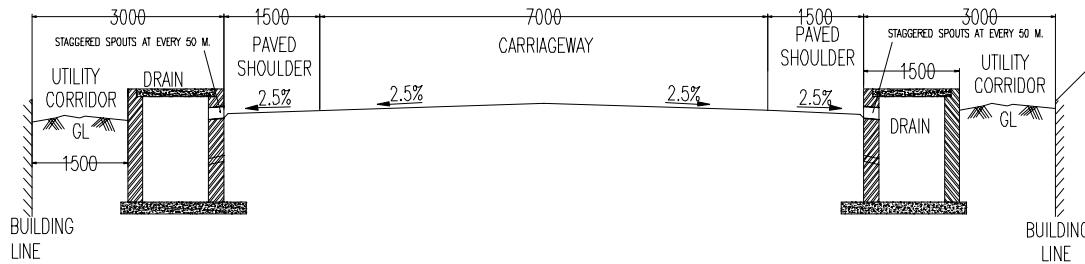


Figure. 5.1: Road Section at Built-up location

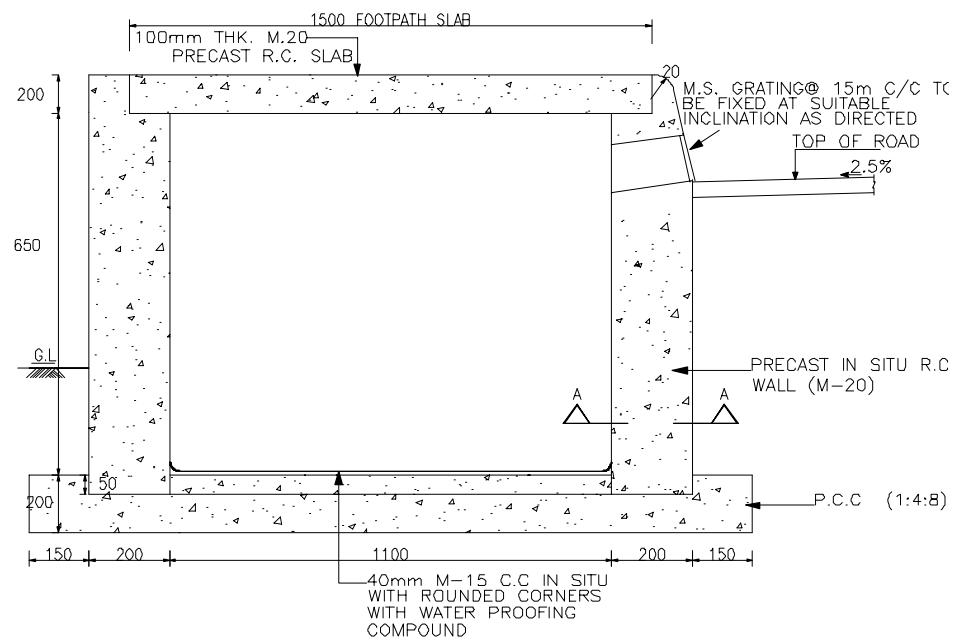


Figure. 5.2: Detailed Urban Drain Section.

5.3.2 Unlined Open Trapezoidal Drains for Rural Sections.

Open trapezoidal drains are proposed to be provided along both side of the highway to drain off the water to the nearest culvert locations or natural existing streams/nallas. The cross section details of the rural drain are presented in Fig. 5.3 and Fig 5.4 below.

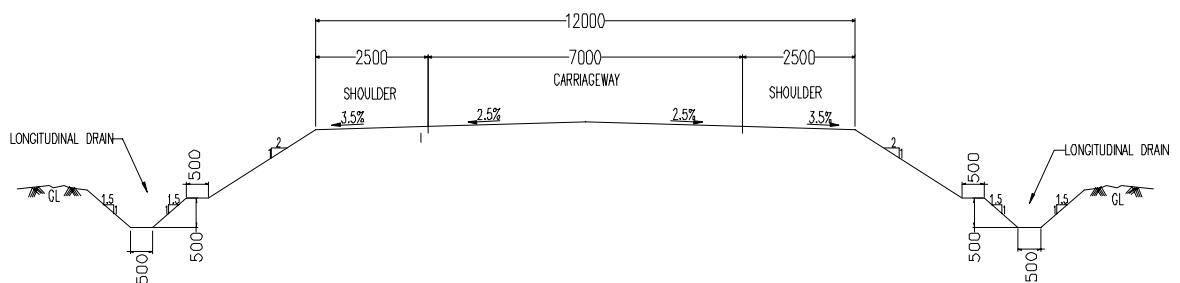


Figure. 5.3: Road Section at Rural location

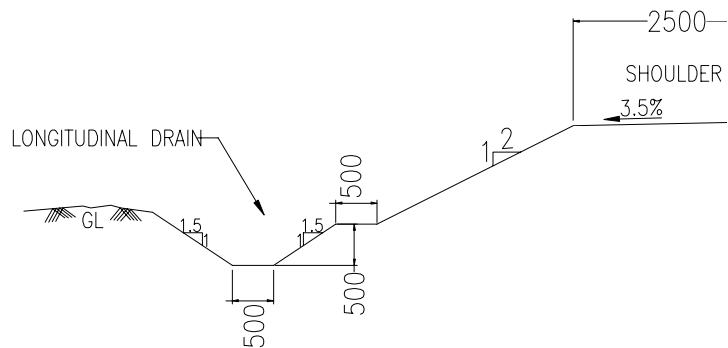


Figure. 5.4: Detailed Rural Drain Section.

5.4 DRAINAGE ON HIGH EMBANKMENT

Drainage on high embankment needs care and judicious considerations. The water from the carriageway and shoulder if let down directly on the high embankment slopes will damage the slopes severely with the formation of water cuts and will ultimately result in the failure of the slope. Chute drains and drain water collection pits shall be provided as per the guidelines detailed in IRC SP: 50-1999.

The surface runoff may be collected in collection pits and shall be drained through chute drains provided at suitable interval of 10m to 15m. The chute drains shall be lined with cement concrete.

The side slopes shall be protected with grass turfing in open areas for embankments more than 3m height. The slope protection on high embankments near approaches of bridges has been protected with stone pitching for a height upto HFL plus free board.

5.5 LONGITUDINAL GRADIENT

The type of the drain, construction material and the properties of the soil present in the section will govern the longitudinal gradient of the roadside drains. Taking into account these factors a minimum longitudinal gradient of 0.3% is considered satisfactory as per the IRC guidelines.

CHAPTER – 6

DETAIL DESIGN OF STRUCTURES

CHAPTER – 6

DETAIL DESIGN OF STRUCTURES

6.1 GENERAL

The different types of structures present are - Major Bridges, Minor Bridges and Culverts. Structures, which are structurally in poor condition or submersible, have been replaced with the new bridges. Detailed hydrological calculations have been done to determine the waterway of proposed new bridges. Details of Hydrology have been presented in separate report.

Geo-technical investigations were carried out for all the proposed bridges. The depth of foundation has been decided as per the results of the geo-technical investigations carried out and as per the hydrological investigations. Details of Geo-technical investigations are given in separate report.

The IRC codes given below have been referred for detail design of structures.

Table 6.1: List of IRC Codes

IRC:5-1998	Standard Specification & Code of practice for Road Bridges. Section – I General Features of Design (Seventh Revision)
IRC: 6-2000	Standard Specification & Code of practice for Road Bridges. Section – II Loads & Stresses (Fourth Revision)
IRC: 18-2000	Design Criteria for Prestressed Concrete Road Bridges (Post- Tensioned Concrete) (Third Revision)
IRC: 21-2000	Standard Specification & Code of practice for Road Bridges. Section – III Cement Concrete Plain & Reinforced (Second Revision)
IRC: 22-1986	Standard Specification & Code of practice for Road Bridges. Section – VI Composite Construction (First Revision)
IRC: 24-2001	Standard Specification & Code of practice for Road Bridges. Section – V Steel Road Bridges (Second Revision)
IRC:45-1972	Recommendations for Estimating the Resistance of soil below the maximum Scour Level in the Design of Well Foundations of Bridges.
IRC:73-1980	Geometric Design standards for Rural (Non-Urban) Highways.
IRC:78-1983	Standard Specification & Code of practice for Road Bridges. Section – VII Foundation & Substructure (First Revision)
IRC: 83-1999	Standard Specification & Code of practice for Road Bridges. Section – IX Bearings, Part-I Metallic Bearings (First Revision)
IRC: 83-1987	Standard Specification & Code of practice for Road Bridges. Section – IX Bearings, Part-II Elastomeric Bearings
IRC: 83-2002	Standard Specification & Code of practice for Road Bridges. Section – IX Bearings, Part-III POT, POT-CUM-PTTE, PIN & Metallic guide bearings.
IRC: 89-1997	Guidelines for Design & Construction of River training & control works for road bridges.
IRC:SP:13-2004	Guidelines for the Design of small Bridges and Culverts
IRC: SP:33-1989	Guidelines on supplemental Measures for Design, Detailing & Durability of Important Bridge Structures.
IRC: SP:35-1990	Guidelines for inspection and maintenance of Bridges
IRC: SP:37-1991	Guidelines for evaluation of load carrying capacity of Bridges.
IRC: SP:40-1993	Guidelines on Techniques for strengthening and rehabilitation of Bridges.

6.2 PROPOSED BRIDGES

Presently there are 21 bridges. Their location and existing span arrangements are as indicated in Table 6.1. The bridges at location 27/600, 27/850, 28/400 and 59/100 are major and remaining are minor bridges.

Tel River is the widest on this stretch. In addition to high-level major bridge on main stream, five bridges are also there in the approaches of Tel river, among which three are on Bhawanipatna side and two are on Khariar side. During recent flood on 2nd July 2006, the water level raised to upto 215.100m and all the five bridges overtopped. HFL data were provided by OWD. Detail hydraulic investigations have been carried out and presented in separate report. The revised waterway for these bridges has been provided as per hydraulic requirements. The deck level also has been raised to meet the requirements of recent flood. These bridges have been recommended for reconstruction to provide new waterway and raised deck levels.

Other submersible bridges at location 8/600, 10/500 and 21/000 have also been proposed for reconstruction with increased waterway and raised deck levels as per hydraulic requirements.

Bridges at location 13/750, 17/120, 45/700, 63/650 and 66/500 are in poor condition and being replaced. The bridges at location 54/600 and 58/900 are under realignment and will be constructed at new locations.

The details of proposed major and minor bridges are as follows.

Table 6.2: Proposed Bridges

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Proposed Span Arrangement	Carriageway Width (m)	Overall Width of Bridge (m)	Remarks
1	3/050	3061.48	3 x 8.8	-	-	-	Good, Rehabilitation required
2	4/450	4418.87	4 x 9.9	-	-	-	Good, Rehabilitation required
3	8/600	8595.56	1 x 7.3	1 x 8.0 RCC Box	11.0	12.0	New bridge, existing submersible
4	10/500	10532.99	1 x 7.4	1 x 8.0 RCC Box	11.0	12.0	New bridge, existing submersible
5	13/750	13756.22	2 x 7.2	1 x 14.6 RCC T-beam	11.0	12.0	New bridge, existing in poor condition
6	17/120	17042.05	1 x 7.55	1 x 8.0 RCC Box	11.0	12.0	New bridge, existing in poor condition
7	21/000	20973.11	(3 x 0.6)+(7x1.2)	1 x 12.6 RCC T-beam	11.0	12.0	New bridge, existing submersible
8	27/600	27618.40	7 x 9.2	-	-	-	Raising required, existing submersible
9	27/800	27820.00	10 x 1.2	8 x 32.2 PSC Girder	11.0	12.0	New bridge, existing submersible
10	27/850		9 x 9.2				
11	28/400	28193.00	(2x9.9)+(1x24.37)+(1x34.9)+(10x40.85)	-	-	-	Good, Nothing to do
12	28/900	28910.00	4 x 9.2	-	-	-	Raising required, existing submersible
13	29/400	29211.50	2 x 9.2	(2 x 9.2) + (2 x 9.2) solid slab (Additional spans on each side of the existing bridge)	7.5	12.0	Raising with additional vent way required, existing submersible
14	45/700	45988.71	1 x 6.2	1 x 8.0 RCC Box	11.0	12.0	New bridge, existing in poor condition
15	54/600	54776.00	3 x 8.5	3 x 10.8 RCC Slab	11.0	12.0	New bridge, existing in realignment
16	58/900	58750.00	3 x 6.8	1 x 21.6 RCC T-beam	11.0	12.0	New bridge, existing in realignment
17	59/100	58954.51	(7 x 32.7)+(1x7.6)	-	-	-	Minor Touchup repair
18	59/400	59508.50	5 x 4.0	-	-	-	Good, Rehabilitation required

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Proposed Span Arrangement	Carriageway Width (m)	Overall Width of Bridge (m)	Remarks
19	63/650	63329.47	1 x 6.6	1 x 8.0 RCC Box	11.0	12.0	New bridge, existing in poor condition
20	66/500	66133.94	1 x 6.4	1 x 8.0 RCC Box	11.0	12.0	New bridge, existing in poor condition
21	69/300	69003.49	1 x 7.2	-	-	-	Rehabilitation required

6.3 WIDTH

In reference to clause 112 of IRC:5-1998, width of proposed minor bridges have been kept equal to the formation width which is 12.0m. In built-up areas, raised footpath of 1.5m widths shall be provided on both sides for minor bridges keeping total width as 12m. The carriageway for these bridges shall be 7.5m. All major bridges have been proposed for 2-lane carriageway with footpath making a total width of 12.0m.

6.4 DESIGN PHILOSOPHY

The superstructure for RCC T-beam and PSC-I girder bridges has been designed based on Grillage Analysis using STAAD.Pro-2006 Software. Moving live loads were applied to determine the critical load combinations. Output of the STAAD has been used for further detailed design using standard Excel Spreadsheets. End cross-girders have been designed for bearing replacement condition supported on Jacks. Slab bridges have been designed for unit width by taking dispersion of live loads as per IRC:21-2000. The different components of Substructure and foundation have been designed for the loads coming from super structure & other loads using Excel Spreadsheets.

6.5 DESIGN LOADS

Following loads has been considered for design.

6.5.1 Dead Loads

Unit weight of different construction materials shall be taken as per IRC:6-2000. The weights of basic materials are as follows:

Cement Concrete – Plain	2.2 t/m ²
Cement Concrete – Reinforced	2.4 t/m ²
Cement Concrete – Prestressed	2.5 t/m ²
Coursed Rubble Masonry	2.6 t/m ²
Compacted Earth	1.8 t/m ²

6.5.2 Live Loads

The carriageway width of proposed minor bridges is 11.0m. Hence these have been designed for three lane loading. The carriageway width of proposed major bridges is 7.5m and has been designed for two lane loading. Design live loads for different class

of loadings and combination of live loads, impact factors, longitudinal forces, centrifugal forces for bridges on curves, etc. have been taken as per IRC:6-2000. The combination of different classes of live loads is as follows.

i. Minor Bridges:

- IRC class 70R tracked vehicle + IRC class-A one lane
- IRC class 70R wheeled vehicle + IRC class-A one lane
- IRC class-A three lanes

ii. Major Bridges:

- IRC class 70R tracked vehicle
- IRC class 70R wheeled vehicle
- IRC class-A two lanes

6.5.3 Water current forces

HFL, velocity of flow, scour depth has been taken as per past data received and hydraulic calculations. The water current forces on substructure and foundation have been calculated as per IRC:6-2000.

On piers parallel to the direction of water current, the intensity of pressure is given by following equation.

$$p = 52 K V^2$$

Where, p = intensity of pressure in kg/m^2

K = a constant, value depends on shape of pier

V = velocity of current at point where pressure intensity is to be determined in m/s . (which is zero at the point of deepest scour and $\sqrt{2}$ times maximum mean velocity at the free surface).

6.5.4 Buoyancy forces

Full buoyancy (100%) has been considered for checking the stability of foundations. For checking stresses of the substructure components, 15% pore pressure uplift is considered in the design.

6.5.5 Earth pressure

Lateral forces due to earth pressure for the design of abutments and retaining walls have been calculated as per IRC:6-2000. Properties of backfill material are adopted as per IRC:78-2000, Appendix-6.

Live load surcharge equivalent height of 1.2m for abutments and 0.6m for return/wing walls has also been considered.

6.6 MATERIAL SPECIFICATIONS

Detail specifications for material shall be given separately in bidding document. However, general design requirements adopted in detail designs are as follows.

6.6.1 Concrete

In accordance with IRC: 21-2000 Table -5, following minimum grade of concrete has been used for moderate and severe conditions of exposure for different components:

Member	PSC/ Major Bridges	Other Minor Bridges & Culverts
Moderate Conditions of Exposure		
PCC Members	M 25	M 15
RCC Members	M 30	M 20
PSC Members	M 35	-
Severe Conditions of Exposure		
PCC Members	M 30	M 20
RCC Members	M 35	M 25
PSC Members	M 40	-

6.6.2 Reinforcement Steel

The grade of steel reinforcement Fe 415 for HYSD bars and Fe 240 for Mild Steel bars used in design.

6.6.3 Pre-stressing Cables

The pre-stressing cables shall be 12T13 or 19K13 type. Strands of 12.7 mm nominal dia 7 ply low relaxation confirming to IS:14268-95 shall be used. Multipull strand system of “Freyssinet” or “ISMAL CCL” or equivalent shall be used.

6.6.4 Bearings

Tarpaper bearing has been provided for RCC solid slab superstructure of minor bridges upto 11m span. Elastomeric bearings have been provided for other type of simply supported superstructures and slab super structures exceeding 11 m span. These bearings have been designed as per IRC: 83 (Part-II)-1987.

POT fixed / POT PTFE sliding bearing has been proposed for long span simply supported super structures. Design loads' coming on the bearings has been provided to enable the manufacturer to design and supply.

6.6.5 Expansion joints

In accordance MORTH specification for road and bridge works – clause No. 2600 for solid slab super structures up to 10 m span, the “Filler Type Expansion Joints” (20mm. thick joint filler) has been provided.

“Single Strip Seal Expansion Joints” has been provided for superstructures with movement upto 80 mm (+/- 40 mm)

“Modular Strip Seal Expansion Joints” has been provided for superstructures with movement exceeding 80 mm (+/- 40 mm)

6.6.6 Wearing Course

Wearing course shall consist of 50 mm thick asphaltic concrete (two layers of 25 mm each) over a coat of mastic asphalt, 6 mm thick.

6.7 DETAIL DESIGN

Detailed structural analysis and designs for the new structures have been presented in the Detailed Project Report (DPR) in separate volume.

6.8 PROPOSED CULVERTS

There exist slab culverts, pipe culverts and vented causeway. A detailed inventory and condition survey was made and the results have been presented in Chapter-02. Culverts in good condition and adequate size, which meets the requirements of plan and profile in respect of highway geometry and levels have been retained. These have been widened to make full formation width if narrow. The culverts, which need replacement due to poor condition or inadequate size, have already been indicated in Chapter-02. The culverts, which cannot be used due to change in horizontal alignment or change in vertical alignment, also need replacement along new alignment. A list of proposed culverts is given below.

Table 6.3: Proposed Culverts

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Type of Existing Culvert	Proposed Span Arrangement	Type of Proposed Culvert	Remarks
1	3/450	3683	1 x 1.0	Slab	2 x 1.0	Pipe	Reconstruction due to poor condition
2	4/100	4112	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent, to be used for Environmental purpose
3	5/450	5494	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
4	5/650	5691	1 x 1.2	Stone Slab	1/34/0	RCC Box	Stone slab culvert, to be replaced
5	5/800	5800	-	-	1/22/0	RCC Box	Additional structure
6	6/550	6533	2 x 1.0	Pipe	1/34/0	RCC Box	Replaced due to poor condition
7	6/900	6935	1 x 2.4	Slab	1/45/0	RCC Box	Replaced due to raise in road level
8	7/015	7030	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
9	7/800	7815	1 x 0.3	Stone Slab	1/22/0	RCC Box	Stone slab culvert, to be replaced
10	9/450	9474	1 x 0.9	Slab	1/34/0	RCC Box	Replaced due to poor condition
11	10/100	10109	1 x 0.6	Pipe	1/23/0	RCC Box	Replaced due to insufficient vent
12	10/150	10147	2 x 1.0	Pipe	1/23/0	RCC Box	Replaced due to poor condition
13	10/700	10698	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
14	10/750	10744	1 x 1.9	Slab	1/34/0	RCC Box	Reconstruction due to poor condition
15	11/650	11700	-	-	1 x 1.0	Pipe	Additional structure
16	12/600	12599	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
17	12/700	12687	1 x 1.8	Slab	1/23/0	RCC Box	Replaced due to raise in road level
18	12/750	12746	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
19	12/800	12826	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
20	13/300	13341	1 x 1.0	Pipe	-	-	To be widened
21	14/050	14055	1 x 0.9	Slab	1/22/0	RCC Box	Replaced due to raise in road level
22	14/400	14372	2 x 0.9	Vented Causeway	1/23/0	RCC Box	Vented causeway, to be replaced
23	14/800	14799	3 x 1.0	Pipe	1/22/0	RCC Box	Reconstruction due to poor condition
24	15/005	14990	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
25	15/250	15191	1 x 0.9	Vented Causeway	1 x 1.0	Pipe	Vented causeway, to be replaced
26	15/600	15574	1 x 0.6	Pipe	1/22/0	RCC Box	Replaced due to insufficient vent

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Type of Existing Culvert	Proposed Span Arrangement	Type of Proposed Culvert	Remarks
27	15/850	15830	2 x 0.9	Vented Causeway	1/45/0	RCC Box	Vented causeway, to be replaced
28	16/050	16002	1 x 0.6	Pipe	2 x 1.0	Pipe	Replaced due to insufficient vent
29	17/500	17509	3 x 0.9	Vented Causeway	1/45/0	RCC Box	Vented causeway, to be replaced
30	18/100	18047	2 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway to be replaced
31	18/850	18831	1 x 3.0	Arch	1/34/0	RCC Box	Arch culvert to be replaced, to be used for Environmental purpose
32	19/700	19661	1 x 0.75	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
33	20/150	20112	5 x 1.0	Pipe	1/43/0	RCC Box	Replaced due to insufficient vent
34	20/400	20337	5 x 1.0	Pipe	1/43/0	RCC Box	Replaced due to insufficient vent
35	21/650	21607	2 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway, to be replaced
36	22/150	22135	2 x 0.9	Vented Causeway	1/23/0	RCC Box	Vented causeway to be replaced, to be used for Environmental purpose
37	22/350	22380	2 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway to be replaced
38	23/100	23061	2 x 0.9	Vented Causeway	1/23/0	RCC Box	Vented causeway to be replaced
39	23/250	23200	1 x 1.0	Pipe	1 x 1.0	Pipe	Replaced due to raise in road level
40	23/350	23321	2 x 0.9	Vented Causeway	1/34/0	RCC Box	Vented causeway to be replaced
41	23/650	23538	2 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway to be replaced
42	24/100	24062	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
43	24/450	24402	3 x 1.2	Pipe	-	-	To be widened
44	24/550	24513	3 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway to be replaced
45	25/750	25723	2 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway to be replaced
46	26/750	26695	2 x 0.9	Vented Causeway	2 x 1.0	Pipe	Vented causeway to be replaced
47	27/100	27045	1 x 0.6	Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
48	27/250	27175	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
49	30/850	30830	1 x 1.5	Slab	1/23/0	RCC Box	Reconstruction due to poor condition
50	31/250	31300	1 x 1.5	Slab	1/23/0	RCC Box	Reconstruction due to poor condition
51	32/050	32044	1 x 1.5	Slab	1/23/0	RCC Box	Replaced due to raise in road level
52	33/200	33238	1 x 3.0	Slab	1/23/0	RCC Box	Replaced due to raise in road level
53	33/800	33800	-	-	1/23/0	RCC Box	Additional structure

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Type of Existing Culvert	Proposed Span Arrangement	Type of Proposed Culvert	Remarks
54	34/700	34732	1 x 1.5	Slab	2 x 1.0	Pipe	Replaced due to Submergence
55	35/985	36050	-	-	1/22/0	RCC Box	Additional structure
56	36/900	36961	1 x 1.5	Slab	1/33/0	RCC Box	Replaced due to Submergence
57	37/100	37214	1 x 1.5	Slab	1/34/0	RCC Box	Replaced due to Submergence
58	37/400	37563	1 x 1.5	Slab	1/23/0	RCC Box	Replaced due to Submergence
59	38/400	38383	1 x 1.5	Slab	1/23/0	RCC Box	Replaced due to Submergence
60	39/100	39150	-	-	2 x 1.0	Pipe	Additional structure
61	40/100	40089	1 x 1.5	Slab	1/23/0	RCC Box	Replaced due to Submergence
62	40/950	41037	1 x 1.5	Slab	1/22/0	RCC Box	Replaced due to raise in road level
63	41/300	41409	1 x 1.5	Slab	1/23/0	RCC Box	Reconstruction due to poor condition
64	41/700	41789	1 x 1.5	Slab	1/45/0	RCC Box	Replaced due to raise in road level
65	42/200	42320	1 x 1.5	Slab	1/34/0	RCC Box	Replaced due to raise in road level
66	42/550	42635	1 x 0.45	Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
67	43/100	43159	1 x 3.0	Slab	1/33/0	RCC Box	Reconstruction due to poor condition
68	44/150	44261	1 x 1.5	Slab	1/22/0	RCC Box	Replaced due to raise in road level
69	44/850	44954	1 x 3.0	Slab	1/34/0	RCC Box	Reconstruction due to poor condition
70	45/150	45296	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
71	45/600	45711	1 x 0.6	Pipe	1/23/0	RCC Box	Reconstruction due to poor condition
72	45/850	46047	1 x 4.5	Slab	1/63/0	RCC Box	Replaced due to raise in road level
73	46/200	46325	-	-	2 x 1.0	Pipe	Additional structure
74	46/350	46514	1 x 1.5	Slab	1/22/0	RCC Box	Replaced due to raise in road level
75	47/050	47165	1 x 1.5	Slab	1/22/0	RCC Box	Replaced due to raise in road level
76	47/200	47322	1 x 1.5	Slab	1 x 1.0	Pipe	Reconstruction due to poor condition
77	49/600	49726	1 x 1.5	Slab	1/23/0	RCC Box	Replaced due to raise in road level
78	50/150	50287	1 x 1.5	Slab	1/44/0	RCC Box	Replaced due to raise in road level
79	50/300	50499	1 x 1.5	Slab	1/23/0	RCC Box	Reconstruction due to poor condition
80	51/025	51174	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
81	51/250	51409	1 x 0.9	Pipe	2 x 1.0	Pipe	Replaced due to

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Type of Existing Culvert	Proposed Span Arrangement	Type of Proposed Culvert	Remarks
							insufficient vent
82	51/400	51580	1 x 0.9	Pipe	2 x 1.0	Pipe	Replaced due to insufficient vent
83	51/600	51760	2 x 0.9	Pipe	1/34/0	RCC Box	Replaced due to raise in road level
84	51/900	52068	1 x 0.6	Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
85	52/100	52296	1 x 0.6	Pipe	2 x 1.0	Pipe	Reconstruction due to poor condition
86	52/250	52424	1 x 0.9	Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
87	52/700	52844	4 x 0.9	Pipe	-	-	To be widened
88	53/500	53679	1 x 0.9	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
89	53/950	54148	1 x 1.4	Slab	1/23/0	RCC Box	Replaced due to raise in road level
90	54/350	54606	1 x 1.3	Slab	1/44/0	RCC Box	Replaced due to raise in road level, to be used for Environmental purpose
91	55/250	55420	1 x 1.5	Slab	1 x 1.0	Pipe	Replaced due to Submergence
92	56/100	56270	1 x 5.0	Slab	1/64/0	RCC Box	Reconstruction due to poor condition
93	56/200	56390	-	-	1/22/0	RCC Box	Additional structure
94	56/400	56587	1 x 0.9	Pipe	-	-	To be widened
95	56/950	57150	-	-	2 x 1.0	Pipe	Additional structure
96	57/150	57321	1 x 0.9	Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
97	57/500	57360	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
98	57/900	57664	1 x 0.45	Skew Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
99	59/850	59625	1 x 0.45	Pipe	1 x 1.0	Pipe	Reconstruction due to poor condition
100	60/100	59915	1 x 3.0	Slab	1/33/0	RCC Box	Replaced due to raise in road level
101	60/750	60567	1 x 1.5	Slab	1/34/0	RCC Box	Replaced due to raise in road level
102	61/550	61373	1 x 1.5	Slab	1/23/0	RCC Box	Reconstruction due to poor condition
103	62/250	62100	1 x 3.0	Slab	1/33/0	RCC Box	Reconstruction due to poor condition
104	62/900	62962	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
105	63/200	63300	1 x 1.5	Slab	1/23/0	RCC Box	Replaced due to raise in road level
106	63/550	63298	1 x 6.2	Slab	1/63/0	RCC Box	Reconstruction due to poor condition
107	63/900	63700	1 x 1.5	Slab	1 x 1.0	Pipe	Replaced due to raise in road level

S. No.	Location/ Chainage	Design Chainage	Existing Span Arrangement	Type of Existing Culvert	Proposed Span Arrangement	Type of Proposed Culvert	Remarks
108	64/600	64622	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
109	64/825	64891	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent, to be used for Environmental purpose
110	65/100	65122	1 x 0.6	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
111	65/350	65430	1 x 1.5	Slab	1 x 1.0	Pipe	Replaced due to raise in road level
112	65/675	65624	1 x 1.5	Slab	1/23/0	RCC Box	Reconstruction due to poor condition
113	65/900	66027	1 x 1.5	Slab	1/22/0	RCC Box	Reconstruction due to poor condition
114	66/200	66161	1 x 0.9	Pipe	1/23/0	RCC Box	Replaced due to insufficient vent
115	66/430	66500	-	-	1/23/0	RCC Box	Additional structure
116	67/300	67100	1 x 0.6	Pipe	1/22/0	RCC Box	Replaced due to raise in road level
117	67/550	67325	1 x 0.9	Pipe	1 x 1.0	Pipe	Replaced due to insufficient vent
118	67/850	67620	1 x 0.9	Pipe	1/23/0	RCC Box	Replaced due to raise in road level, to be used for Environmental purpose
119	68/200	68010	1 x 0.6	Pipe	1/23/0	RCC Box	Replaced due to insufficient vent
120	68/700	68445	1 x 1.5	Slab	1/22/0	RCC Box	Replaced due to raise in road level

Table 6.4: Summary of Existing Culverts

Type of Culvert	Nos.
Culverts Retained	
Culverts Widened	
Pipe extension	4
Slab widening	
Culverts Replaced	
New Single Pipe	33
New Double Pipe	13
New Single Box of 1/22/0	11
New Single Box of 1/23/0	24
New Single Box of 1/33/0	4
New Single Box of 1/34/0	11
New Single Box of 1/43/0	2
New Single Box of 1/44/0	2
New Single Box of 1/45/0	4
New Single Box of 1/63/0	2
New Single Box of 1/64/0	1
Additional Culverts proposed	

Type of Culvert	Nos.
Single Pipe	1
Double Pipe	3
Single Cell Box of 1/22/0	3
Single Cell Box of 1/23/0	2
Total	120

6.9 REHABILITATION OF STRUCTURES

A detailed inspection was made for repair and rehabilitation measures including replacement / retaining of existing bridges. The structures that are in distressed condition (reinforcement exposed & rusted, cracks in the structure, concrete falls by light hammering) have been suggested for Non destructive testing. NDT has been conducted at 6 Nos of bridges in the stretch and NDT report along with recommendations has been submitted to PIU. The rehabilitation proposals for the different structures are as detailed under.

Table 6.4: Rehabilitation of Minor Bridges

S.No.	Location Km	Span Arrangement	General Condition	Recommendation
1	3+050	3 x 8.8	Good	<ul style="list-style-type: none"> i. Bed Protection to be redone, old abutment to be dismantled causing obstruction in flow, toe wall to be reconstructed ii. Filler type expansion joint to be provided iii. Both edges of deck slab to be gunited by 25 mm thick iv. Touch up repair in cement concrete wearing coat.
2	4+450	4 x 9.9	Good	<ul style="list-style-type: none"> i. Existing expansion joint to be replaced by filler type ii. Wearing coat to be replaced completely iii. Guard posts to be replaced by crash barrier
3	59+100	(7 x 32.7) + (1 x 7.6)	Good	<ul style="list-style-type: none"> i. Single strip seal expansion joint to be provided at one location of pier ii. RCC wearing coat of size 8 x 3.5 m shall be reconstructed
4	59+400	5 x 4.0 (Box Cell)	Good	<ul style="list-style-type: none"> i. Bed protection shall be provided ii. Minor repair to be done in railings iii. Edge of kerb shall be gunited by

				iv. 40 mm thick Grouting of all faces of walls of five cell box shall be done v. Wing walls shall be constructed on all four sides vi. Approach slab to be provided on both sides.
5	69+300	1 x 7.2	Good	i. Grouting to be done for entire slab with polymer modified cementious material ii. Guniting followed by 40 mm th CC to be done for slab iii. Pitching and toe walls shall be provided on all sides of the existing bridge

CHAPTER 7

ROAD SAFETY MEASURES

CHAPTER 7

ROAD SAFETY MEASURES

7.1 GENERAL

Highways form an important lifeline for the movement of goods and passengers from one place to another, from a place of raw material to production and to the distribution end. Provision of traffic safety measures on highways gains significance with each year as the number of vehicles and traffic volume increases, hence the accident rates also increases. The road accident data reveals that one person is killed after every third road accident and one person is injured after every accident. Although pedestrians and cyclists are most vulnerable to road accidents but data are silent on these groups. Generally the findings on the basis of available accident data indicate that it is driver's behavior, which is mainly responsible for most of accidents, but it is not fair to ignore the technical aspects of road and traffic regulatory measures.

For higher traffic safety it is highly important to incorporate practical safety standards into the highway facilities at the design stage or during improvement and maintenance activities. The design and the safety measures should meet the expectations of the driver and guarantee from unexpected changes in the road conditions which might lead to a traffic accident.

Keeping into account the traffic safety drawbacks on the existing facility during the "Road Safety Review", traffic safety measures has been taken as a major criterion for the detailed design of the Project Highway and its features to provide a safe and a speedy road.

7.2 ROAD SAFETY MEASURES

To increase the traffic safety and to reduce traffic accidents, every component of the Highways and its users has been given equal importance. The road safety measures have been incorporated for the headers detailed below,

- i. The Road Geometric Components
- ii. Road Pavement Condition
- iii. Road Junctions
- iv. Road Furniture
- v. Highway Policing and Emergency Response

7.2.1 The Road Geometric Components

The road geometric components have been designed to meet the State Highway standards as specified in the IRC: 73-1980 "Geometric Design Standard for Rural (Non-urban) Highways" guidelines. The design has been done to match horizontal alignment and vertical grades as to eliminate elements of surprise to the drivers as discussed. Overtaking sight distances have been provided to increase safe overtaking opportunities and to reduce accidents. At heavy built up / village sections speed limits have been reduced to 50 kmph to 65 kmph considering the heavy pedestrian and local

traffic movement by posting appropriate signs. In open uninhabited areas where the existing alignment is safe enough to maintain a speed of 80 Kph, the design speed of 100 Kph has been adopted with minor changes to the alignment.

Superelevation is applied according to IRC guidelines with respect to the proposed centreline and the rate of introduction is kept more than the minimum of 1 in 150 as specified by IRC. For a curve without transition, two thirds of the Superelevation is achieved before the start of the circular curve in the straight part, 1/3rd of the Superelevation is achieved in the circular curve portion.

The provision of paved shoulders provides additional space for overtaking, slow moving and non-motorised traffic and for parking in the built up section. A wide cross-section (7.0 m carriageway + 1.5 m paved shoulder) has been used in to increase safety, by allowing separation of slower traffic, which can travel on the relatively wide paved shoulder, rather than completely in the main carriageway, which is now the case. This manner further helps to reduce accidents and increase road capacity.

All the narrow bridges (less than 7.5m carriageway) are proposed for development to minimum of 7.5m carriageway.

All the narrow culverts are proposed for development to full formation width i.e, 12.0 m.

7.2.2 Road Pavement Condition

The road pavement condition that influences the traffic safety includes evenness and grittiness of pavement surfaces, as these qualities influence the friction and skid resistance, which the pavement can offer in contact with the tire. This is a very important aspect for the braking distance. Poor antiskid performances increase the number of accidents. Therefore pavement condition shall be maintained so as to achieve acceptable serviceability indicators Level-2 of the road in accordance with the "Guidelines for Maintenance Management of Primary, Secondary and Urban Roads" of MoRST&H, 2004.

Table 7.1: Serviceability Criteria

Sl No	Serviceability Index	Level-2 (Average)
1	Roughness by Bump Integrator (Max Permissible)	3000 mm/km
2	Potholes/km (Max Numbers)	2-3.
3	Cracking and Patch Repair (Max Permissible)	10 per cent
4	Rutting (20 mm) ((Max Permissible)	1.5 per cent
5	Skid Resistance	40 SN
6	Defective bridge deck area and bump at Approaches (Max Permissible)	10 per cent
7	User Information	Only major road signs, km stones, Some road markings in good condition

7.2.3 Road Junctions

As discussed in para 2.7.3 Chapter-2, Traffic Safety Review, junctions if not improved to meet the design standards can become potential accident zones along the present project road. The Consultant has identified 28 minor junctions along the

project road, as shown in Table 7.2, which are required to be improved. The entire crossroads are BT roads. The junctions shall be developed as per the IRC guidelines and standard junction drawing presented in Drawing Volume separately.

Table 7.2: List of Junctions

S. No.	Chainage	SIDE	Junction Type	Cross Road Type
1	6/120	RHS	T- Junction	BT Road
2	7/428	RHS	Y- Junction	BT Road
3	7/574	LHS	T- Junction	BT Road
4	8/837	LHS	Y- Junction	BT Road
5	12/958	BOTH	X- Junction	BT Road
6	18/353	BOTH	X- Junction	BT Road
7	18/523	BOTH	X-Junction	BT Road
8	21/194	RHS	T- Junction	BT Road
9	24/785	BOTH	X- Junction	BT Road
10	25/835	BOTH	X- Junction	BT Road
11	26/275	LHS	T- Junction	BT Road
12	27/139	RHS	T- Junction	BT Road
13	30/600	BOTH	X- Junction	BT Road
14	31/050	BOTH	X- Junction	BT Road
15	36/200	BOTH	X- Junction	BT Road
16	39/976	LHS	Y- Junction	BT Road
17	43/539	BOTH	X- Junction	BT Road
18	46/854	BOTH	X- Junction	BT Road
19	47/252	BOTH	X- Junction	BT Road
20	50/110	LHS	Y- Junction	BT Road
21	53/142	RHS	T- Junction	BT Road
22	56/217	LHS	T- Junction	BT Road
23	57/068	LHS	Y- Junction	BT Road
24	57/161	BOTH	X- Junction	BT Road
25	60/918	BOTH	X- Junction	BT Road
26	69/419	LHS	T- Junctions	BT Road

Safety at Junction

The safety of a particular intersection design is best assured by studying the frequency with which types of accidents occur at particular type of intersection and its correlation with volume and types of traffic. Intersection improvement can be prioritised based on a simple equation as per IRC: SP-41 1994. The equation relates the accident frequency with traffic volume. The equation is given below,

$$C = \frac{A}{(Qq)^{0.5}}$$

A=No of accidents a year, Q=Traffic volume on Project road

q=Traffic volume on intersecting road (1000 veh per day)

The improved junctions shall be provided with standard road pavement markings, acceleration and deceleration lanes, adequate signboards etc.

Widths of Median Island

A minimum width of 1.2m has been adopted where median islands are introduced in the absence of a continuous median. Minimum lengths of median islands are 20 m and maximum lengths are based on site requirements.

Channelising Islands

Channelising islands have been provided depending on the volume of turning traffic and the importance of the road. The minimum area of these islands is 4.5 sq.m. At all intersections a minimum 0.3 to 0.6m island offset from normal vehicle paths is provided. The island shapes have been designed to ensure wheel path turning diagrams of design vehicles can negotiate the curves safely and clear of the islands.

Kerbs

Kerbs at central and channelling islands are of the semi-barrier type in all project designed intersections.

Cross slope at Intersection

Maximum cross slope of 0.5% is maintained to drain off surface water effectively from carriageway. The longitudinal gradient of not more than 0.5% at intersection and not steeper than 1.0% (1in100) shall be achieved beyond intersection for a distance of 100m on cross road or minor arm intersecting with project road at major or minor intersections.

Traffic Control Devices

For both major and minor road intersections, the use of traffic control devices and other road furniture has been considered. The common types of traffic control devices, which are used to reduce accidents and improve flow conditions at junctions, are road markings, road signs and safety railings. These are as per IRC standards and specifications mentioned below:

- i. IRC: 35-1997 (Code of Practice for Road Markings)
- ii. IRC: 67-1977 (Code of Practice for Road Signs)
- iii. IRC: 79-1981 (Recommended Practice for Road Delineators)
- iv. IRC: 103-1988 (Guidelines for Pedestrian Facilities)

7.2.4 Road Furniture

Road Furniture details includes:

- i. Road Markings
- ii. Traffic Sign (Cautionary, Mandatory and Informatory)
- iii. Kilometer Stones
- iv. 200m Stones and Boundary Stones
- v. Delineators and Object Markers

- vi. Bus Bays
- vii. Truck Lay Byes
- viii. Guard Posts
- ix. Crash Barriers
- x. Road Humps & Rumble Strips
- xi. Footpath Barriers
- xii. Reflective Pavement Markers (RPM)
- xiii. Chevron Signs Boards

The Standard Drawing and location schedule of different road furniture are presented in drawing volumes separately.

Road Markings

Road markings perform the important function of guiding and controlling traffic on a highway. The markings serve as psychological barriers and signify the delineation of traffic paths and their lateral clearance from traffic hazards for safe movement of traffic. Road markings are therefore essential to ensure smooth and orderly flow of traffic and to promote road safety. The Code of Practice for Road Markings, IRC: 35-1997 has been used in the study as the design basis. Schedules of Road Markings are included in contract drawings.

The following road markings are provided:

- **Intersections** : Stop Lines
- Word “STOP”
- Pedestrian Crossing
- Approach to Intersection
- Direction Arrows
- Continuity Lines
- Traffic island

Parking : Bus Stop
: Emergency Parking

The road marking material will be hot applied thermoplastic reflective as per Clause 803 of MoSRTH Specifications.

Traffic Sign (Cautionary, Mandatory and Informatory)

Cautionary, mandatory and informative signs are provided depending on the situation and function they perform in accordance with the IRC: 67-1997 guidelines for Road Signs. The different types of road signs are categorized and provided are:

- i. Mandatory / Regulatory
- ii. Cautionary / Warning
- iii. Directional
- iv. Hazard Markers
- v. Informatory

The Code of Practice for Road Signs, IRC: 67-1997, is followed for sizes, configuration, colour and location of all road signs and the Clause 801 of MoSRTH Specifications for their construction. Retro-reflectorised type, which is made of high intensity, encapsulated lens types reflective sheeting fixed over aluminium sheeting for a better visibility at night and road users safety.

The signs should be placed at right angles to the line of travel of the approaching traffic. Signs relating to parking of vehicles during specified periods must, however, be fixed parallel to the carriageway. These signposts must be installed at an offset distance of 2m from the edge of the carriageway. The cautionary/warning signs are located at distances of 120m in plain and rolling terrain and 60m in hilly terrain in advance of hazard warnings in rural sections of State Highways, 50m in advance of hazard warnings in urban areas. Informatory signs such as advance direction sign boards, etc. are located at specified distances usually at major intersections on appropriate directions of travel.

Where light reflection from the sign face is encountered to such an extent as to reduce legibility, the sign should be turned slightly away from the road. On Horizontal curves, the sign should not be fixed normal to the carriageway but the angle of placement should be determined to the course of the approaching traffic.

The retro reflective sheeting used on the sign shall consist of white or coloured sheeting having a smooth outer surface, which has the property of retro-reflection over its entire surface. It shall be weather resistant and show colourfastness. It shall be new and unused and shall no evidence of cracking, scaling, pitting, blistering, edge lifting or curling and shall have negligible shrinkage or expansion. A certificate of having tested the sheeting for these properties in an unprotected outdoor exposure facing the sun for two years and its having passed these tests shall be obtained from a reputed test laboratory.

The colour of the sheeting in case of wide-angle prismatic lens shall confirm to the colour requirements determined by instrumental method in accordance with ASTM E-1164 on sheeting applied to aluminium test panels. Computation shall be done in accordance with E-308 for 2-degree observer. In case of Encapsulated lens type-sheeting specification shall confirm with MoSRTH, ASTM E-810.

Kilometer Stones

The details of kilometre stones are in accordance with IRC: 8-1980 guidelines. Both ordinary and fifth kilometre stones are provided as per the schedule given in tender

drawings. Kilometre stones are located on the left-hand side of the road as one proceeds from the station from which the Kilometre count starts. Kilometre stones shall be fixed at right angles to the centre line of the carriageway.

200m Stones and Boundary Stones

The details of 200m stones and boundary stones conform to IRC: 26-1967 and IRC: 25-1967. 200m stones are located on the same side of the road as the kilometre stones. The inscription on the stones shall be the numerals 2,4,6 and 8 marked in an ascending order in the direction of increasing kilometerage away from the starting station. The numerals shall be 80mm high. The colour of the numerals shall be black on a white background. Boundary stones shall be located on either side of the road opposite every 200m stone and kilometre stone. In addition these shall be fixed at all angular points of the boundary. Where the boundary is on a curve or the land is of significant value and likely to be encroached upon, the boundary stones, as required, shall be installed at closer intervals.

The letter RB, indicating road boundary, shall be inscribed on each stone and below it the name of the authority in which the road rests i.e., PWD, C&B etc.

Delineators and Object Markers

Reflective Delineators and Hazard Markers: Delineators and Hazard Markers are provided to guide the road users for the delineation of carriageway or particular topographical features like traffic island at intersection and junctions, sharp horizontal curves and steep gradients higher than 5%. Object markers are used to indicate hazards and obstructions within the vehicle flow path, for example, channelising islands close to the intersections.

The design, materials and locations of the road delineators are conforming to the Recommended Practice for Road Delineators - IRC: 79 and relevant drawings.

They are basically driving aids and should not be regarded as substitutes for warning signs, road markings or barriers. Delineators are provided for all curves of radius less than 600m. They are not provided at locations where Chevron signboards are provided. Delineators and object markers are provided as per the details given in the drawings and are provided in accordance with the provisions of IRC: 79-1989.

Bus Bays

Bus bays are proposed as per the recommendations of IRC: 80-1981. The following data was gathered during field visits.

- i. All though there were considerable through bus traffic movements, the number of buses stopping at existing bus stops was few.
- ii. People travelling from villages to nearby towns make use of taxicabs, jeeps and other light commercial vehicles including goods vehicles in preference to buses.
- iii. The number of trips made by other carriers was greater than those made by buses.
- iv. Local consultations were held to study the need for bus bays in specific villages by collecting details pertaining to the number of buses, frequency of buses stopping to pick up passengers, duration of bus stops, etc.

v. The need for bus bays at religious places, educational institutions, public buildings, intersections of minor roads leading to interior villages, which are not connected to the bus route network, were studied.

With due consideration to the above data, bus bay locations are provided in all the upgradation links as required. The typical bus bay consists of deceleration and acceleration lanes of 45m length with stopping lane of 3.5m wide, 15m long. Adequate arrangements have also been made to drain off surface water. Typical bus bay layout and schedule of locations are included in the Drawings Volume. The chainage locations of the bus bays are given in Table 7.3.

Table 7.3: Schedule of Bus Bays

LEFT		RIGHT	
Start	End	Start	End
5925	6030	5850	5955
7150	7255	7180	7285
7850	7955	7875	7980
8880	8985	9050	9155
20525	20630	20850	20955
30050	30155	30070	30175
39990	40095	39800	39905
43620	43725	43400	43505
49920	50025	50250	50355
50600	50705	50770	50875
53000	53105	53170	53275
5600	5705	57170	57275
57620	57725	57580	57685
60160	60265	61000	61105
61420	61525	61630	61735
62860	62965	62550	62655
65900	66005	66005	66110

Truck Lay-byes

Truck lay bye is provided at location as specified in drawing. The following procedure was adopted in locating the Truck lay-bye:

- Surveys were carried out to identify the places where the trucks are regularly parked along the project roads. These places are usually near check posts, petrol bunks, town approaches, and restaurants/ dhabas and at locations where truck repair facilities were available. Rural sections of highway merely have any such locations.
- There were no specific parking places for trucks along the project roads. This situation makes the truck drivers park vehicles at various locations in disorder that causes congestion for smooth flow of traffic particularly at town approaches.

- iii. Local consultations were held at the places of petty repair shops, restaurants/ dhaba etc. and subjective opinion of the drivers regarding necessity of truck lay bye was gathered.
- iv. Following information was collected during the inventory survey of truck lay-byes:
 - Location, chainage.
 - Timings of opening of shop – split hour/continuous.
 - Number of trucks parked during different hours a day (including peak hours)
 - Repair facilities available – vulcanising, minor repairs, major repairs
 - Other facilities available – rest rooms, dormitory facilities etc.
- v. The scenario of existing truck traffic on State Highways is entirely different from that on National Highways as only limited number of vehicles ply on the project roads from time to time and this trend changes during different seasons.
- vi. The facilities of vulcanising and minor repairs are generally not available at most of the repair shops.
- vii. Keeping in view all the above considerations, typical truck lay-bye design is proposed. It consists of deceleration and acceleration lane of length 25.0m with central parking area of 50m length and 14m wide with 1.2m wide raised Kerb Island separating the carriageway & lay-bye. This can accommodate parking space (4.0m x 8.0m) for 13 trucks at an angular parking of 45 degrees. Sufficient working area and space for roadside establishments such as repair shops, vulcanising shops, service centre, spare parts shops, telephone booth and light refreshments with first aid facilities can be provided.
- viii. Cement concrete pavement is proposed to prevent damage caused by frequent application of brakes and parking of loaded trucks for minor repair works.

Guard posts

Guard posts are proposed on embankments of height more than 1.5m, bridge approaches and horizontal curves of radius greater than 170m. The spacing of guard post shall be 1.0m c/c. Typical Guard post consists of pre-cast (M20) CC post of size 150mm diameter and height of 1000mm. They are encased in M15 cement concrete to a depth of 300mm below ground level. Guard posts are painted with alternate black and white reflective paint of 150mm wide bands. Typical details of guard post are provided in standard highway drawings provided.

Table 7.4: Location of Guard Posts

Start	End	Length (m)	Start	End	Length (m)
3011	3061	50	37500	37710	210
3088	3138	50	40060	40120	60
4369	4509	140	4169	41890	37721
4600	4630	30	42250	42360	110
4670	4770	100	43100	43130	30
6490	6570	80	44740	44870	130
6600	6800	200	44960	45040	80
6830	7080	250	45300	45330	30
9430	9530	100	45870	46150	280
10400	10450	50	49720	49760	40
10470	10520	50	50230	50340	110
10541	10680	139	51130	51180	50
15700	15950	250	51735	51770	35
17380	17580	200	53340	53380	40
18770	18970	200	54410	54680	270
20060	20360	300	54760	54840	80
20830	21230	400	56140	56240	100
21490	21690	200	56830	56910	80
23290	23350	60	57240	57360	120
24300	24380	80	58690	59300	610
27280	28193	913	59458	59580	122
28210	28760	550	63200	63240	40
28785	29550	765	64620	64650	30
30690	30750	60	66200	66250	50
31160	31200	40	67970	68000	30
37180	37270	90	68953	69060	107

Road Humps and Rumble Strips

Road Humps are formed by providing a rounded hump of 3.7m width (17m radius) and 0.10m height for the preferred advisory crossing speed of 25Kph for general traffic as per the IRC: 99–1988 guidelines. The basic material for construction is bituminous concrete formed to required shape. Road humps are located at T-intersections (and cross road intersections) on minor roads or perpendicular arms about 25m away from the inner edge of the carriageway. Proper signboards and markings are provided to advise the drivers in advance of the situation. Road humps are extended across carriageway up to the edge of paved shoulder. The locations of the road humps are given in Schedule are given in Table 7.5.

Table 7.5: Schedule of Road Humps

SL.NO.	CHAINAGE	DESCRIPTION
1	6120	T-JUNCTION
2	7428	Y-JUNCTION
3	7574	T-JUNCTION
4	8837	Y-JUNCTION
5	12958	X-JUNCTION
6	18353	X-JUNCTION
7	18523	X-JUNCTION
8	21194	T-JUNCTION
9	24785	X-JUNCTION
10	25835	X-JUNCTION
11	26275	T-JUNCTION
12	27139	T-JUNCTION
13	30600	X-JUNCTION
14	31050	X-JUNCTION
15	36200	X-JUNCTION
16	39976	Y-JUNCTION
17	43539	X-JUNCTION
18	46854	T-JUNCTION
19	47252	X-JUNCTION
20	50110	Y-JUNCTION
21	53142	T-JUNCTION
22	56217	T-JUNCTION
23	57068	Y-JUNCTION
24	57161	X-JUNCTION
25	60918	X-JUNCTION
26	69419	T-JUNCTION
27	5800	SCHOOL ZONE
28	7260	SCHOOL ZONE & HOSPITAL ZONE
29	7470	HOSPITAL ZONE
30	20700	SCHOOL ZONE
31	26030	SCHOOL ZONE
32	26670	HOSPITAL ZONE
33	32940	SCHOOL ZONE
34	33050	SCHOOL ZONE

Rumble Strips are formed by a sequence of transverse strips laid across a carriageway. Maximum permitted height of 20mm. These rumble devices produce audible and vibratory effects to alert drivers to take greater care and do not normally reduce traffic speeds in themselves. The typical design details of rumble strips proposed are transverse strips of Pre-mix bituminous concrete 500mm wide and overall thickness 20mm laid across a carriageway up to the end of paved shoulder. There will be 6 such transverse strips spaced at 2.0m c/c. Rumble strips are proposed at:

- i. Sharp curves with radius less than 170m.
- ii. Transition zones (speed limit zones).
- iii. Village/urban approaches.

Proper signboards and marking are proposed to advise the drivers in advance of the situation. The locations of the road humps are given in Schedule of Drawings separately.

Footpath Barriers

Barriers can be used to alter patterns of pedestrian movements as part of any road safety measures. They are used in short lengths in front of school entrances, recreation grounds, and footpaths to prevent haphazard movement of pedestrians.

Covered drains of 1.5m wide have been provided at built-up section for the pedestrian movement.

Footpath barriers are formed of tubular steel sections (of designated weight in kilograms per running metre) in conformance with IS 1239. These barriers will have overall height of 1.0m above the kerb and length of 2.0m. They are difficult to climb, as there are no horizontal rails more than 100mm above the footway. These barriers are located at an offset of 150mm from the face of the kerb. The standard drawings are presented in Drawing Volume. The location and exact Chainages shall be determined at the stage of construction. The schedule of Pedestrian crossing is presented in Table 7.6.

Table 7.6: Schedule of Pedestrian Crossing

SCHOOL ZONE	HOSPITAL ZONE	BUS BAYS	
CHAINAGE			
5800	7260	5970	5910
20700	7470	7195	7240
26030	26670	7895	7935
32940	-	8925	9110
33050	-	20570	20910
-	-	30095	30130
-	-	40035	39860
-	-	43665	43460
-	-	49965	50310
-	-	50645	50830
-	-	53045	53230
-	-	5645	57230
-	-	57665	57640
-	-	60655	61060
-	-	61465	61690
-	-	62905	62610
-	-	65945	66065

Reflective Pavement Markers (RPM)

- i. Reflective Pavement Marker (RPM) or road stud is a device, which is bonded to or anchored within the road surface for lane marking and delineation for night time visibility. It reflects incident light in directions close to the direction from which it came.
- ii. Plastic body of RPM/road stud shall be moulded from ASA (Acrylic Styrene Acrylonitrile) or HIPS - (High Impact Polystyrene) or ABS or any other

suitable material approved by the Engineer-in-Charge. The markers shall support a load of 13635 Kg tested in accordance with ASTM D4280.

- iii. Reflective panels shall consist of number of lens containing single or dual prismatic cubes capable of providing total internal reflection of light entering the lens face. Lenses shall be moulded of methyl methacrylate conforming to ASTM D788 or equivalent.
- iv. Design details, Optical performance details and details of fixing and placement shall be in-accordance with **Ministry's letter No.RW/NH-33023 /10/ 97-DO III dated, the 11th June, 1997 on 'Technical Specifications for Reflective Pavement Markers (Road Studs)'.**

Chevron Sign Boards

- i. The size of "Chevron" Signboard has to be 400mm x 550mm.
- ii. The signboard should be wide-angle micro-prismatic lens.
- iii. The retro – reflective surface after cleaning with soap and water in dry condition shall have the minimum co-efficient of retro-reflection (MOST wide 801.3.2 clause) as indicated below for encapsulated lens.

Observation Angle (in deg)	Entrance Angle (in deg)	White	Yellow	Green/Red	Blue
0.2	-4	250 (430)	170 (325)	45 (325)	20 (20)
0.2	+30	150 (235)	100 (205)	25 (205)	11 (11)
0.5	-4	95 (250)	62 (240)	15 (240)	7.5 (10)
0.5	+30	65 (170)	45 (110)	10 (110)	5.0 (7)

Note: Figure in brackets indicates co-efficient of retro-reflection (Cd/Lux/m²) for wide-angle micro prismatic lens type sheeting as per ASTM E-810 test method.

- When totally wet, the sheeting shall not show less than 90% of the value of retro – reflective indicated in the table above. At the end of 7 years, the sheeting shall retain at least 75% of its original retro – reflectance.
- Chevron sign boards shall be installed at 10m c/c as shown in the drawings at all curves of radius less than 200 m along the outer edge facing the traffic of nearby lane.

7.2.5 Highway Policing and Emergency Response

The most important of all the traffic safety measures and which the enforcing officers often neglect are the Highway Policing and adequate facility for emergency response during accidents. Special training sessions for driver behavior orientation should be organized from time to time. The road users should be made aware of the traffic signs, road pavement markings, hazards of rash driving etc. Driving during the effect of alcohol and other drugs should be fined and punished by the law.

The responsibilities of the State Highway Patrol will be,

- i. Quick response to move injured persons & disabled vehicles from state highway.
- ii. Record and maintain accident database.
- iii. Impose fine on spot for traffic rule violation.

CHAPTER – 8
SPECIFICATIONS AND CONSTRUCTION
PLANS

CHAPTER – 8

SPECIFICATIONS AND CONSTRUCTION PLANS

8.1 SPECIFICATIONS

In general, the specifications laid down in “Specifications for Road and Bridge Works – Fourth Revision - by MoSRT&H” shall be followed. The detailed specifications have been given in Bidding Document prepared separately for each civil construction package.

8.2 CONSTRUCTION PLANS

The different steps involved in construction are as under.

- i. The first operation in road construction involves site clearance and preparation of ground surface. The construction of structures is independent activity. New constructions/ Extensions of cross-drainage structures can be taken up simultaneously with clearance operations.
- ii. After clearances the next step is the preparation of the road shoulder on one side so that traffic can continue on this side while work on the other side proceeds. Specification Cl. 112 of MoSRT gives the requirements.
- iii. Start construction activities on other side of half width. Speed restrictions will be imposed on traffic in the stretch in which construction is going on.
- iv. For approved construction lengths of more than 500m, passing bays are specified (Cl. 112 of MoSRT specifications). Additional width shall be provided for passing bays. Passing bays are also useful for temporary parking of broken-down vehicles.
- v. Alternatively, the working lengths should be limited to about 1km stretches with minimum 0.5km spacing in between. This non-working zone will be used for overtaking and temporary stopping of vehicles.
- vi. In stretches where it is not possible to pass the traffic on part width of the carriageway, a temporary diversion shall be constructed.
- vii. The traffic should not be allowed to move on the space occupied for construction. Proper barriers should be provided between the working side and the traffic side. Necessary safety measures shall be adopted.
- viii. If the local conditions are such that two-way traffic cannot be maintained, one-way traffic movement should be operated with suitable controls at either end. In such cases working lengths should preferably not exceed 500m.

8.2.1 Setting out of Work

- i. Establish working benchmarks at 250m intervals on the road in question with the help of Reference Bench Marks in the area.
- ii. Establish centre line of the carriageway and have it referenced by marker pegs and chainage boards set near the road land boundary at 50m intervals. (In hills and on curves in plains, the intervals of reference pegs should be 20m).

- iii. Prepare a schedule of reference dimensions and maintain the markers until the works reach finished formation level and are accepted by the Engineer.
- iv. Verify the dimensions and levels, shown on the drawings or mentioned in contract documents, on the site and inform the Engineer of any apparent errors or discrepancies.
- v. Prepare a profile along the centre line and cross-sections at intervals as specified in the drawings, otherwise as prescribed by the Engineer.
- vi. Obtain approval of the Engineer to the profile and cross-sections as these form the basis for measurements and payments for various items of work. The work can commence thereafter.
- vii. The lines and levels of formation, side slopes, drainage works, carriageway and shoulders should be carefully set out and frequently checked, care being taken to ensure that correct gradients and cross-sections are obtained everywhere.

8.2.2 Site Clearance

- i. The road land should be cleared of all materials unsuitable for the work by cutting, removing and disposing of all materials, such as trees, bushes, shrubs, stumps, roots, grass, weeds, top organic soil not exceeding 150mm in thickness, rubbish, etc. This should be in advance of earthwork operations.
- ii. Excavation below the ground level arising out of removal of trees, stumps, etc be filled in layers with suitable material and compacted thoroughly.
- iii. All trees, stumps, etc falling within the excavation and embankment lines should be cut to such depth below ground level that in no case these fall within 500mm of the subgrade. Beyond these limits, they need to be cut down to 1m below ground level.

8.2.3 Excavation

- i. The limits of excavation should be set out true to lines, curves, slopes, grades and sections as shown on the drawings. The work of excavation should be carried out in conformity with the drawings.
- ii. Undertake stripping of topsoil before excavation if so required under the contract and stack it suitably for reuse.
- iii. Keep the excavation dry.
- iv. After excavation, the sides of excavated area should be trimmed and the area contoured to minimize erosion and ponding, allowing natural drainage to take place.
- v. In case in-situ soil is to be used for subgrade, loosen the soil and compact to a thickness of 500mm with a suitable roller to 97 per cent modified proctor compaction density.

8.2.4 Embankment / Subgrade Construction

The material to be used in embankment/ subgrade and its compaction shall meet the requirements as laid down in specifications. The maximum particle size shall not be more than two-thirds of the compacted layer thickness.

It shall be ensured that the subgrade material when compacted to the density requirements as per specifications shall yield the design CBR value of the subgrade.

Widening of Existing Road Embankment

When an existing embankment and/ or subgrade is to be widened and its slopes are steeper than 1 vertical on 4 horizontal, continuous horizontal benches, each at least 300mm wide, shall be cut into the old slope for ensuring adequate bond with the fresh embankment/ subgrade material to be added. The material obtained from cutting of benches could be utilized in the widening of the embankment/ subgrade. However, when the existing slope against which the fresh material is to be placed is flatter than 1 vertical on 4 horizontal, the slope surface may only be ploughed or scarified instead of resorting to benching.

Embankment and Subgrade to be Placed Against Sloping Ground

Where an embankment/ subgrade is to be placed against sloping ground, the latter shall be appropriately benched or ploughed/ scarified before placing the embankment/ subgrade material. Extra earthwork involved in benching or due to ploughing/ scarifying etc. shall be considered incidental to the work.

Earthwork over Existing Road Surface

Where the embankment is to be placed over an existing road surface, the work shall be carried out as indicated below:

- i. If the existing road surface is of granular or bituminous type and lies within 1m of the new subgrade level, the same scarified to a depth of 50mm or more if specified, so as to provide ample bond between the old and new material ensuring that at least 500mm portion below the top of new subgrade level is compacted to the desired density.
- ii. If the existing road surface is of cement concrete type and lies within 1m of the new subgrade level the same shall be removed completely.

If the level difference between the existing road surface and the new formation level is more than 1m, the existing surface shall be permitted to stay in place without any modification.

Earthwork for high embankment

In the case of high embankment, the contractor shall normally use the material from the specified borrow area. In case he desires to use different material for his own convenience, he shall have to carry out necessary soil investigations and redesign the high embankment at his own cost. The contractor shall then furnish the soil test data and design of high embankment for approval of the Engineer, who reserves the right to accept or reject it.

8.3 TRAFFIC MANAGEMENT

All necessary safety measures shall be adopted for safety of moving traffic. The traffic moving on the road should face least disturbances due to construction activities. The safety measures should provide:

- i. Clear advance warning to road users;
- ii. Clear demarcated path for movement of vehicles in construction zone;
- iii. Proper devices to guide road users through Construction and Maintenance Zones.

8.3.1 Construction and Maintenance Zones

The Construction and Maintenance Zones require special attention, as these are the zones where conflict can occur between the road users and the contractor. The basic components of Construction and Maintenance Zones are as under.

- i. **Warning Zone:** It warns in advance and prepares road users for an up-coming hazard. It is an essential part of any traffic control system. The warning system should prepare the road users well in advance by providing information regarding distance, extent and type of hazard so that they can gradually reduce their speed. The information in the zone is conveyed mostly through a series of traffic signs along the length of the zone;
- ii. **Transition Zones:** These are the areas in which the traffic is guided into and out of the diverted path around the work zone. They are the most crucial zones from the safety point of view, since most of the movements are turning movements. The traffic in this zone is diverted mostly with the help of barricades and channelisers.
- iii. **Working Zone:** This is the actual area where construction or maintenance activity is taking place and the main concern, therefore, is the safety of the workers at the site. The path of the traffic must, therefore, be clearly delineated to avoid intrusion of vehicles into the work area. Necessary buffer space shall be maintained between the workspace and moving traffic.

The distance between two work zones should be such that the flow of traffic can return to normal by permitting fast moving traffic to overtake slow moving vehicles for easy dissipation of queuing vehicles.

8.3.2 Traffic Control Devices

Traffic control devices in the Construction and Maintenance Zones are required to warn, inform and guide the road users so that they as well as the workers are protected, and safe passage of traffic is possible. The primary traffic control devices used are signs, delineators, barricades, cones, pylons, pavement markings, flashing lights etc. They should be easily understood without any confusion, be clearly visible during both day and night, conform to the prevailing speeds in the immediate vicinity, be stable against sudden adverse weather conditions and be easy to install, remove and maintain. It is important that they are maintained in good visible and working condition.

8.3.3 Traffic Signs

Traffic signs will consist of:

- i. Ahead of the Roadwork (for both directions of traffic), on the shoulder on the side of the approaching traffic:
 - Men at Work/ Go Slow;
 - Road Narrows;
 - No Overtaking;
 - Keep Right (at merging end);
 - Diversion Ahead (for bridgework);
 - Road Closed (for bridgework);
 - Compulsory Keep Left/Right (for bridgework).
- ii. On the half-width of road where work is taking place, at each end of the Works:
 - 1 permanent barrier;
 - 1 flag man controlling successive flows of traffic in alternate directions, if one way trafficking is in operation;
 - Keep Left (at diverging end);
 - Delineators such as Chevron sign boards, traffic cones etc.
- iii. Along the length of the roadwork:
 - Continuous concrete barriers, permanent barricades, traffic cones and reflective tapes.

(On long works sections, intermediate traffic controllers may also be required to transfer “Stop/Go” instructions. Alternatively portable traffic lights or hand radio sets could be used).
- iv. At the end of the roadwork (for both directions of traffic):
 - On the shoulder on the side of the traffic leaving the diversion, “Restriction Ends” signs should be placed approximately 200 meters beyond the traffic barrier.

8.3.4 Safety and Management Practices

Typical measures for providing safe movement of traffic in some of the most commonly occurring work zones on the roads are as follows:

- i. **Temporary Diversion:** In the cases of temporary off-road diversions running parallel to the highway, barricading may be required to prevent construction material falling on the diversion.

The warning for the construction ahead should be provided by the sign “Men at Work Ahead”. A supplementary plate indicating “Diversion” should also be provided. In addition to the sign for “Compulsory Turn Right/Left Sign”,

the “Detour” and “Sharp Deviation” signs should be used to guide the traffic into the diversion. Hazard markers should be placed at the point where the railing for the cross drainage structures on the diversion starts.

- ii. **Partial Closure for Work on a single Carriageway:** Care has to be taken to ensure that traffic is guided from the closed lane in to the operating lane without conflicting with traffic from the opposite direction.

8.4 CONSTRUCTION METHODOLOGY

The traffic management needs to be closely coordinated with the sequence of the construction operations. The ideal condition is that traffic should be diverted to a detour or to separate diversion but when it is not possible then the sequence of construction should be as under for concentric as well as eccentric widening.

8.4.1 Widening of Existing Road

- Stage 1: Treated shoulder shall be provided on the side on which work is not in progress. The treatment to shoulder shall consist of providing at least 150mm thick granular base course with bituminous surface dressing with a width of minimum 2.0m.
- Stage 2: Widening work on the other side of the carriageway is to be done right from sub-base level. While constructing sub base the shoulder need to be constructed simultaneously in layers matching the thickness of the sub base.
- Stage 3: Similarly base course layers are also be constructed in layers along with the shoulder matching the thickness of the base course layers.
- Stage 4: After completion of the compaction of base course the one layer of bituminous course is laid. The continuous length in which such work shall be carried out would be limited to 500m at a place, however, for longer stretches, passing places at least 20m long with additional paved width of 2.5m shall be provided at every 0.5km interval. The traffic arrangement shall be as per **Figure 8.1**.
- Stage 5: After completing one side in above steps the other side is taken up as per steps 2 to 4.
- Stage 6: The bituminous layers are laid in such a way that it overlaps the joint of widened portion. The work is taken up in half the carriageway whereas the other half is open to traffic. Diversion of traffic shall be as per **Figure 8.2**.

8.4.2 Raising of Existing Road

- Stage 1: Treated shoulder shall be provided on the side on which work is not in progress. The treatment to shoulder shall consist of providing at least 150mm thick granular base course with bituminous surface dressing with a width of minimum 2.0m

- Stage 2: Raising half the carriageway by doing earthwork for embankment and subgrade as per para 8.2.4.
- Stage 3: Execution of granular sub base, sub base and bituminous work along with the shoulders. Refer traffic management drawing in **Figure 8.1**.
- Stage 4: Diverting traffic on the newly constructed road. Refer **Figure 8.2** for diversion of traffic.
- Stage 5: Construction of remaining half as per Stage 2 & 3 above.

8.4.3 Strengthening of Existing Road

The sequence of construction should be as under:

- Stage 1: The shoulder adjacent to half the carriageway that is going to be used as diversion should be suitably strengthened to cater to the diverted traffic volume.
- Stage 2: Strengthening work shall be carried out in other half of the carriageway.
- Stage 3: Having completed operation in Stage 2 above, the strengthened pavement along with the hard shoulder shall be used as diversion while strengthening the other half. Diversion of traffic as per **Figure 8.2**.

8.4.4 Spur Road Development

All the Spur Roads connecting to Project Road shall be developed (upto 50.00m or 1 in 30 slope which ever is applicable) as given below.

Existing	Proposed Improvement
Earthern Road	Earthern Road
WBM Road	WMM + MSS
BT Road	GSB + WMM + PMC
Concrete Road	WMM + MSS

8.4.5 Passage of Traffic along a Temporary Diversion

In stretches where it is not possible to pass the traffic on part width of the carriageway, temporary diversion shall be constructed with 3.5 m carriageway and 1.0m earthern shoulders on each side (Total width of roadway 5.5m) with the following provision for road cruse in the 3.5 m width:

- (i) 100 mm WMM;
- (ii) 150 mm (compacted) GSB and
- (iii) Premix carpet.

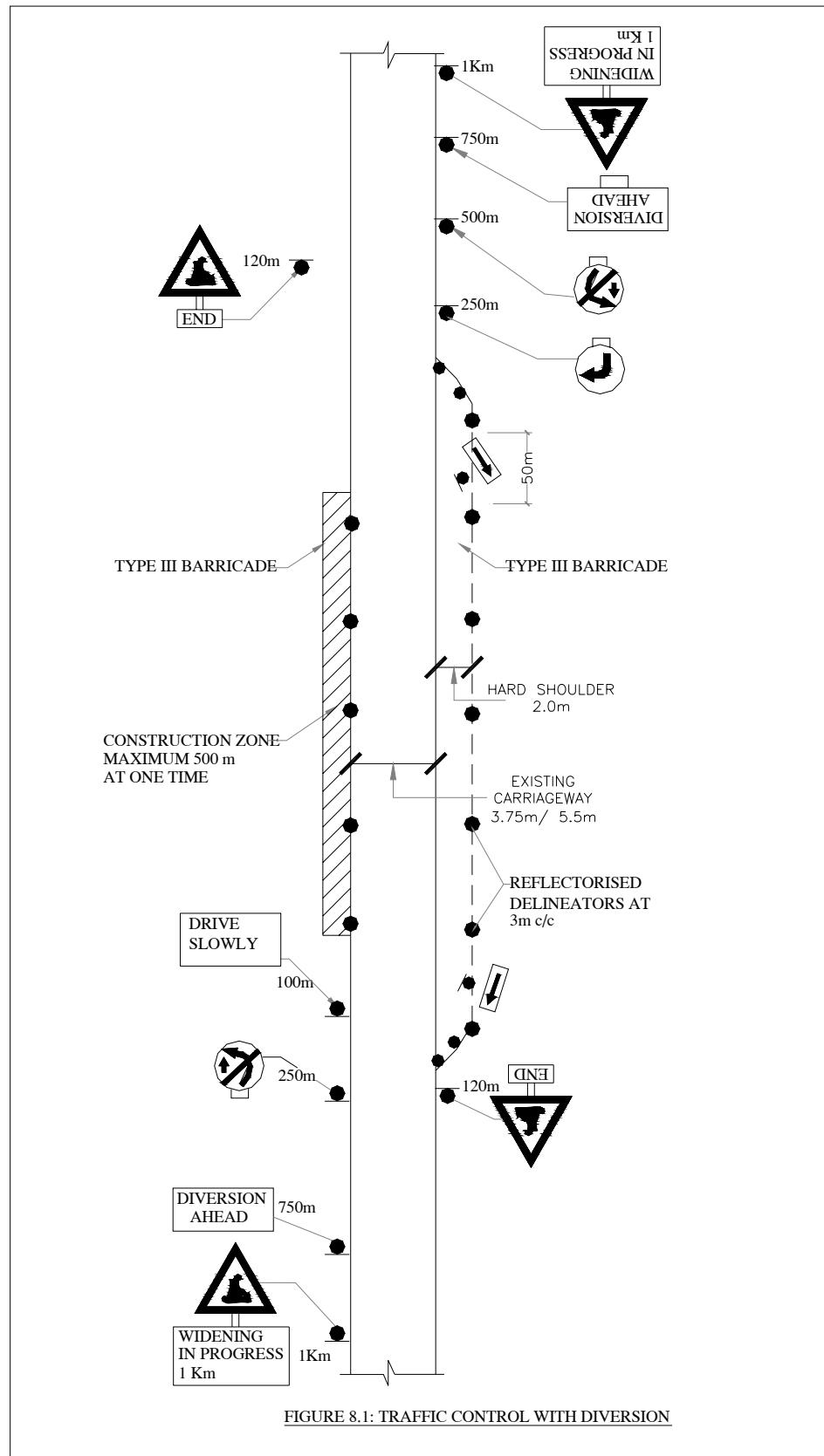
8.4.6 Temporary Diversion of CD Works

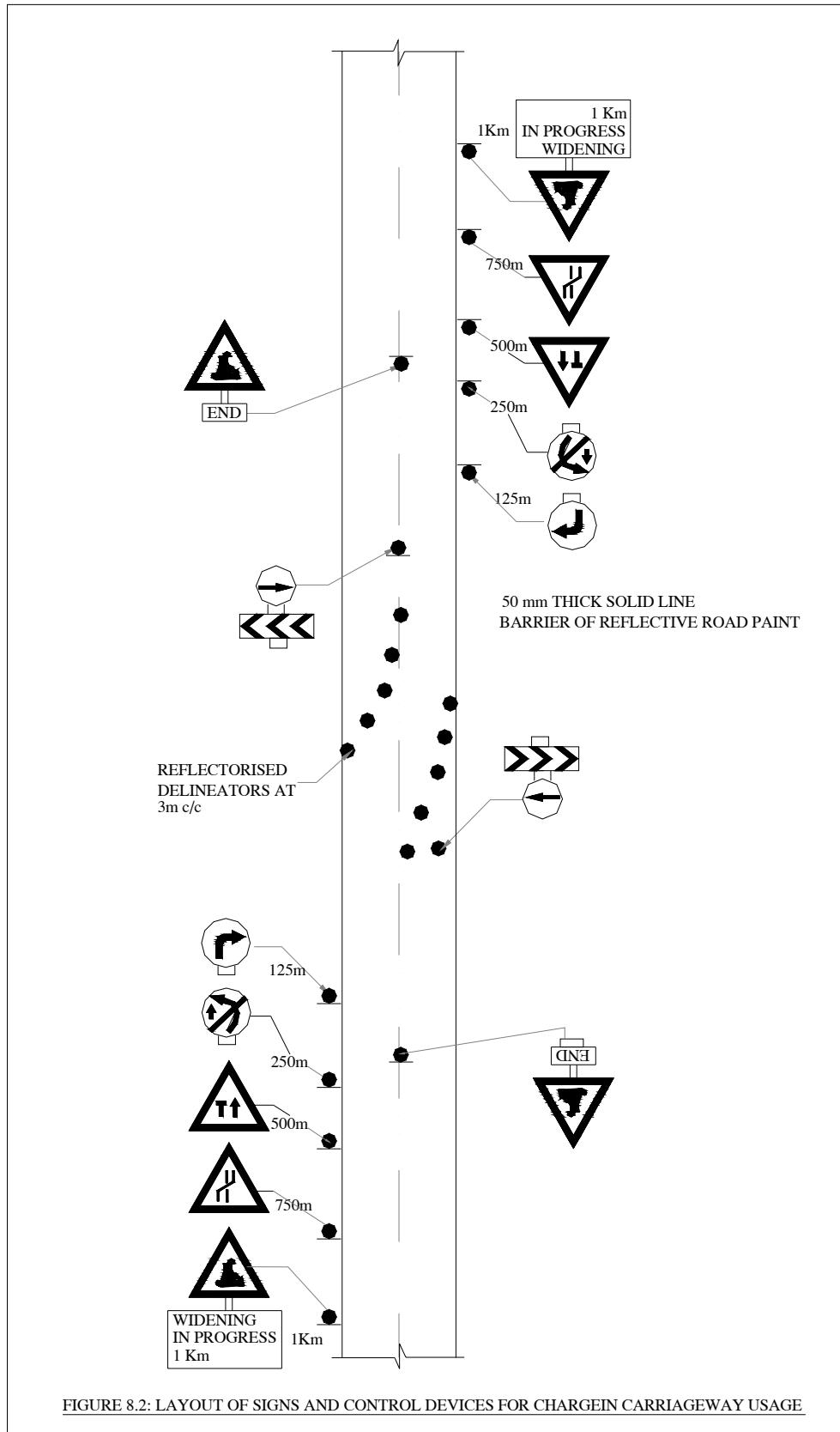
Where the construction zone would close the road completely the remaining carriageway space would be insufficient for the traffic and create large delays, and there is no suitable alternative route, it will be necessary to construct a temporary carriageway for all or part of the traffic. This is most common situation in the case of

any major repair or reconstruction of cross drainage works. The diversion can be as given in **Figure 8.3**. The diversion shall be 3.5m carriageway with 1.0m earthen shoulders on each side with following provisions of road crust 100mm WMM, 150mm (compacted) GSB, and premix carpeting.

The temporary carriageway must satisfy the following requirements:

- i. It should have smooth horizontal and vertical profile with smooth vertical and horizontal curves;
- ii. It should not get overtopped by flood or drainage discharges under any conditions;
- iii. It should have adequate capacity to cater to the expected traffic;
- iv. It should be dust free and should ensure clear visibility at all times of day and night; and
- v. Barricading should be provided to prevent construction material falling on the diversion.





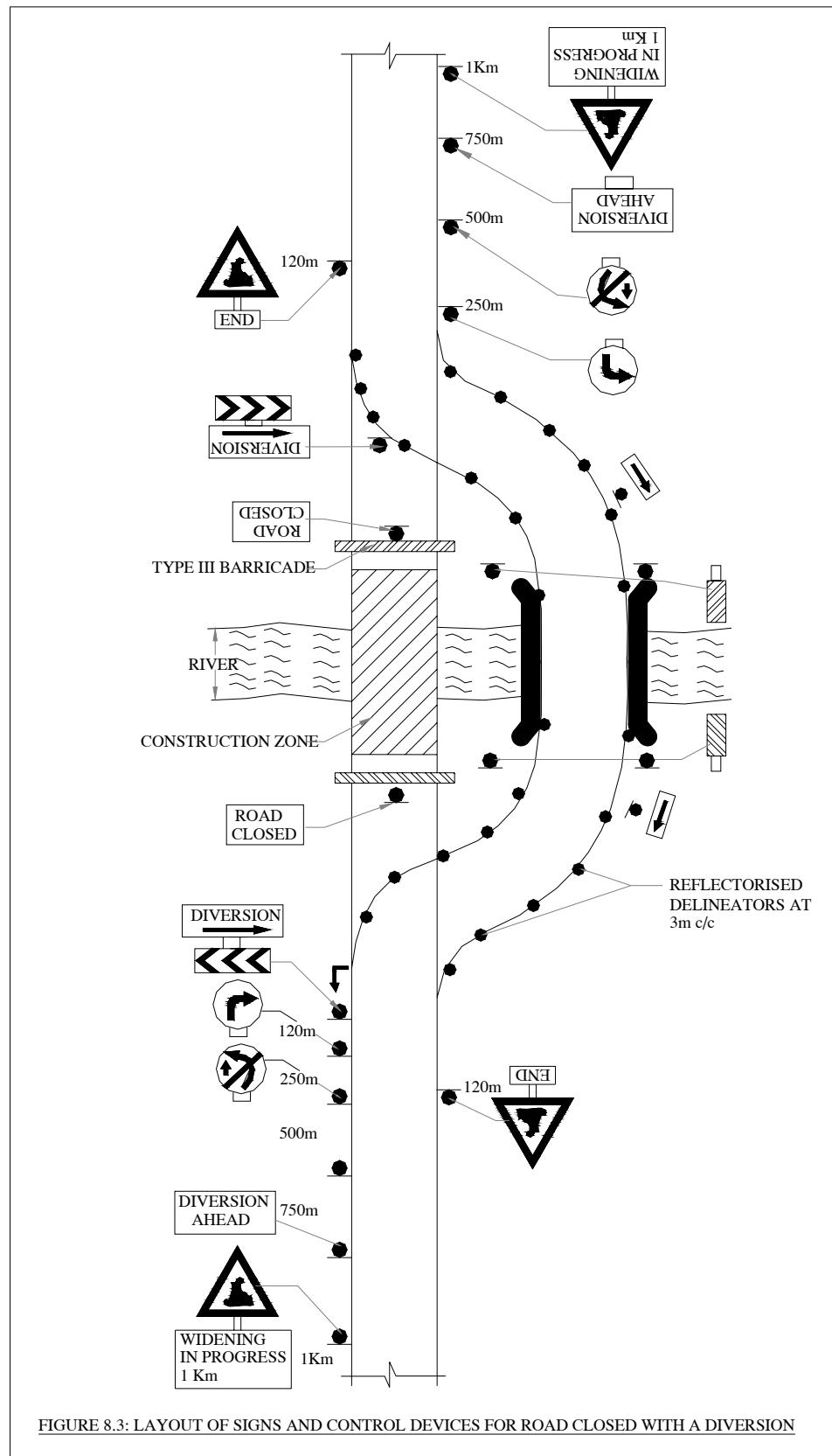


FIGURE 8.3: LAYOUT OF SIGNS AND CONTROL DEVICES FOR ROAD CLOSED WITH A DIVERSION

CHAPTER - 9

SOCIAL ASSESSMENT AND

RESETTLEMENT ACTION PLAN

CHAPTER – 9**SOCIAL ASSESSMENT AND RESETTLEMENT PLAN****9.1 GENERAL**

The social Report (Social Assessment and Resettlement Action plan) will be submitted in separate volume. However the cost for social component has been incorporated in this report.

General Abstract of Cost of Bhawanipatna - Khariar

Bill No.	Description	Amount in Rupees
1	Site clearance and Dismantling	9,294,096.00
2	Earth Work	149,130,049.00
3	Sub-base and base courses	186,238,152.00
4	Bituminous courses	224,932,061.00
5	Culverts & Underpasses	114,565,638.00
6	Bridges	135,001,850.00
7	Drainage & Protective works	80,889,107.00
8	Miscellaneous items	33,150,024.00
9	Maintenance, Repair and Rehabilitation works	13,622,941.00
SubTotal (A)		946,823,918.00
10	Provisional Item	34,604,324.00
	Add for	
	(i) Social Cost(LAQ+R&R)	31,792,664.00
	(ii) Utility relocation, 2% of A	18,936,478.00
	(iii) Cost of Environmental Implementation Plan, 2% of A	25,344,150.00
Total (B)		1,057,501,534.00
	(i) Engineering Supervision, 3% of B	31725046.02
	(ii) PIU - Project office , 1% of B	10,575,015.34
	(iii) Contingencies , 3% of B	31725046.02
	Total Civil Construction Cost	1,131,526,641.38

CHAPTER - 10

ENVIRONMENTAL ACTION AND

ENVIRONMENTAL MANAGEMENT

PLAN

CHAPTER – 10**ENVIRONMENTAL ACTION AND MANAGEMENT PLAN****9.1 GENERAL**

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	Total Civil Construction Cost	1,131,526,641.38

CHAPTER – 11

COST ESTIMATES

CHAPTER – 11

COST ESTIMATES

11.1 GENERAL

The cost estimate for detail engineering report has been framed on the basis of current rate analysis on labour rate and material rate schedule-2006 issued by the OWD. The approximate leads for different construction materials for respective sections were calculated by the field team. The production cost for various materials i.e. GSB, WMM and DBM at site are also calculated. The rate analysis is done using standard data book of MoSRTH.

11.2 METHODOLOGY

Estimation of the detailed quantity of each item of works is the important input required for the Cost Estimate. The quantities of the items under Site Clearance, Earth Works, Sub-base and Base Courses, Bituminous/Cement Concrete Courses, Road Junctions, Drainage and Protective Works, Bridges, Culverts and Rehabilitation etc. have been computed based on the design and drawings.

After the quantities are computed for each of the work items the amount of each item is evaluated by multiplying the respective quantities with the relevant unit rates and finally the total estimated cost is arrived accordingly.

11.3 BILL OF QUANTITIES

The Bill of Quantities for the Item Rate contract was prepared under different Bills. The quantities and unit of the different work items under each bill were calculated based on the estimated quantities.

Besides the other relevant information like rate analysis, lead for various materials from different quarry locations were collected, which serves the basic guide for preparation of the tentative cost for all sections.

11.4 UNIT RATES

The Unit Rate Analysis has been framed on the basis of the latest MoSRT&H Data Book.

11.4.1 Basic Rates of Material

Market Rates of material have been considered invariably. The stone aggregate has been evaluated by way of installing crusher plant and manufacturing the required quantities of the different sizes of aggregate exclusively for use in the project work.

This would ensure considerable overall economy when compared with direct purchase of the finished products from the private crusher owners of the area.

For HYSD Bar, information on rates has been collected from the stockyard of SAIL/TISCO located at Bhubaneswar. Likewise the rates for High Tensile steel strands have also been adopted after market inquiry for pre-stressed work.

With regard to Bitumen, 60/70 grade is proposed and its rate is collected from the offices of the HPC/ IOC at Bhubaneswar.

Bitumen emulsion shall be used for primer coat and tack coat. The rate was also collected by inquiry from the offices of the Petroleum Companies at Bhubaneswar.

11.4.2 Lead of Material

Shortest average leads have been adopted in respect of stone aggregate, Moorum, sand etc from the quarries/ sources up to the proposed location of the Hot Mix plant, Pug Mill, Concrete Batching Plant as the Case may be. For HYSD bar, Bitumen and Bitumen Emulsion the leads are from Bhubaneswar, Visakhapatnam, Haldia are taken.

Extra lead for the mixed materials from the Hot Mix Plant/ Pug Mill/ Concrete Batching Plant as the case may be to work site is allowed as per MoSRTH Data Book.

11.4.3 Provision of Royalty

Royalty has been added to the basic rates of the materials in the Rate Analysis as per prevailing Government Norms.

11.4.4 Carriage Rates of finished Materials

The carriage rates of materials, as stipulated in the State Schedule of Rates have been allowed in the analysis. However, in case of the mixed materials from the concerned plants to the workplace overall rate has been considered. The labour rates are taken from SSR-2006 of Orissa state with increase of Rs 15 as discussed with PIU. The machinery cost is taken from the MoSRT&H data book and SSR-2006.

11.5 COST ESTIMATES

Detail costs have been worked out for the different items of road works and structures. Estimated total cost of this package is Rs 1131.53 millions which includes engineering cost as Rs 946.82 millions. Estimated cost for provisional items, social, environmental and utility shifting costs as Rs 18.94 millions. The total cost also includes engineering supervision, PIU project office. The General Abstract of cost is appended here with.

ABSTRACT OF COST

General Abstract of Cost of Bhawanipatna - Khariar

Bill No.	Description	Amount in Rupees
1	Site clearance and Dismantling	9,294,096.00
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	(iii) Contingencies , 3% of B	31725046.02
	Total Civil Construction Cost	1,131,526,641.38

B. Work Items

Item No.	Description	Unit	Quantity	Rate	Amount
BILL NO.1 : SITE CLEARANCE					
1.01	Cleaning and Grubbing for road land complete as per Technical Specification Clause 201 and as per the direction of Engineer-in-charge.	Hectare	124.00	26639.50	3303298
1.02	Dismantling structures and pavement including disposal of resulting material and/or salvaging useful materials complete as per Technical Specification Clause 202, 2809 and as per the direction of Engineer in-charge.				
	a) Brick/ Stone Structures of dry or in lime/cement mortar	Cum	444.00	111.50	49506
	b) Concrete/Reinforced concrete/ Prestressed concrete structures including cleaning straightening & cutting of bars and separating them out from RCC/PSC.				
	For Slab Culverts & Box Culverts and Bridges				
	i)P.C.C.	Cum	827.00	230.00	190210
	ii)R.C.C.	Cum	790.00	355.70	281003
	c) Dismantling of all type of Pavement course	Cum	41714.00	135.20	5639733
	d) Hume pipe	Lm	768.00	45.10	34637
	e) Kerb	Lm	14.00	6.80	95
	f) Dry stone pitching	Cum	60.00	87.10	5226
	g) RCC railing	Lm	253.00	26.80	6780
	h) Expansion joint	Lm	208.00	1647.60	342701
	i) Wearing coat				
	a) Bituminous concrete	Sqm	265.00	43.20	11448
	b) Cement concrete	Sqm	1573.00	56.70	89189
1.03	Rebate towards salvage value of scarified/dismantled material for each type of item				
	a) Steel	MT	15.00	29662.00	-444930
	b) Aggregate	Cum	100.00	148.00	-14800
	c) Concrete	Cum	100.00	2000.00	-200000
Total for Bill No. 1					9294096

BILL NO.2 : EARTH WORKS					
2.01	Roadway excavation including removal of unsuitable soil necessary for construction of roadway complete as per Technical Specification Clause 301 and as per the direction of Engineer-in-charge.				
	a) All kinds of soil	Cum	427482.00	43.80	18723712
	b) softrock (blasting not required) (LS)	Cum	1000.00	53.20	53200
	c) Hard rock (blasting required) (LS)	Cum	1000.00	133.00	133000
	d) Hard rock (blasting not required) (LS)	Cum	1000.00	211.00	211000
2.02	Construction of embankment with approved material from approved borrow areas complete as per drawing and Technical Specification Clause 305 and as per the direction of Engineer-in-charge.	Cum	203885.00	120.40	24547754

Item No.	Description	Unit	Quantity	Rate	Amount
2.03	Construction of subgrade and earthen shoulder with approved material as per drawing complete and Technical Specification Clause 305 and as per the direction of Engineer-in-charge.	Cum	603207.00	143.70	86680846
2.04	Construction of granular/gravel shoulders with approved material as per drawing complete and Technical Specification Clause 305 with all leads an lifts and as per the direction of Engineer-in-charge.	Cum		473.32	
2.05	Construction of embankment and subgrade with suitable material deposited at site from roadway and drainage excavation all complete as per drawing and Technical Specification Clause 305 and as per the direction of Engineer-in-charge.	Cum	256490.00	70.50	18082545
2.06	Loosening and recompacting the existing subgrade in all kinds of soil upto a depth of 300mm/500mm to meet the requirement of table 300-2 complete as per Technical Specification Clause 305 and as per the direction of Engineer-in-charge.	Cum	5675.00	42.50	241188
2.07	Earthwork with agriculture soil for filling of median/island complete as per Technical Specification Clause 407 and as per the direction of Engineer-in-charge.	Cum	2700.00	139.00	375300
2.08	Scarifying the existing bituminous surface layers without disturbing the base including carrying , processing , laying and disposal of waste material complete as per Technical Specification Clause 501 and as per the direction of Engineer-in-charge.	Sqm	26292.00	3.10	81505
Total for Bill No. 2 (Carried forward to Summary, p. _____)					149130049

	BILL NO.3 : SUB-BASE AND BASE COURSES				
3.01	Construction of Granular Sub-base course by providing the materials i.e. naturally occurring morrum , gravel , sand or combination thereof conforming to Gr-I of Table 400-2 complete as per Technical Specification clause 401 and as per the direction of Engineer-in-charge.	Cum	201749.00	412.30	83181113
3.02	Construction of wet mix macadam complete as per Technical Specification clause 406 and as per the direction of Engineer-in-charge.				
a) for Base		Cum	134119.00	768.40	103057040
b) for Profile Corrective Course		Cum			
Total for Bill No. 3					186238152

	BILL NO.4 : BITUMINOUS COURSES				
4.01	Providing bituminous Primer coat over granular surface complete all as per Technical specification clause 502 and as per the direction of Engineer-in-charge.	Sqm	505567.00	12.00	6066804
4.02	Providing Tack coat complete as per Technical Specification clause 503 and as per the direction of Engineer-in-charge.				

Item No.	Description	Unit	Quantity	Rate	Amount
	a) Granular surface treated with primer	Sqm	505567.00	4.60	2325608
	b) over normal bituminous surface	Sqm	505567.00	4.60	2325608
4.03	Providing dense bituminous macadam course complete as per Technical Specification Clause 507 and as per the direction of Engineer-in-charge.	Cum	31896.00	3868.10	123376918
4.04	Providing bituminous concrete wearing course using CRMB-55 complete as per Technical Specification Clause 509 & 521 and as per the direction of Engineer-in-charge.	Cum	20432.00	4441.60	90750771
4.05	Providing, laying mixed seal surfacing in spur roads complete as per technical specification clause 512 and as per the direction of Engineer-in-charge.	Sqm	1028.00	84.00	86352
Total for Bill No. 4					224932061

BILL NO.5 : CULVERTS AND UNDERPASSES					
5.01	Earthwork in excavation of foundation for structures complete as per drawing and technical specifications clause 304 including all leads and lifts and as per the direction of Engineer-in-charge.	Cum	14150.00	30.90	437235
5.02	Earth fill below pitching in quadrant portion with approved material complete as per drawing and Technical Specification Clause 305 with all leads and lifts and as per the direction of Engineer-in-charge.	Cum	5073.00	120.40	610789
5.03	Providing and filling behind abutment, wing wall and return wall with granular material etc. and below pipe bed in layers not exceeding 150mm thick including All leads and lifts complete as per drawings, direction of the Engineer and Technical specification clause 304 and as per the direction of Engineer-in-charge.	Cum	7379.00	333.70	2462372
5.04	Providing filter media behind abutment, wing wall and return wall complete as per drawing and Technical Specification clause 2504, 2509, 2510 and as per the direction of Engineer-in-charge.	Cum	2880.00	1049.90	3023712
5.05	Cement Concrete M-15 grade in leveling course etc. including centering and shuttering all complete as per Drawings and Technical Specification Sections 1500 and 1700 and as per the direction of Engineer-in-charge.	Cum	2898.00	2715.70	7870099
5.06	Cement Concrete M-15 grade in substructure & headwall including centering and shuttering all complete as per Drawings and Technical Specification Sections 1500, 1700, 2200 and as per the direction of Engineer-in-charge.	Cum	1511.00	2873.50	4341859
5.07	Reinforced cement concrete in all types of culverts as per drawing and technical specification Section 1500, 1700 & 2200 and as per the direction of Engineer-in-charge.				
	a) M-20 grade	Cum	9567.00	3581.00	34259427
	b) M-25 grade	Cum		3813.00	

Item No.	Description	Unit	Quantity	Rate	Amount
5.08	Reinforced cement concrete M-30 grade in approach slabs including cost of reinforcement all complete as per Drawing and Technical Specification Clause 2704 and as per the direction of Engineer-in-charge.	Cum	1580.00	5780.80	9133664
5.09	HYSD(TMT) bar reinforcement complete as per drawing and technical specifications clause 1600 and as per the direction of Engineer-in-charge.	MT	574.00	44104.70	25316098
5.10	Providing laying and joining NP-4(I.S 458) hume pipes for culverts complete as per drawing Tech. Specification section 2900 and IRC special publication no.13 and as per the direction of Engineer-in-charge.				
	a) 1m dia. hume pipe in single row	Lm	634.00	3447.90	2185969
	b) 1m dia. hume pipe in double row	Lm	1098.00	6944.00	7624512
5.11	Providing and laying filter material underneath stone pitching in slopes complete as per drawings and technical specification section 2504, 2509, 2510 and as per the direction of Engineer-in-charge.	Cum	1684.00	1049.90	1768032
5.12	Providing and laying stone Pitching on embankment slopes complete as per drawing and technical specification Clause 2504 and as per the direction of Engineer-in-charge	Cum	3369.00	577.50	1945598
5.13	Providing rubble stone flooring in Cement mortar (1 Cement:3 Sand) and joints complete as per Drawing and Technical Specification Section 1400, 2504 and as per the direction of Engineer-in-charge.	Cum	1797.00	2413.20	4336520
5.14	Providing weep holes in box portion, return wall, wing wall etc. all complete as per drawing and technical specification clause . 2706 and as per the direction of Engineer-in-charge.	Nos	8974.00	99.60	893810
5.15	Supplying, fitting and fixing in position true to line and level tar paper bearings confirming to IRC-83 (para-II) section IX complete with all accessories as per drawings and technical specification clause 2011, IS 1398 and as per the direction of Engineer-in-charge.				
a)	Tar paper bearing	Sqm		50.00	
5.16	Supplying and fixing Asphaltic Plug expansion joints complete as per Drawing and as per IRC: SP : 69-2005 and as per the direction of Engineer-in-charge.	Lm	1584.00	803.00	1271952
5.17	Reinforced cement concrete railing complete as per Drawing and Technical Specification Section 2700 (Including cost of Reinforcement) and as per the direction of Engineer-in-charge.	Lm	1381.00	1169.60	1615218
5.18	Bituminous wearing course 56mm thick comprising 50mm thick asphaltic concrete in a single layer over Bituminous mastic course 6mm thick with a prime coat complete as per Drawing and Technical Specification Section 2700, Clause 512 and as per the direction of Engineer-in-charge.	Sqm	7874.00	693.00	5456682
5.19	Synthetic enamel painting of culvert no. and span arrangement as per IRC - 7 - 1971 and as per the direction of Engineer-in-charge.	No.	264	45.80	12091
	Total for Bill No. 5 (Carried forward to Summary, p. _____)				114565638

Item No.	Description	Unit	Quantity	Rate	Amount
BILL NO.6 : BRIDGES					
6.01	Earthwork in excavation of foundation for structures complete as per drawing and technical specification clause 304 including all leads & lift and as per the direction of Engineer-in-charge.	Cum	19254.00	30.90	594949
6.02	Providing and filling foundation and at the back of abutment, wing wall and return wall etc. and below pipe bed in layers not exceeding 150mm thick with granular material including all leads & lifts as per Technical specification Clause 304 and as per the direction of Engineer-in-charge.	Cum	9145.00	333.70	3051687
6.03	Providing Filter media behind abutment, wing wall and return wall complete as per drawing and technical Specification clause 2504 and as per the direction of Engineer-in-charge.	Cum	669.00	1049.90	702383
6.04	Cement concrete M-15 grade in leveling course etc including centering and shuttering all complete as per drawing and Technical specification Section 1500 and 1700 and as per the direction of Engineer-in-charge.	Cum	730.00	2715.70	1982461
6.05	Cement concrete in foundation and substructure etc including centering and shuttering all complete as per drawing and Technical specification Section 1500, 1700, 2100, 2200 and as per the direction of Engineer in-charge.				
	a) M-15 Grade	Cum	3326.00	2873.50	9557261
	b) M-20 Grade	Cum	1764.00	3344.00	5898816
6.06	Reinforced cement concrete in foundation complete as per drawing & Technical specification sections 1500, 1700, 2100, 2200 and as per the direction of Engineer-in-charge.				
	a) M-20 Grade	Cum		3266.60	
	b) M-25 Grade	Cum	691.00	3596.20	2484974
	c) M-30 Grade	Cum		3608.60	
	d) M-35 Grade	Cum	1080.00	3733.60	4032288
6.07	Reinforced cement concrete in substructure complete as per drawing & Technical specification sections 1500, 1700, 2200 and as per the direction of Engineer in-charge.				
	a) M-20 Grade	Cum	2242.00	3455.20	7746558
	b) M-25 Grade	Cum	1011.00	3813.00	3854943
	c) M-30 Grade	Cum	310.00	3835.00	1188850
	c) M-35 Grade	Cum	357.00	4031.30	1439174
6.08	Reinforced cement concrete in super structure complete as per drawing and Technical specification section 1500, 1700, 2300 and as per the direction of Engineer-in-charge.				
	a) M-25 grade	Cum	211.00	4307.20	908819
	b) M-30 grade	Cum	891.00	4359.80	3884582
	b) M-35 grade	Cum	350.00	4199.00	1469650
6.09	Prestressed cement concrete of M-40 grade in super structure complete as per drawing and Technical specification section 1500, 1700, 1800, 2300 and as per the direction of Engineer-in-charge.	Cum	2184.00	4569.50	9979788

Item No.	Description	Unit	Quantity	Rate	Amount
6.10	Reinforced cement concrete railing complete as per drawing and Technical specification section 2703 and as per the direction of Engineer-in-charge.	Lm	203.00	1169.60	237429
6.11	Bored cast-in-situ M-35 grade RCC Pile etc. complete as per drawing and technical specification clause 1100, 1700 and as per the direction of Engineer-in-charge.	Lm	698.00	7650.50	5340049
6.12	HYSD(TMT)bar reinforcement complete as per drawing and technical specifications clause 1600 and as per the direction of Engineer-in-charge.				
	a) in foundation	MT	278.00	44064.80	12250014
	b) in substructure	MT	291.00	44104.70	12834468
	c) in superstructure	MT	487.00	44488.80	21666046
6.13	High tensile steel strand complete as per drawing and technical specifications section 1800 and as per the direction of Engineer-in-charge.	MT	60.00	69481.20	4168872
6.14	Providing and fixing specified bearings complete as per Drawing and technical specification 2000 and as per the direction of Engineer-in-charge.				
	a) Elastomeric bearing	Cucm	150000.00	1.60	240000
	b) Tar paper bearing	Sqm	187.00	50.00	9350
	c) POT-PTFE Bearing				
	i) fixed (3000KN Capacity)	No.	32.00	208.80	6682
	i) sliding (3000KN Capacity)	No.	32.00	208.80	6682
6.15	Reinforced cement concrete M-30 grade for in approach slabs complete as per Drawing and Technical specification section 1500, 1600, 1700, 2700 and as per the direction of Engineer-in-charge.	Cum	343.00	5780.80	1982814
6.16	Bituminous wearing course 56mm thick comprising 50mm thick asphaltic Concrete in a single layer over Bituminous mastic course 6 mm thick with a prime Coat Complete as per drawing and Technical Specification Section 509 & 2700 and as per the direction of Engineer-in-charge.	Sqm	5765.00	693.00	3995145
6.17	Cement concrete wearing course 75mm thick Complete as per drawing and Technical Specification Section 2700 and as per the direction of Engineer-in-charge.	Sqm	290.00	512.90	148741
6.18	Providing and fixing Drainage Spouts Complete as per drawing and Technical Specification Clause 2705 and as per the direction of Engineer-in-charge.	No	213	739.60	157535

Item No.	Description	Unit	Quantity	Rate	Amount
6.19	Providing and laying Stone pitching in slopes complete as per drawing and Technical Specification Section 2500 and as per the direction of Engineer-in-charge.	Cum	3551.00	577.50	2050703
6.20	Providing as laying filter material underneath Stone pitching in slopes Complete as per drawing and Technical Specification clause 2504 and as per the direction of Engineer-in-charge.	Cum	1776.00	1095.30	1945253
6.21	Providing weep holes in abutments, wing walls and return walls etc. as per drawing and Technical Specification clause 2706 and as per the direction of Engineer-in-charge.	Nos	1822.00	99.60	181471
6.22	Providing rubble Stone flooring in Cement mortar (1Cement:3 sand) and joints Complete as per drawing and Technical Specification Section 1400 and 2500 and as per the direction of Engineer-in-charge.	Cum	3644.00	577.50	2104410
6.23	Supplying as fixing the following types of expansion joints Complete as per Drawing and as per IRC: SP : 69-2005 and as per the direction of Engineer-in-charge.				
	a) Asphaltic plug	Lm	494.00	803.00	396682
	b) Compression seal type of expansion joint.	Lm	108.00		
6.24	Synthetic enamel painting of culvert no. and span arrangement as per IRC - 7 - 1971 and as per the direction of Engineer-in-charge.	No.	56	45.80	2565
6.25	Carrying and Confirmatory bores up to required depth at locations of bridges as directed by Engineer complete in all respects, conducting all the tests required as directed by the Engineer and as per Technical Specification Section 2400 and interpretation of the bore data and presentation of the results and as per the direction of Engineer-in-charge.				
	a) In all types of soil (except rock)				
	i) depth from 0m to 10m	Lm	200.00	400.00	80000
6.26	Providing and painting of flood gauge on substructure is fall height and 500mm width and as per the direction of Engineer-in-charge.	Lm	120.00	827.90	99348
6.27	Providing and laying 150mm dia. HDPE Service pipe as per drawing and as per the direction of Engineer-in-charge.	Lm	3290.00	300.00	987000
6.28	Earth fill below pitching in quadrant portion with approved material complete as per drawing and Technical Specification Clause 305 with all leads and lifts and as per the direction of Engineer-in-charge.	Cum	7298.00	120.40	878679
6.29	Sand Filling in Foundation Trenches as per Drawing & Technical Specification Clause 304, 305 and as per the direction of Engineer-in-charge.	Cum		258.50	
6.30	PCC in flooring as per Drawing & Technical Specification section 1700, 2500 and as per the direction of Engineer-in-charge.				
	a) M-15	Cum	352.00	2715.70	955926
	b) M-20	Cum	117.00	3161.30	369872

Item No.	Description	Unit	Quantity	Rate	Amount
6.31	Reinforced cement concrete crash barrier including cost of steel and its fabrication to bridge structures as per the approved drawing and Technical Specification clause 809, and section 1500, 1600, 1700 and as per the direction of Engineer-in-charge .	Lm	1381.00	2265.70	3128932
	Total for Bill No. 6 (Carried forward to Summary, p. _____)				135001850

BILL NO.7 : RETAINING WALL, DRAINAGE AND PROTECTIVE WORKS					
7.01	Retaining Wall				
(a)	Earthwork in excavation for foundation complete as per drawing and Technical Specification Clause 304 in Retaining wall for high embankment stretches as per the direction of Engineer-in-charge.	Cum	4275.00	30.90	132098
(b)	Providing and filling foundation and at the back of abutment, wing wall and return wall etc. and below pipe bed in layers not exceeding 150mm thick including all leads & lifts as per Technical specification Clause 305 and as per the direction of Engineer-in-charge.	Cum		334.30	
(c)	Filter media behind wall complete as per drawing and Technical Specification Clauses 2504 and as per the direction of Engineer-in-charge.	Cum	2700.00	1049.90	2834730
(d)	Plain cement concrete M -15 in foundation leveling course etc. including centering and shuttering all complete as per drawing and Technical Clauses 1500, 1700 and as per the direction of Engineer-in-charge.	Cum	713.00	2873.50	2048806
(e)	Cement concrete M -20 for reinforced concrete in foundation and substructure including centering and shuttering all complete as per drawing and Technical Clauses 1500, 1700, 2100 and as per the direction of Engineer-in-charge.	Cum	4785.00	3455.20	16533132
(f)	Providing steel reinforcement HYSD(TMT) for retaining wall complete as per drawing and Technical Specification Clause 1600 and as per the direction of Engineer-in-charge.	MT	383.00	44104.70	16892100
(g)	Providing guard post complete as per drawings and Technical specifications section 806 and as per the direction of Engineer-in-charge.	No.	1000	321.90	321900
(h)	Providing weep holes in retaining wall complete as per drawing and Technical Specification Clause 2706 and as per the direction of Engineer-in-charge.	No.	3000	99.60	298800
7.02	Providing and laying stone pitching on embankment slopes as per drawing and Technical Specification Clause 2504 and as per the direction of Engineer-in-charge.	Cum	1409.00	577.50	813698

Item No.	Description	Unit	Quantity	Rate	Amount
7.03	Providing and laying filter material underneath stone pitching on embankment slopes as per drawing and Technical Specification Clause 2504 and as per the direction of Engineer-in-charge.	Cum	705.00	1095.30	772187
7.04	Turfing side slopes of main road and service road with grass sods complete as per Technical Specification Clause 307 and as per the direction of Engineer-in-charge.	Sqm	346620.00	18.90	6551118
7.05	Constructing lined surface drains/ sub surface drains to the required lines and grades as per drawing and Technical Specification section 1500,1600, 1700, 2100 and as per the direction of Engineer-in-charge.	Lm	8820.00	3709.00	32713380
7.06	Constructing box type drains to the required lines and grades including cost of steel and its fabrication as per drawing and technical specification section 1500, 1600, 1700, 2100 and as per the direction of Engineer in-charge.	Lm	120.00	8143.00	977160
	Total for Bill No. 7 (Carried forward to Summary, p. _____)				80889107

BILL NO-8 : MISCELLANEOUS ITEMS.					
8.01	Providing and laying plain cement concrete kerb as per drawing and Technical Specifications Clauses 408, section 1500,1700 and as per the direction of Engineer-in-charge.	Lm	480.00	155.80	74784
8.02	Providing service ducts with 150mm dia GI pipes over concrete base of M-15 under existing and proposed carriageways including cutting of trenches through existing roadway and reinstatement of the same as per design and specification and as per the direction of Engineer-in-charge.	Lm		1687.70	
8.03	Providing and fixing RCC boundary posts complete as per drawing and Technical Specification Clause 806 and as per the direction of Engineer-in-charge.	No	743	246.70	183298
8.04	Providing and fixing RCC/PCC hectometer, Kilometer and 5th kilometer stones complete as per Technical Specification Clause 804 and as per the direction of Engineer-in-charge.				
a)	No of (200) Hectometer Stone	No	271	276.80	75013
b)	No of Kilometer stone	No	54	1023.20	55253
c)	No. of 5th Kilometer Stone	No	14	1683.10	23563
8.05	Constructing footpath/ paved separator at toll plaza, passenger platform / paved part of medians and islands complete as per drawing and Technical Specifications Clause 409 and 407 and as per the direction of Engineer-in-charge.	Sqm	863.00	2000.00	1726000
8.06	Providing passenger shelters for Bus Bays as per drawing and Technical Specifications Section 1500, 1600, 1700, 2100, 2200, 2300 and as per the direction of Engineer-in-charge.	No	34	80000.00	2720000
8.07	Construction of temporary diversion including Cross drainage works where necessary and maintenance thereof including traffic control and safety complete as per Technical Specification Clause 112 and as per the direction of Engineer-in-charge.	Lm	7875.00	1517.60	11951100

Item No.	Description	Unit	Quantity	Rate	Amount
	a) Lane line / Edge marking	sqm	17394.00	557.80	9702373
	b) Directional arrows and lettering etc.	No	192	39.30	7546
8.08	Supplying and fixing sign boards complete as per Technical Specifications Clause 801. Including the cost of Posts, Fitting & fixing. Sheeting will be retro reflective type of high intensively grade and messages / boarders and as per the direction of Engineer-in-charge.				
(a)	Informatory Signs				
	(i) Facility Information (800 x 600)mm	No	2	2880.00	5760
	(ii) Direction Signs (1200 x 700 mm)	No	4	8472.00	33888
	(iii) Advance Direction (size 1800 x 1200mm) ,	No	1	8702.30	8702
	(iv) Re-Assurance Sign (1800 X 1200 mm) ,	No	1	8702.30	8702
	(v) Destination Sign (1500 X 900 mm) ,	No	2	6702.30	13405
	(vi) Place Identification (1500 X 900 mm) ,	No	1	6702.30	6702
	(vii) Route Marker Sign (450mm x 600mm)	No	4	2993.40	11974
	(viii) Other Informatory Signs (2100mm x 1500mm)	No	4	8702.30	34809
(b)	CAUTIONARY SIGNS triangular 900mm side	No	130	3563.60	463268
(c)	Mandatory signs				
	(i) Circular 600mm dia	No	30	3086.10	92583
	(ii) Octagon 900 mm height	No	20	5858.80	117176
	(iii) Triangular 900 mm side	No	30	3563.60	106908
8.09	Providing & fixing retro - reflectorised road delineators complete as per drawing , Technical specifications clause 805 and as per the direction of Engineer-in-charge.				
	(I) Roadway delineator	No	452	787.00	355724
	(ii) Hazard Marker	No	168	787.00	132216
	(iii) Object Marker	No	52	787.00	40924
8.10	Providing and fixing RCC Guard post with reflective paint marking on the top 25mm width band complete including end anchorage as per drawing and Technical Specifications Clause 806 and as per the direction of Engineer-in-charge.	No.	3357	321.90	1080618
8.11	Supply of colour recorded photographs negative and two colour prints there-from mounted in album and also in digital form in CD as per Technical Specifications Clause 125 As per requirements and as per the direction of Engineer-in-charge.	No	700	5.00	3500
8.12	Supply of additional prints of coloured photographs referred to above as per Technical Specifications Clause 125 As per requirements and as per the direction of Engineer-in-charge.	No	1400	5.00	7000
8.13	Supply of colour video coverage in CD form during construction as per Technical Specifications Clause 126 As per requirement and as per the direction of Engineer-in-charge.	set	3.00	200.00	600
8.14	Providing rumble strips for complete carriageway width at required places as per drawing and as per the direction of Engineer-in-charge.	No.	26	5253.00	136578
8.15	Providing road hump complete at required places as per drawing and as per the direction of Engineer-in-charge.	No.	42	13418.00	563556
8.16	Providing toll plaza as per drawing and technical specification and as per the direction of Engineer-in-charge.	No.	1	1170506.00	1170506
8.17	Providing utility duct across the road in specified locations as per the schedule mentioned in drawing and as per the direction of Engineer-in-charge.	Lm.	18.00	124221.90	2235994
	Total for Bill No. 8 (Carried forward to Summary, p. _____)				33150024

Item No.	Description	Unit	Quantity	Rate	Amount
BILL NO.9 MAINTENANCE, REPAIR AND REHABILITATION					
9.01	Carrying out all such as pothole repairs, shoulders making up, jungle clearance, crack sealing etc. routine maintenance of Highway as per Technical Specifications Section 3000 and as per direction of the Engineer-in-charge.	Km-month	955.00	1500.00	1432500
9.02	Carrying out surface treatment and any necessary patching to the existing bituminous carriageway surfacing with 2 coat surface dressing as per Technical Specification Section 3000 & Clause 510 and as per direction of the Engineer-in-charge.	Sqm	85000.00	41.90	3561500
9.03	Guniting by 25mm thick complete as per Technical specification clause 2807 and as per direction of the Engineer-in-charge.	Sqm	134.00	588.20	78819
9.04	Grouting with polymer modified cementitious material complete as per Technical specification clause 2806 and as per direction of the Engineer-in-charge.	Sqm	495.00	9093.70	4501382
9.05	Jacketing to the existing structure in M-20 grade concrete as per technical specification section 1500, 1700, 2200 and as per direction of the Engineer-in-charge.	Cum		3455.20	
9.06	Providing and laying Cement concrete wearing coat M 30 grade complete as per technical specification section 2700 and as per direction of the Engineer-in-charge.	Cum	290.00	512.90	148741
9.07	Lifting of deck slab by jacking, shifting the entire deck slab to the side of the existing bridge and holding the same till the completion of the raising of the substructure and replacing the decks slab complete as per direction of the Engineer-in-charge.	No.	13	300000.00	3900000
	Total for Bill No. 9 (Carried forward to Summary, p. _____)				13622941

	BILL NO.10 ENVIRONMENTAL MITIGATION MEASURES				
10.01	Earthwork in excavation of foundation for structures complete as per drawing no. OSRP/CEG/SH/ENV/1-A,B,C,D,03,04-A,B,05,05-A,07,09,10,12 and technical specifications clause 304 including all leads and lifts and as per the direction of Engineer-in-charge.	cum	2045.00	30.90	63191
10.02	Sand filling below foundation of wing wall and return wall, pipe bed in layers not exceeding 150mm thick including All leads and lifts complete as per drawing no. OSRP/CEG/SH/ENV/1-A,B,C,D,03,04-A,B,05,05-A,07,09,10,12 direction of the Engineer and Technical specification clause 304 and as per the direction of Engineer-in-charge.	cum	388.00	120.40	46715

Item No.	Description	Unit	Quantity	Rate	Amount
10.03	Providing & making K.B. Brick masonry work in 1:3 cement mortar in sub-structure complete as per the drawing as per drawing no.OSRP/CEG/SH/ENV/06,07 and Technical Specifications 1300 and as per the direction of Engineer-in-charge.	cum	461.00	2304.40	1062328
10.04	Providing & laying in position Cement Concrete M-15 grade in foundation, levelling course etc. including centering and shuttering all complete as per drawing no. OSRP/CEG/SH/ENV/1-A,B,C,D,03,04-A,05-A,07,09,10,12 and Technical Specification Sections 1500 and 1700 and as per the direction of Engineer-in-charge.	cum	326.00	2715.70	885318
10.05	Providing & laying in position plain cement concrete M 20 grade (in kerbs) as per drawing no. OSRP/CEG/SH/ENV/01-A.01-B,01-C and Technical Specifications Clause 408 and section 1700 and as per the direction of Engineer-in-charge.	cum	2880.00	155.80	448704
10.06	Providing & laying in position Cement Concrete M-20 grade over stone masonry, levelling course etc. including centering and shuttering all complete as per Drawing no. OSRP/CEG/SH/ENV/03/09/10 and Technical Specification Sections 1500 and 1700 and as per the direction of Engineer-in-charge.	cum	1379.00	3161.30	4359433
10.07	Providing weep holes in PCC toe wall with 100mm dia AC pipe at 1mtrs horizontal interval all complete as per Drawing no. OSRP/CEG/SH/ENV/03 and Technical Specification section. 2700& 2200 and as per the direction of Engineer-in-charge.	Nos	1235.00	99.60	123006
10.08	Providing & laying in position Reinforced cement concrete of M-20 Grade in foundation complete as per drawing no.OSRP/CEG/SH/ENV/04-A,B,C,05,05-A,06,07,10 & Technical specification sections 1700, 2100 & 2200 and as per the direction of Engineer-in-charge.	cum	428.00	3455.20	1478826
10.09	Providing & laying in position Reinforced cement concrete in superstructure complete as per drawing no.OSRP/CEG/SH/ENV/04-A,B,05 & Technical specification sections 1500, 1700 & 2300 and as per the direction of Engineer-in-charge.	cum	106.00	3726.20	394977
10.10	HYSD(TMT) bar reinforcement with anti-corrosive treatment coating complete as per drawing no.OSRP/CEG/SH/ENV/04-A,B,C,D,05,06,07,10 and technical specifications clause 1600 and as per the direction of Engineer-in-charge.	MT	22.00	44064.80	969426
10.11	Painting two coats with synthetic enamel paint on new concrete surface as per drawing no.OSRP/CEG/SH/ENV/01-A,B,C and technical specification on building items and as per the direction of Engineer-in-charge.	Sqm	576.00	31.90	18374
10.12	Supplying and fixing of M.S.GRILL at junctions including cost of painting as per drawing no.OSRP/CEG/SH/ENV/01-B as per technical specifications on building items and as per the direction of Engineer-in-charge.	kg	11088.00	45.00	498960

Item No.	Description	Unit	Quantity	Rate	Amount
10.13	Supplying and fixing of M.S grill gate for sensitive receptors complete as per Drawing no.OSRP/CEG/SH/ENV/05-A as per technical specifications for building items and as per the direction of Engineer-in-charge.	kg	3875.00	35.00	135625
10.14	Supplying and fixing of 50X50X6 mm angle post, split 70 mm at the bottom end and galvanised, to be fixed vertically in position in concrete (cost of concrete to be paid separately) and holes drilled in it, at a spacing of 1500mm c/c as per drawing OSRP/CEG/SH/ENV/04-B,C,D and 05 and as per the direction of Engineer-in-charge.	kg	1828.00	35.00	63980
10.15	Providing and fixing pedestrian guard rail (Footpath barrier) for interception as per drawing no. OSRP/CEG/FB technical specification cl no. 808 and as per the direction of Engineer-in-charge..	rm	110.00	2753.00	302830
10.16	Providing and fixing of G.I wire of 4mm dia @ 100 gms/m including cost of material , labour all complete as per drawing no. OSRP/CEG/SH/ENV/04-B,C and 05 and as per the direction of Engineer-in-charge.	kg	3600.00	55.00	198000
10.17	Providing and fixing in position ' Tree Guard ', including cost of all materials, labour, fabrication & painting with approved synthetic enamel paint using 25mm X50mmX13 G welded mesh, as per drawing no.OSRP/CEG/SH/ENV/08 and as per the direction of Engineer-in-charge.	Nos	8811.00	55.00	484605
10.18	Providing & planting tree species as per the schedule attached and maintaining the same upto 3 years and as per the direction of Engineer-in-charge..	Nos	8681.00	111.88	971230
10.19	Supplying and laying in position 600mm dia NP3 Hume pipes complete as per drawing no.OSRP/CEG/SH/ENV/12, at the location of trap drains and technical specification Cl no.2900 and as per the direction of Engineer-in-charge.	Lm		1126.70	
10.20	Providing 100mm dia PVC pipe for soak pit as per Drawing no. OSRP/CEG/SH/ENV/07 and as per the direction of Engineer-in-charge.	Lm	650.00	40.00	26000
10.21	Laying of 20mtrs long 20mm PVC pipe with all fittings and tap point in position for stand post including digging of pipe line and connecting the mains supply with ferrule.as per Drawing no. OSRP/CEG/SH/ENV/07 and as per the direction of Engineer-in-charge.	Lm	60.00	1500.00	90000
10.22	Providing & laying in position of PCC M15 for fixing of PVC pipe from platform to soak pit below G.L with a base and cover as per Technical specification cl. 1500, 1700, 2100 as per Drawing no. OSRP/CEG/SH/ENV/07 and as per the direction of Engineer-in-charge.	Cum	38.00	2715.70	103197
10.23	Providing and laying of boulder apron with HG Boulders at spilling locations as per technical specification Cl.2506 and as per Drawing no. OSRP/CEG/SH/ENV/10 and as per the direction of Engineer-in-charge.	Cum	103.00	675.10	69535
10.24	Constructing course rubble hard granite stone masonry in CM1:3 (at bathing ghat) as per technical specification cl. No.1400,2200 as per Drawing No.OSRP/CEG/SH/ENV/09 and as per the direction of Engineer-in-charge.	Cum	218.00	2792.90	608852
10.25	Providing and laying filter material underneath pitching in slopes at water bodies and ponds as per technical specification Section 2500 and as per Drawing No.OSRP/CEG/SH/ENV/03 and as per the direction of Engineer-in-charge.	Cum	500.00	1095.30	547650

Item No.	Description	Unit	Quantity	Rate	Amount
10.26	Providing and laying pitching on slopes over filter media as per technical specification Section 2500 and as per Drawing No.OSRP/CEG/SH/ENV/03 and as per the direction of Engineer-in-charge.	Cum	1000.00	577.50	577500
10.27	Providing Cement plastering 12mm with punning 1:3 for platform as per technical specification cl.1300& 2200 & as per Drawing No.OSRP/CEG/SH/ENV/01-A,B,C,04-A,B,C,D,05,05-A,06,07 and as per the direction of Engineer-in-charge.	Sqm	2490.00	5.90	14691
10.28	Providing and making site enhancement by planting of two trees at tube well and water stand post as per Drawing no. OSRP/CEG/SH/ENV/07 and as per the direction of Engineer-in-charge.	No	130	50.00	6500
10.29	Planting at junction as per drawing no. OSRP/CEG/SH/ENV/01-A,01-B,01-C and as per the direction of Engineer-in-charge.	No	25200	15.00	378000
10.30	Providing and fixing fixed flower vase as per drawing no. OSRP/CEG/SH/ENV/04-A and as per the direction of Engineer-in-charge.	No	105	100.00	10500
10.31	Planting of shrubs & trees at 2.5m spacing including digging of pits manure as per drawing no. OSRP/CEG/SH/ENV/04-A, B, C, D, 05 and as per the direction of Engineer-in-charge.	No	1520	50.00	76000
10.32	Planting of shrubs on both sides of approach road at 30cm interval with digging of pits,30/30/30cm manuring insecticides and pesticides as per drawing no. OSRP/CEG/SH/ENV/04-A,B,C,D,05 and as per the direction of Engineer-in-charge.	No	2660	20.00	53200
10.33	Planting of climbers at 50cm interval from plant to plant inside the compound near boundary wall and interception wall with digging of pits 30/30/30cm manuring, watering etc for 1yr as per drawing no. OSRP/CEG/SH/ENV/04-A,B,C,D,05 and as per the direction of Engineer-in-charge.	No	1330	20.00	26600
10.34	Construction of approach road with GSB and murrom topping well mixed and compacted as hard shoulder as per technical specification Cl.400-2 drawing no. OSRP/CEG/SH/ENV/04-A,B,C,D,05 and as per the direction of Engineer-in-charge.	Lm	365.00	412.30	150490
10.35	Providing Cement paint two coats to the walls as per drawing no. OSRP/CEG/SH/ENV/04-A,B,C,D,05 and as per the direction of Engineer-in-charge.	Sqm	998.00	8.00	7984
10.36	Maintenance of haulage road for 4 occurrences through out the construction period as per technical specification cl.no.3002 and as per the direction of Engineer-in-charge.	Lm	11440.00	55.00	629200
10.37	Providing and making site enhancement Plantation including maintenance with specified enclosed in schedule and as per the direction of Engineer-in-charge.	No	2400	9.94	23850
Total for Bill No. 10 (Carried forward to Summary, p. _____)					15905277

Item No.	Description	Unit	Quantity	Rate	Amount
BILL NO. - 11 : PROVISIONAL ITEMS					
11.01	Cutting of trees including cutting of trunks, branches and removal of stumps including stacking of serviceable material within a lead of 1000 metres and earthfilling in the depression/pit				
	a) Girth From 300mm to 600mm	No	82	79.20	6494
	b) Girth From 600mm to 900mm	No	175	161.00	28175
	c) Girth From 900mm to 1800mm	No	1935	283.70	548960
	d) Girth From 1800mm to Above	No	98	512.50	50225
11.02	A) Plantation of trees	No	9150	10.00	91500
	B) Planting of plants & shrubs in median/ verges	Lm	25000.00	20.00	500000
11.03	Boring for soil investigation including conducting necessary tests and preparation of report, as per direction of the Engineer and Technical Specification Clause 2400.	Lm	300.00	400.00	120000
11.04	Co-ordination for Shifting of Utilities as per Technical Specification Clause 110.	Km	68.00	2000.00	136000
11.05	Construction of building (plinth area 9 sq m.) and installation of weigh bridge including arrangement for electric supply, all electrical items like lights, exhaust fans, sockets, receptacles and complete wiring with necessary earthing etc. complete as directed by Engineer.	No	2	40500.00	81000
11.06	Providing and fixing Pedestrian guard rails in 2m and 1m modules including painting with approved paint complete as per drawing and Technical Specification Clause 803,1008,1300 & 1700	Lm	10000.00	3000.00	30000000
11.07	Conducting drilling a perfectly vertical bore hole of specified dia and depth through consolidated & unconsolidated rock with down the hole with own hammer drilling rigs or combination drilling rigs as required to suit the site condition as per Eng-in-Charge and including tools, plants and consumables etc., for lowering of 125mm dia PVC/CI pipes for housing fitted with socket and with or without well screen as per the necessity for soft, medium, hard and boulder formation (CI/PVC) casing pipes if prevent to collapse of over burden is to be provide by the contraactor including lowering and withdrawing after completion of the tube well 125/100mm dia bore.as per drawing no.OSRP/CEG/SH/ENV/07,				
	0 to 30mtr.	Mtr	1860.00	345.00	641700
	31Mtr to 60mtr.	Mtr	1860.00	342.00	636120
	60mtr. To 75mtr	Mtr	930.00	279.00	259470
11.08	Providing labour for lowering the following size of PVC or GI pipes or without strainers as per necessity and fitted and fixed including cutting and threading the pipe as may be necessity and supplying all jointing materials extra socket (Gi or PVC of heavy quality) T&P etc, complete and keeping the top of the casing pipe threaded including plugging the tube well to prevent the entry of foreign matter from above.90 to 60mtr and above.as per drawing no.OSRP/CEG/SH/ENV/07and labour as per direction of Eng-in-Charge.	Mtr	1860.00	36.00	66960

Item No.	Description	Unit	Quantity	Rate	Amount
11.09	Cleaning & developing the tube wells with Compressor supplied by the contractor continuously worked till clear and the quota discharge is obtained from the tubewells including supply and use of necessary equipment and labour as per direction of Eng-in-Charge.	Each	62.00	200.00	12400
	Providing labour for fixing of 1m II hand pump	Each	62.00	100.00	6200
	Supplying 125mm PVC pipe	RM	1860.00	500.00	930000
	Supplying 1m II hand pump	Each	62.00	5000.00	310000
	Supplying 32mm GI riser pipe	Each	496.00	350.00	173600
11.10	Conducting enumeration of trees jointly by forest,revenue,private individual,PIU and contractors representatived with blazing15/15cm removal of blazed bark,encircling the cut end with approved paint digit hammering of the property hammer and marking hammer impression	Nos	69.00	80.00	5520
	Total for Bill No. 11 (Carried forward to Summary, p. _____)				34604324

